

**Studies in Surface Science and Catalysis**

**Advisory Editors:** B. Delmon and J.T. Yates

**Vol. 84**

# **ZEOLITES AND RELATED MICROPOROUS MATERIALS: STATE OF THE ART 1994**

## **PART C**

**Proceedings of the 10th International Zeolite Conference,  
Garmisch-Partenkirchen, Germany, July 17–22, 1994**

**Editors**

**J. Weitkamp**

*University of Stuttgart, Stuttgart, Germany*

**H.G. Karge**

*Fritz Haber Institute of the Max Planck Society, Berlin, Germany*

**H. Pfeifer**

*University of Leipzig, Leipzig, Germany*

**W. Hölderich**

*University of Technology (RWTH), Aachen, Germany*



**ELSEVIER**

**Amsterdam — London — New York — Tokyo**

**1994**

## CONTENTS

### Part A.

|                                  |        |
|----------------------------------|--------|
| Preface (by the Editors)         | xxxii  |
| Acknowledgments (by the Editors) | xxxiii |
| Committees                       | xxxiv  |
| International Advisory Board     | xxxv   |
| Financial Support                | xxxvii |

### I. Synthesis

#### **PL01 Zeolites and their Mechanism of Synthesis**

*E. J. P. Feijen, J. A. Martens, P. A. Jacobs* 3

##### **A001 The Role of Diquaternary Cations as Directing Agents in Zeolite Synthesis**

*A. Moini, K.D. Schmitt, E.W. Valyocsik and R.F. Polomski* 23

##### **A002 A Study of Guest/Host Energetics for the Synthesis of Cage Structures NON and CHA**

*T.V. Harris and S.I. Zones* 29

##### **A003 Zeolite MCM-22: Synthesis, Dealumination and Structural Characterization**

*S. Unverricht, M. Hunger, S. Ernst, H.G. Karge and J. Weitkamp* 37

##### **A004 Molecular Sieves from Pillaring of Layered Silicates**

*S.-T. Wong, S.-H. Wong, S.-B. Liu and S. Cheng* 45

##### **A010 Development of a formation mechanism for M41S materials**

*J.C. Vartuli, K.D. Schmitt, C.T. Kresge, W.J. Roth, M.E. Leonowicz, S.B. McCullen, S.D. Hellring, J.S. Beck, J.L. Schlenker, D. H. Olson and E. W. Sheppard* 53

##### **A011 Synthesis of Al-Containing MCM-41 Materials: Template Interaction and Removal**

*R. Schmidt, D. Akporiaye, M. Stöcker and O.H. Ellestad* 61

##### **A012 Preparation and Properties of Ti-Containing MCM-41**

*A. Corma, M.T. Navarro, J. Pérez-Pariente and F. Sánchez* 69

The figures before the articles indicate the paper numbers used during the Conference

|      |  |     |
|------|--|-----|
| A013 | New Mesoporous Titanosilicate Molecular Sieve<br><i>O. Franke, J. Rathousky, G. Schulz-Ekloff, J. Stárek and A. Zukal</i>  | 77  |
| A014 | Amorphous Mesoporous Silica-Alumina with Controlled Pore Size as Acid Catalyst<br><i>G. Bellussi, C. Perego, A. Carati, S. Peratello, E. Previde Massara and G. Perego</i>                                       | 85  |
| A024 | Nonaqueous Synthesis of Large Zeolite and Molecular Sieve Crystals<br><i>S. Nadimi, S. Oliver, A. Kuperman, A. Lough, G.A. Ozin, J.M. Garcés, M.M. Olken and P. Rudolph</i>                                      | 93  |
| A025 | Diversity of the System $\text{Ga}_2\text{O}_3\text{-P}_2\text{O}_5\text{-H}_2\text{O-HF}$ in the Presence of Organic Species<br><i>C. Schott-Darie, H. Kessler, M. Soulard, V. Gramlich and E. Benazzi</i>      | 101 |
| A027 | Convenient Synthesis of Crystalline Microporous Transition Metal Silicates Using Complexing Agents<br><i>R. Kumar, A. Raj, S.B. Kumar and P. Ratnasamy</i>   | 109 |
| A028 | Occurrence of Differently Coordinated Framework Heteroatoms within One Zeolite Sample: The Example of MFI Type Vanadium Silicalite, KVS-5<br><i>J. Kornatowski, B. Wichterlová, M. Rozwadowski and W.H. Baur</i> | 117 |
| A029 | Synthesis and Characterization of Highly Ordered Mesoporous Material FSM-16, from a Layered Polysilicate<br><i>S. Inagaki, Y. Fukushima and K. Kuroda</i>  | 125 |
| P001 | Zeolite Synthesis Using Catalytic Amounts of Template: Structure Blocking Effects and Stoichiometric Syntheses<br><i>J.L. Casci</i>  | 133 |
| P002 | Simultaneous Occurrence of Differently Coordinated Framework Heteroatoms in One Zeolite: MFI Type Vanadium Silicalite, KVS-5<br><i>G. Giordano, F. Di Renzo, F. Remoué, F. Fajula, D. Plee and P. Schulz</i>     | 141 |
| P003 | Nucleation Gels for the Synthesis of Faujasite Type Zeolites<br><i>H. Lechert, P. Staelin and M. Wrobel and U. Schimmel</i>  | 147 |
| P004 | Synthesis of Omega Zeolite without Use of Tetramethylammonium (TMA) Ions<br><i>S. Yang and N.P. Evmiridis</i>  | 155 |
| P005 | Synthesis of Aluminium-Rich Zeolite Beta<br><i>F. Vaudry, F. Di Renzo, F. Fajula and P. Schulz</i>   | 163 |

|      |  |     |
|------|--|-----|
| P006 | The Influence of Alkali Cation on the Synthesis of Zeolite Beta from Fluoride Containing Gels<br><i>R. Mostowicz, F. Testa, F. Crea, A. Nastro, R. Aiello, A. Fonseca and J.B. Nagy</i>            | 171 |
| P007 | In situ studies of zeolite syntheses using powder diffraction methods. Crystallization of "instant zeolite A" powder and synthesis of CoAPO-5<br><i>P. Norby, A.N. Christensen and J.C. Hanson</i> | 179 |
| P008 | In-Situ Observation of Crystal Growth of Silicalite under Hydrothermal Synthesis Condition<br><i>T. Sano, S. Sugawara, Y. Kawakami, A. Iwasaki, M. Hirata, I. Kudo, M. Ito and M. Watanabe</i>     | 187 |
| P009 | Zeolite ZSM-5 Synthesized in the Extremely Dense System<br><i>Li Jianquan, Liu Guanghuan, Dong Jinxiang, Do Tao and Tomoyuki Inui</i>  | 195 |
| P010 | Ammonium-Based Alkaline-Free Synthesis of MFI-Type Boron- and Titanium-Zeolites<br><i>U. Müller and W. Steck</i>   | 203 |
| P011 | On the Synthesis and Characterization of Cr-Silicalite-1<br><i>N. van der Puij, Widyawati, J.C. Jansen and H. van Bekkum</i>   | 211 |
| P012 | New Insights into the Mode of Formation of AlPO <sub>4</sub> -n Molecular Sieves<br><i>S. Oliver, A. Kuperman, A. Lough, G.A. Ozin, J.M. Garcés, M.M. Olken and P. Rudolph</i>                     | 219 |
| P013 | Synthesis and Characterization of SnAPO-5<br><i>K. Vinje and K.P. Lillerud</i>   | 227 |
| P014 | Reverse Micelle Based Synthesis of Microporous Materials in Hydrocarbon Solvents<br><i>P.K. Dutta, M. Jacupca, L. Savati, K.S.N. Reddy and R.R. Ansari</i>   | 235 |
| P015 | Aluminum Incorporation in Mesoporous Molecular Sieves<br><i>M. Janicke, D. Kumar, G.D. Stucky and B.F. Chmelka</i>   | 243 |
| P016 | A Novel Lead Titanate Microporous Crystal with Nanometer Size<br><i>Y. Guo, S. Qiu, W. Pang, N. Ohnishi and K. Hiraga</i>  | 251 |
| P017 | Electron Diffraction and Infrared Spectroscopy of Amorphous Aluminosilicate Gels<br><i>B. Subotic, A.M. Tonejc, D. Bagovic, A. Cizmek and T. Antonic</i>   | 259 |

|      |  |     |
|------|--|-----|
| P018 | Some Aspects of the Preparation and Catalytic Activity of Chromia Pillared Montmorillonite<br><i>M. Sychev, V.H.J. de Beer, R.A. van Santen, R. Prihod'ko and V. Goncharuk</i> | 267 |
| P019 | Aluminium-Free Layer Silicates as a Basic System for the Preparation of Pillared Clays<br><i>W. Schwieger, K. Pohl, U. Brenn and H.G. Karge</i>                                | 275 |
| P020 | Synthesis and MAS-NMR Analysis of Highly Stable Pillared Clays<br><i>J. Espinosa, S. Gómez and G.A. Fuentes</i>  | 283 |
| P021 | Influence of Crystalline Seeds on the Zeolitization of Volcanic Ashes: A Calorimetric Study<br><i>G.N. Kirov and N. Petrova</i>  | 291 |
| P022 | The Formation of Analcime from Laumontite in the Smrekovec Volcanics, NW Slovenia - An Experimental Approach<br><i>U. Barth-Wirsching, D. Klammer and P. Kovic-Kralj</i>       | 299 |
| C020 | Oriented Coatings of Silicalite-1 for Gas Sensor Applications<br><i>J.H. Koegler, H.W. Zandbergen, J.L.N. Harteveld, M.S. Nieuwenhuizen, J.C. Jansen and H. van Bekkum</i>     | 307 |
| C021 | Synthesis and Characterization of a Novel Microporous Boron-Aluminum Chloride with a Cationic Framework<br><i>J. Yu, K. Tu and R. Xu</i>                                       | 315 |
| C022 | Use of Diels-Alder Derived Templates to Prepare Zeolites with Multidimensional Pore Systems<br><i>Y. Nakagawa</i>  | 323 |
| C023 | Synthesis, Characterization and Catalytic Properties of Zeolite PSH-3/MCM-22<br><i>R. Ravishankar, Tapas Sen, V. Ramaswamy, H.S. Sony, S. Ganapathy and S. Sivasanker</i>      | 331 |

## II. Structure and Characterization

|             |   |     |
|-------------|---|-----|
| <b>PL02</b> | <b>Advances in Powder Diffraction Methods for Zeolite Structure Analysis</b><br><i>L. B. McCusker</i>   | 341 |
| B001        | Low-Temperature $^1\text{H}$ MAS NMR Investigations on the Nature of Acid Sites Causing Enhanced Catalytic Activity in H-Zeolites<br><i>E. Brunner, K. Beck, M. Koch, H. Pfeifer, B. Staudte and D. Zscherpel</i> | 357 |

|      |   |     |
|------|---|-----|
| B002 | Brønsted Acidity in US-Y Zeolites<br><i>M.A. Makarova, A. Garforth, V.L. Zholobenko, J. Dwyer, G.J. Earl and D. Rawlence</i>  | 365 |
| B003 | Acidic Properties of Metal Substituted Aluminophosphates Studied by Adsorption Calorimetry and IR Spectroscopy<br><i>J. Jänen, M.J. Haanepen, M.P.J. Peeters, J.H.M.C. van Wolput, J.P. Wolthuizen and J.H.C. van Hooff</i>   | 373 |
| B004 | Multinuclear NMR Studies of Acid Sites in Zeolites<br><i>H. Ernst, D. Freude, H. Pfeifer and I. Wolf</i>  | 381 |
| B010 | Tracing the Production of Spinel Based Ceramics from the Heat Induced Transformations of Zinc and Cobalt Exchanged Zeolite-A Using Combined XRD/XAFS Techniques<br><i>L.M. Colyer, G. N. Greaves, A.J. Dent, S.W. Carr, K.K. Fox and R.H. Jones</i>   | 387 |
| B011 | Synthesis and Characterization by X-Ray diffraction and solid state NMR of ULM-5, a new fluorinated gallophosphate $\text{Ga}_{16}(\text{PO}_4)_{14}(\text{HPO}_4)_2(\text{OH})_2\text{F}_7$ , 4 $\text{H}_3\text{N}(\text{CH}_2)_6\text{NH}_3$ , 6 $\text{H}_2\text{O}$ with 16-membered rings<br><i>T. Loiseau, D. Riou, F. Taulelle and G. Férey</i> | 395 |
| B012 | Framework Fe Sites in Sodalite: A Model for Fe T Sites in Zeolites<br><i>D. Goldfarb, M. Bernardo, K.G. Strohmaier, D.E.W. Vaughan and H. Thomann</i>   | 403 |
| B013 | Microporous Titanosilicate ETS-10: Electron Microscopy Study<br><i>T. Ohsuna, O. Terasaki, D. Watanabe, M.W. Anderson and S. Lidin</i>  | 413 |
| B014 | Exploring Cation Siting in Zeolites by Solid-State NMR of Quadrupolar Nuclei<br><i>G. Engelhardt, M. Hunger, H. Koller and J. Weitkamp</i>  | 421 |
| B018 | An In-Situ X-Ray and NMR Study of the Formation of Layered Silicate Mesophase Materials<br><i>L.M. Bull, D. Kumar, S.P. Millar, T. Besier, M. Janicke, G.D. Stucky and B.F. Chmelka</i>   | 429 |
| B019 | RUB-10, a Boron Containing Analogue of Zeolite NU-1<br><i>U. Oberhagemann, B. Marler, I. Topalovic and H. Gies</i>  | 435 |
| B020 | Structural Analysis by Neutron Diffraction of Simples Gases ( $\text{H}_2$ , Ar, $\text{CH}_4$ and $\text{CF}_4$ ) Sorbed Phases on $\text{AlPO}_4\text{-}5$<br><i>J.P. Coulomb, C. Martin, Y. Grillet and N. Tosi-Pelleng</i>  | 445 |

|      |   |     |
|------|---|-----|
| B022 | Temperature Program Desorption and Reduction Studies of Octahedral Molecular Sieves<br><i>Y.-G. Yin, W.-Q. Xu, R. DeGuzman, Y. F. Shen, S.L. Suib and C.-L. O'Young</i>                                   | 453 |
| A026 | Effect of the stacking probability on the properties of the molecular sieves CIT-1, SSZ-26 and SSZ-33<br><i>R.F. Lobo, S.I. Zones and M.E. Davis</i>  | 461 |
| B030 | Muon Spin Relaxation Studies of Cyclohexadienyl Radicals in NaUSY<br><i>M. Shelley, D.J. Arseneau, M. Senba, J.J. Pan, R. Snooks, S. R. Kreitzman and D.G. Fleming</i>                                    | 469 |
| B031 | Factors affecting the UV-Transparency of Molecular Sieves<br><i>S. Engel, U. Kynast, K. K. Unger and F. Schüth</i>  | 477 |
| B032 | The Study of the Surface Topography of Microporous Materials Using Atomic Force Microscopy<br><i>M.L. Occelli, S.A.C. Gould and G.D. Stucky</i>   | 485 |
| B033 | Time Dependence of Vibrational Relaxation of Deuterated Hydroxyls in Acidic Zeolites<br><i>M. Bonn, M.J.P. Brugmans, A.W. Kleyn, R.A. van Santen and A. Lagendijk</i>                                     | 493 |
| B034 | Characterization of Titanium Silicalites Using Cyclic Voltammetry<br><i>S. de Castro-Martins, A. Tuel and Y. Ben Taarit</i>   | 501 |
| B035 | Copper Exchanged Zeolites Studied with $^{13}\text{C}$ and $^{129}\text{Xe}$ NMR of Adsorbed Carbon Monoxide and Xenon<br><i>M. Hartmann and B. Boddenberg</i>  | 509 |
| B036 | Two-Dimensional $^{129}\text{Xe}$ Exchange NMR Measurements of Xenon Dynamics in Na-A Zeolite<br><i>M. Janicke, B.F. Chmelka, R.G. Larsen, J. Shore, K. Schmidt-Rohr, L. Emsley, H. Long and A. Pines</i> | 519 |
| B037 | Electron Transfer Reactions in H-Mordenite<br><i>R. Crockett and E. Roduner</i>   | 527 |
| P041 | Faults, Intergrowths, and Random Phases in the ABC-D6R Family of Zeolites<br><i>R. Szostak and K.P. Lillerud</i>  | 535 |
| P042 | Systematic Relationships between the Structures of CHA, AEI and KFI<br><i>K.P. Lillerud and D. Akporiaye</i>  | 543 |

|      |   |     |
|------|---|-----|
| P043 | The Essential Identity of the Framework Structures of ZSM-8 and ZSM-5<br><i>C. Weidenthaler, R.X. Fischer and R.D. Shannon</i>  | 551 |
| P044 | Orthorhombic and Monoclinic Silicalites: Structure, Morphology, Vibrational Properties and Crystal Defects<br><i>G.L. Marra, G. Tozzola, G. Leofanti, M. Padovan, G. Petrini, F. Genoni, B. Venturelli, A. Zecchina, S. Bordiga and G. Ricchiardi</i> | 559 |
| P045 | Deformation Analysis of the D8R-Unit in Zeolite Structures<br><i>A. Bieniok and H.-B. Bürgi</i>   | 567 |
| P046 | Systematic Evaluation and Classification of Zeolite Frameworks Based on Constituent Sheets<br><i>D.E. Akporiaye</i>   | 575 |
| P047 | Generation of 4-Connected 3-Dimensional Nets Using Complex Nodes<br><i>K. Reinecke</i>  | 583 |
| P048 | Si, Al Distribution in Zeolite Frameworks with Special Reference to Dempsey's Rule<br><i>M. Sato, K. Maeda and K. Hirasawa</i>  | 589 |
| P049 | Crystalline Galliosilicates with the Natrolite Structure<br><i>M.L. Occelli, E. Goldish and H. Eckert</i>   | 597 |
| P050 | Synthesis and Characterization of an Aluminophosphate Material with AlPO-15 Framework Type Structure<br><i>N. Bilba, A. Azzouz, N. Naum and D. Nibou</i>  | 605 |
| P051 | Modifications of Structure and Si Environment Upon Heating of SAPO-5, SAPO-34 and SAPO-37<br><i>M. Briend, M.J. Peltre, P. Massiani, P.P. Man, R. Vomscheid, M. Derewinski and D. Barthomeuf</i>  | 613 |
| P052 | The Structure of a Krypton Encapsulate of Zeolite A<br><i>N.H. Heo K.H. Cho, and K. Seff</i>  | 621 |
| P053 | The Structure of the Tetrahedral $\text{Na}_5^{4+}$ Cluster in Zeolite X<br><i>Y. Kim, Y.W. Han and K. Seff</i>   | 629 |
| P054 | Structural Modifications Induced by Dehydration in Yugawaralite<br><i>A. Alberti, S. Quartieri and G. Vezzalini</i>   | 637 |
| P055 | Thermal Behavior of Heulandites and Clinoptilolites of Western Anatolia<br><i>F. Esenli and I. Kumbasar</i>   | 645 |
| P056 | Acidic Properties of Titanium-Silicalites-1<br><i>A. Auroux, A. Gervasini, E. Jorda and A. Tuel</i>   | 653 |

|      |  |     |
|------|--|-----|
| P057 | Probing Acid Sites in Zeolites by X-Ray Photoelectron Spectroscopy using Pyridine as a Probe Molecule<br><i>R.B. Borade and A. Clearfield</i>  | 661 |
| P058 | Temperature-Programmed Desorption (TPD) of N-Methyl-Pyrrolidine on HNaY Zeolites<br><i>B. Hunger and M.v. Szombathely</i>  | 669 |
| P059 | High Temperature Calorimetry of MCM-41<br><i>I. Petrovic, A. Navrotksy, C.-Y. Chen and M.E. Davis</i>  | 677 |
| P060 | A Comparative Study of the Acidity of Various Zeolites Using the Differential Heats of Ammonia Adsorption as Measured by High-Vacuum Microcalorimetry<br><i>H.G. Karge and L.C. Jozefowicz</i>                               | 685 |
| P061 | Microcalorimetric Studies of the Acidity of Several Zeolites with the Offretite-Erionite Structure<br><i>A. Auroux and M.L. Occelli</i>  | 693 |
| P062 | Quantification of Acidity in H-ZSM-5<br><i>D.J. Parrillo, A. Biaglow, R.J. Gorte and D. White</i>  | 701 |
| P063 | Variable-Temperature $^1\text{H}$ MAS NMR Investigations on the Interaction between Brønsted Acid Sites and Carbon Monoxide Adsorbed on H-ZSM-5 Zeolites<br><i>M. Koch, E. Brunner, D. Fenzke, H. Pfeifer and B. Staudte</i> | 709 |
| P064 | Application of Iodometry for Zeolite Active Sites Characterization and Modification<br><i>I.I. Ivanova, A.D. Kazenina, B.V. Romanovsky and I. M. Gerzeliev</i>   | 717 |
| P066 | Cation Migration in Zeolite LaNaY Investigated by Multi-Nuclear Solid-State NMR<br><i>M. Hunger, G. Engelhardt and J. Weitkamp</i>   | 725 |
| P067 | $^6\text{Li}$ NMR Studies of Zeolite Li <sub>4</sub> NagA<br><i>B. Schimiczek, R. Greth and B. Boddenberg</i>  | 733 |
| P068 | Cation Segregation in Simulated Radioactive-Waste Zeolite-A Mixtures<br><i>J.W. Richardson, Jr., M. A. Lewis and B.R. McCart</i>   | 741 |
| P069 | The Effect of Precursor Forms on the Dispersion and Related Properties of Ruthenium in Y Zeolite<br><i>L.-H. Lin and K.-J. Chao</i>  | 749 |

|      |  |     |
|------|--|-----|
| P070 | Characterization and Catalytic Properties of Zeolite-Supported Platinum-Iridium Bimetallic Catalysts Prepared by Decoration of Platinum with Iridium<br><i>I.C. Hwang and S.I. Woo</i>                   | 757 |
| P071 | Clustering of Platinum Atoms in Zeolite EMT Supercage: Comprehensive Physicochemical Characterization<br><i>H. Ihee, T. Becue, R. Ryoo, C. Potvin, J.-M. Manoli and G. Djéga-Mariadassou</i>             | 765 |
| P072 | XAS Studies on the Interaction of Chlorobenzene with PtY and PdY Zeolites<br><i>U. Hatje, M. Hagelstein and H. Förster</i>   | 773 |
| P073 | Deuterium of Methane as a Test Reaction on Pt Dispersion in Mazzite Zeolites and Alumina Based Isomerization Catalysts<br><i>A. Khodakov, Y. Berthier, J. Oudar, N. Barbouth and P. Schulz</i>           | 781 |
| P075 | Characterization of Transition-Metal Ion-Exchanged Zeolites by NMR and EPR Spectroscopy<br><i>S.-B. Liu, T.C. Yang, R.Y. Lin, E.C. Hong and T.S. Lin</i>   | 789 |
| P076 | Photoacoustic Spectroscopy Study of Cobalt Containing Molecular Sieves<br><i>H.-S. Han and H. Chon</i>   | 797 |
| P077 | Electron Spin Echo Modulation Spectroscopic Evidence for Framework Substitution of Ni(I) in NiAPSO-11<br><i>N. Azuma, C.W. Lee, M. Zamadics and L. Kevan</i>   | 805 |
| P078 | Catalytic Properties of VPI-5 Encaged Iron-Phthalocyanines<br><i>R.F. Parton, C.P. Bezoukhanova, F. Thibault-Starzyk, R. A. Reynders, P. J. Grobet, P. A. Jacobs</i>                                     | 813 |
| P079 | Location and Photostability of faujasite-incorporated methylene-blue<br><i>R. Hoppe, G. Schulz-Ekloff, D. Wöhrle, Ch. Kirschhock and H. Fuess</i>  | 821 |
| P080 | Optical, Electric and Photoelectric Properties of Pure and CdS or CuCl cluster doped Zeolite Single Crystals<br><i>Yu.A. Barnakov, M.S. Ivanova, V.P. Petranovskii, V.V. Poborchii and V.G. Soloviev</i> | 829 |
| P081 | Magnetic and Optical Properties of Alkali Metal Clusters in LTA<br><i>Y. Nozue, T. Kodaira, S. Ohwashi, N. Togashi, T. Monji and O. Terasaki</i>   | 837 |
| P082 | Polar Arenes in Faujasites<br><i>C. Kirschhock and H. Fuess</i>  | 843 |

|      |  |     |
|------|--|-----|
| P083 | Inelastic Neutron Scattering and Molecular Dynamics Simulations of Water Adsorbed in the Molecular Sieves AlPO <sub>4</sub> -11, AlPO <sub>4</sub> -5, AlPO <sub>4</sub> -8 and VPI-5<br><i>F. Trouw, L.E. Iton and M.E. Davis</i> | 851 |
| P084 | Insight into the Pore Structure of Zeolite MCM-22 through Catalytic Tests<br><i>A. Corma, C. Corell, A. Martínez and J. Pérez-Pariente</i>   | 859 |
| P085 | Study of Catalytic Properties of SAPO-40<br><i>J.P. Lourenço, M.F. Ribeiro, F.R. Ribeiro, J. Rocha, Z. Gabelica, N. Dumont and E. Deroouane</i>  | 867 |
| P087 | New Methods for Characterization of External Surface of ZSM-5-Zeolites<br><i>K.M. Keskinen, T.T. Pakkanen, P. Raulo, M. Ruotsalainen, P. Sarv and M. Tiitta</i>  | 875 |
| P088 | Dielectric Relaxation in Na-MFI Zeolite<br><i>F. Fernández-Gutierrez, M. Hernández-Velez, H. K. Beyer and R. Roque-Malherbe</i>  | 883 |

### **Part B.**

### **III. Modification**

|      |   |     |
|------|---|-----|
| A005 | Genesis of Rh <sup>0</sup> <sub>n</sub> Clusters in Zeolite Y; Interaction with Zeolite 'Protons'<br><i>D.C. Tomczak, V.L. Zholobenko, H. Treviño, G-D. Lei and W.M.H. Sachtler</i> | 893 |
| A006 | Novel Generation of Ionic Clusters within Zeolites<br><i>Y.S. Park, Y.S. Lee and K.B. Yoon</i>  | 901 |
| A007 | Electronic Modifications in Supported Palladium Catalysts<br><i>B.L. Mojet, M.J. Kappers, J.C. Muijsers, J.W. Niemantsverdriet, J.T. Miller, F.S. Modica and D.C. Koningsberger</i> | 909 |
| A008 | Zeolite Encapsulated Metal-Schiff Base Complexes. Synthesis and Electrochemical Characterization<br><i>F. Bedion, L. Roue, J. Devynck and K.J. Balkus, Jr.</i>                      | 917 |
| A009 | Preparation, Characterization and Catalytic Properties of Cobalt Phthalocyanine Encapsulated in Zeolite EMT<br><i>S. Ernst, Y. Traa and U. Deeg</i>                                 | 925 |
| A023 | Solid-State Dealumination of Zeolites<br><i>H.K. Beyer, G. Borbély-Pálne and J. Wu</i>  | 933 |

|      |   |      |
|------|---|------|
| C009 | The Application of Ru-Exchanged Zeolite NaY in Ammonia Synthesis<br><i>J. Wellenbücher, F. Rosowski, U. Klengler, M. Muhler, G. Ertl, U. Guntow and R. Schlögl</i>  | 941  |
| C010 | PtCo Bimetallic Particles in NaY Zeolites: Correlation Between Morphology and Reactivity<br><i>L. Guczi, G. Lu, Z. Zsoldos, Zs. Koppány</i>   | 949  |
| C011 | Silver Agglomeration in SAPO-42 and Isostructural Zeolite: EPR and ESEM Studies<br><i>J. Michalik, M. Zamadics, J. Sadlo and L. Kevan</i>   | 957  |
| C012 | Chemistry and Spectroscopy of Chromium in Zeolites<br><i>B.M. Weckhuysen and R.A. Schoonheydt</i>   | 965  |
| C013 | CrAPO-Catalyzed Oxidations of Alkylaromatics and Alcohols with TBHP in the Liquid Phase (Redox Molecular Sieves, Part 8)<br><i>J.D. Chen, M.J. Haanepen, J.H.C. van Hooff and R.A. Sheldon</i>                                      | 973  |
| P023 | A New Way for Obtaining Acid or Bifunctional Catalysts. Straightforward Calcination of As-Synthesized [Ga]-ZSM-5 Zeolites Obtained from Alkali-Free Media<br><i>G. Giannetto, R. Monque, R. Galiasso, J. Papa and Z. Gabelica</i>   | 981  |
| P024 | Preparation of In- and Ga-Modified SAPO Materials via a Solid State Reaction<br><i>Ya. Neinska, Ch. Minchev, R. Dimitrova, N. Micheva, V. Minkov and V. Kanazirev</i>   | 989  |
| P025 | Determination by IR Spectroscopy of the N(Alfram) and Crystallinity Level for Amorphous Phase Containing HY Zeolites<br><i>O. Cairon, S. Khabtou, E. Balanzat, A. Janin, M. Marzin, A. Chambellan, L.C. Lavalle and T. Chevreau</i> | 997  |
| P026 | Hydrothermal and Alkaline Stability of High-Silica Y-Type Zeolites in Dependence on the Dealumination Procedure<br><i>W. Lutz, B. Zibrowius and E. Löfller</i>  | 1005 |
| P027 | Study on the Nature of Aluminum in Dealuminated Zeolite ZSM-20<br><i>H. Kosslick, V.A. Tuan, R. Fricke, A. Martin and W. Stork</i>  | 1013 |
| P028 | The Effect of Acid Dealumination of Indonesia Zeolite to its Physical, Chemical and Catalytic Properties<br><i>E. Agustina and T. Pudiyanto</i>   | 1021 |

|      |   |      |
|------|---|------|
| P029 | Vibrational Spectroscopic Investigations of the Cation Exchange and Thermal Activation of the Silica-Rich Hexagonal Polytype of Faujasitic Zeolites<br><i>C. Brémard, M. LeMaire, J.M. Manoli and C. Potvin</i> | 1027 |
| P030 | Chemical Vapour Deposition of Si(OEt)4 on Zeolite H $\beta$<br><i>Y. Chun, X. Chen, A.Z. Yan, Q.-H. Xu</i>  | 1035 |
| P031 | Sensitive Monitoring of Side-Products Formed in Heavy Metal Ion Exchanged Zeolites<br><i>M. Wark, W. Lutz, E. Löffler, H. Kessler and G. Schulz-Ekloff</i>  | 1043 |
| P032 | H- and Cu-Forms of MFI Boralites with Enhanced Number of Skeletal Boron Atoms. Synthesis and Properties<br><i>L. Kubelková, I. Jirka, J. Vylita, J. Nováková, J. Obsasníková, D. Kolousek</i>                   | 1051 |
| P033 | Gold Carbonyls and Nitrosyls in Highly Dispersed Au(I) on Zeolite NaY and ZSM-5<br><i>S. Qiu, W. Pang, W. Xu, R. Xu, R. Ohnishi and M. Ichikawa</i>   | 1059 |
| P034 | Stabilization of Silver Clusters in Zeolite Matrices<br><i>N.E. Bogdanchikova, M.N. Dulin, A.V. Toktarev, G.B. Shevnina, V.N. Kolomiichuk, V.I. Zaikovskii and V. P. Petranovskii</i>                           | 1067 |
| P035 | Preparation and Testing of Silicalite-in-Metal-Membranes<br><i>P. Kölsch, D. Venzke, M. Noack, E. Lieske, P. Toussaint and J. Caro</i>  | 1075 |
| P036 | MFI-type Zeolite Filled Silicon Rubber Membranes: Preparation, Composition and Performance<br><i>Y.-C. Long, X. Chen, Z.-H. Ping, S.-K. Fu and Y.-J. Sun</i>  | 1083 |
| P037 | Zeolite-Rubber Blend: A Composite with Improved Mechanical and Conducting Properties<br><i>H. Hamdan, M.N. Mohd Muhid and A. Yahya</i>  | 1091 |
| P038 | Preparation and Properties Quantized Semiconductor Particles in Zeolites<br><i>G. Tel'biz, A. Shwets, V. Gun'ko, J. Stoch, G. Tamulajtis and N. Kukhtarev</i>   | 1099 |
| P039 | A New Form of Luminescent Silicon: Synthesis of Silicon Nanocluster in Zeolite Y<br><i>Ö. Dag, A. Kuperman P.M. Macdonald and G.A. Ozin</i>   | 1107 |
| P040 | Synthetic Zeolites as Carrier for Enzyme Immobilization in Laboratory-Scale Fixed-Bed Columns<br><i>F. Alfani, L. Cantarella, M. Cantarella, A. Gallifuoco and C. Colella</i>                                   | 1115 |

|                                     |   |      |
|-------------------------------------|---|------|
| P086                                | Investigation of Surface Reaction Induced Fermi Resonance by IR and MAS NMR Spectroscopy<br><i>I. Hannus, I.I. Ivanova, G. Tasi, I. Kiricsi and J.B. Nagy</i>                     | 1123 |
| <b>IV. Diffusion and Adsorption</b> |   |      |
| <b>PL03</b>                         | <b>Exciting new advances in diffusion of sorbates in zeolites and microporous materials</b>   |      |
|                                     | <i>L. V. C. Rees</i>  | 1133 |
| C001                                | Simulation of Single Pellet Adsorption Kinetics with Experimentally Determined Dusty-Gas Coefficients<br><i>R. Hartmann and A. Mersmann</i>                                       | 1151 |
| C002                                | Separation of Permanent Gases on the All-Silica 8-Ring Clathrasil DD3R<br><i>M.J. den Exter, J.C. Jansen and H. van Bekkum</i>  | 1159 |
| C003                                | Zeolite Filled Membranes for Gas Separation and Pervaporation<br><i>J.P. Boom, D. Bargeman and H. Strathmann</i>  | 1167 |
| C004                                | Potentials of Silicalite Membranes for Separation of Alcohol/Water Mixtures<br><i>T. Sano, M. Hasegawa, Y. Kawakami, Y. Kiyozumi, H. Yanagishita, D. Kitamoto and F. Mizukami</i> | 1175 |
| C005                                | Preparation of a Thin Zeolitic Membrane<br><i>M. Matsukata, N. Nishiyama and K. Ueyama</i>  | 1183 |
| B015                                | Sorption and Sorption Kinetics of Pyridine in H-ZSM-5 and H-Mordenite<br><i>W. Niessen and H.G. Karge</i>   | 1191 |
| B016                                | The Measurement of Diffusion and Adsorption Using a Jetloop Recycle Reactor<br><i>K.P. Möller, C.T. O'Connor</i>  | 1201 |
| B017                                | Separation of Cyclohexane from 2,2- and 2,4-Dimethylpentanes by Adsorption in Silicalite<br><i>C.L. Cavalcante Jr. and D.M. Ruthven</i>   | 1209 |
| B023                                | DEXAFS Studies on the Diffusion of Ammonia into Zeolite CuNaY-<br><i>M. Hagelstein, U. Hatje, H. Förster, T. Ressler and W. Metz</i>  | 1217 |
| B024                                | FTIR Microscopy with Polarized Radiation for the Analysis of Adsorption Processes in Molecular Sieves<br><i>F. Schüth, D. Demuth and S. Kallus</i>                                | 1223 |

|      |   |      |
|------|---|------|
| B038 | Investigation of Hydrogen and Deuterium Spillover on Y Zeolites by FT-IR Microscopy - Rate Determining Steps<br><i>U. Roland, R. Salzer and S. Stolle</i>                       | 1231 |
| P074 | Hydrogen and Deuterium Adsorption on Zeolite Supported Platinum Evidence for Hydrogen and Deuterium Spillover<br><i>U. Roland, H.G. Karge and H. Winkler</i>                    | 1239 |
| P097 | Adsorption of Binary Mixture of N <sub>2</sub> , O <sub>2</sub> , and Ar in Zeolite NaCaX<br><i>N.V. Choudary, R.V. Jasra and S.G.T. Bhat</i>                                   | 1247 |
| P098 | Oxygen Enrichment over Zeolite 5A by a Rapid Pressure Swing Adsorption Process<br><i>C.-T. Chou and H.-C. Wu</i>  | 1255 |
| P099 | A Fourier-Transform Infra-Red Spectroscopic Study of the Adsorption of Hydrogen Cyanide by Zeolites and Pillared Clays<br><i>J. Jamis, T.D. Smith, T.A.P. Kwack and A. Dyer</i> | 1261 |
| P100 | Experimental and Theoretical Studies of Sulfur Dioxide and Water Adsorption in Hydrophobic Zeolites<br><i>J. Tantet, M. Eic and R. Desai</i>                                    | 1269 |
| P101 | Dynamic Adsorption Properties of Pelletized Molecular Sieves<br><i>K. Ehrhardt, A. Seidel-Morgenstern and M. Richter</i>  | 1277 |
| P102 | Molecular Sieving of n-Butenes by Zeolite Erionite and by Isostructural Silicoaluminophosphate SAPO-17<br><i>M. Richter, K. Ehrhardt, U. Roost, H. Kosslick and B. Parlitz</i>  | 1285 |
| P103 | Separation Properties of H-Mordenite Modified by Anchored Tris(Methyl)-Tin and -Germanium Complexes<br><i>A. Théolier, A. Choplin, J.M. Basset and E. Benazzi</i>               | 1293 |
| P104 | Effect of Size of Solvent Molecule Size on the Adsorption of p- and o-Xylene on ZSM-5 Type Zeolites and Mechanism of Adsorption<br><i>A. Kurganov, St. Marmé and K. Unger</i>   | 1299 |
| P105 | Sorption and Transport of p-Ethyltoluene in H-ZSM-5 Zeolites<br><i>A. Zikánová, J. Dubský and M. Kocírk</i>   | 1307 |
| P106 | Complex Sorption Rate Behaviour of p-Ethyltoluene, Benzene and n-Hexane on MFI-type Molecular Sieve<br><i>A. Micke and M. Bülow</i>   | 1315 |

|      |  |      |
|------|--|------|
| P107 | Measurement of Intracrystalline Diffusion by the Zero Length Column Tracer Exchange<br><i>J.R. Huston, S. Brandani and D.M. Ruthven</i>  | 1323 |
| P108 | Frequency Response Method for Investigation of Various Dynamic Phenomena Occurring Simultaneously in a Gas/Zeolite System<br><i>Y. Yasuda</i>  | 1331 |
| P109 | Diffusion of Xylene Isomers in Dealuminated Mazzite Zeolites by the Frequency Response Technique<br><i>D. McQueen, F. Fajula, R. Dutartre, L.V.C. Rees and P. Schulz</i>                   | 1339 |
| P110 | Diffusion of Aromatics Through a Silicalite Membrane<br><i>D.B. Shah and H.-Y. Lioue</i>   | 1347 |
| P111 | Multicomponent Adsorption Equilibria of Highly Non Ideal Mixtures: The Case of Dimethylnaphthalene Isomers<br><i>E. Rombi, R. Monaci, I. Ferino, V. Solinas, R. Rota and M. Morbidelli</i> | 1355 |
| P112 | Adsorption of Glucose and Fructose Containing Disaccharides on Different Faujasites<br><i>C. Buttersack, W. Wach and K. Buchholz</i>   | 1363 |

#### V. Catalysis - First Part

|             |  |      |
|-------------|--|------|
| <b>PL04</b> | <b>Catalysis by Zeolites - Science and Technology</b><br><i>W. O. Haag</i>   | 1375 |
| <b>PL07</b> | <b>Zeolites in Environmental Catalysis</b><br><i>M. Iwamoto</i>  | 1395 |
| A015        | Adipic Acid Synthesis via Oxidation of Cyclohexene over Zeolite occluded Manganese Diimine Complexes<br><i>P. P. Knops-Gerits, F. Thibault-Starzyk and P.A. Jacobs</i> | 1411 |
| A016        | Oxidation of Cyclohexanone and Cyclohexane to Adipic acid by Iron-Phthalocyanine on Zeolite Y<br><i>F. Thibault-Starzyk, R.F. Parton, P.A. Jacobs</i>                  | 1419 |
| A017        | The Effect of Zeolitic Textural Properties on the Catalytic Activity in Hydrocarbons Oxidation<br><i>F. Cavani, G. Giordano, M. Pedatella and F. Trifirò</i>           | 1425 |
| A018        | Selective Hydrogenation of Cinnamaldehyde Controlled by Host/Guest Interactions in Beta Zeolite<br><i>P. Gallezot, B. Blanc, D. Barthomeuf and M.-J. Païs da Silva</i> | 1433 |

|      |  |      |
|------|--|------|
| A019 | Benzoylation of Xylenes Using Zeolitic Catalysts<br><i>R. Fang, H.W. Kouwenhoven and R. Prins</i>  | 1441 |
| A020 | Alkylation of Aniline with Methanol on Beta and EMT Zeolites Exchanged with Alkaline Cations<br><i>P.R. Hari Prasad Rao, P. Massiani and D. Barthomeuf</i>   | 1449 |
| A021 | Solvent Effects in the Liquid Phase Friedel-Crafts Alkylation over Zeolites: Control of Reaction Rate and Selectivity by Adsorption<br><i>P.H.J. Espeel, K.A. Vercruyse, M. Debaerdemaeker and P.A. Jacobs</i> | 1457 |
| A022 | <sup>13</sup> C MAS NMR and Related Studies of Coke Formation on H-ZSM-5<br><i>H.G. Karge, H. Darmstadt, A. Gutsze, H.-M. Vieth and G. Buntkowsky</i>  | 1465 |
| B021 | Correlation of Adsorption Structure and Reactivity in Zeolite Catalyzed Amination<br><i>A. Kogelbauer, Ch. Gründling and J.A. Lercher</i>  | 1475 |
| A035 | Structure, Chemistry and Activity of Well-Defined Cu-ZSM-5 Catalysts in the Selective Reduction of NO <sub>X</sub><br><i>E.S. Shpiro, R.W. Joyner, W. Grünert, N.W. Hayes, M.R.H. Siddiqui and G.N. Baeva</i>  | 1483 |
| A036 | Copper Ion Exchanged Silicoaluminophosphate (SAPO) as a Thermostable Catalyst for Selective Reduction of NO <sub>X</sub> with Hydrocarbons<br><i>T. Ishihara, M. Kagawa, F. Hadama and Y. Takita</i>           | 1493 |
| A037 | Active State of Copper in Copper-Containing ZSM-5 Zeolites for Photocatalytic Decomposition of Dinitrogen Monoxide<br><i>K. Ebitani, M. Morokuma and A. Morikawa</i>   | 1501 |
| A038 | Binding and Catalytic Decomposition of NO by Transition Metal Aluminosilicates<br><i>K. Klier, R.G. Herman and S. Hou</i>  | 1507 |

**Part C.**  
**Catalysis - Second Part**

|      |  |      |
|------|--|------|
| P065 | Decomposition of Sodium Azide in Faujasites of Different Si/Al Ratios<br><i>M. Brock, C. Edwards, H. Förster and M. Schröder</i>         | 1515 |
| P113 | Contribution of Acidic Properties of Metallosilicate Catalysts to NO Decomposition Reaction<br><i>S. Iwamoto, S. Shimizu and T. Inui</i> | 1523 |

|      |  |      |
|------|--|------|
| P114 | The Selective Reduction of NO and Combustion of Paraffins over MFI Zeolites<br><i>F. Witzel, G. A. Sill and W.K. Hall</i>  | 1531 |
| P115 | Catalytic Reduction of Nitric Oxide with Propane over Ln-Pt Ion-Exchanged Zeolites (Ln=Rare Earth)<br><i>E. Sakamoto, T. Ohnishi and T. Arakawa</i>  | 1537 |
| P116 | Alkane Oxidation and N <sub>2</sub> O Decomposition on Cu(II) and Cr (V) Cationic Sites in HZSM-5: Influence of Binding and Poisoning Effect of Sulfate Ions<br><i>A.V. Kucherov, S.S. Gorjashenko, T.N. Kucherova, K.I. Slovetskaia and A.A. Slinkin</i>            | 1541 |
| P117 | Reaction Mechanism of Selective Reduction of Nitric Oxide by Methane on Ga- and In-ZSM-5 Catalysts<br><i>K. Yogo and E. Kikuchi</i>  | 1547 |
| P118 | Cu Coordination in Zeolitic Matrix. Relationship to Nitric Oxide Binding and Decomposition<br><i>B. Wichterlová, J. Dedecek and Z. Tvarůžková</i>  | 1555 |
| P119 | Reduction Behavior of Copper Oxide in Copper/Mordenites<br><i>C.Y. Lee and B.H. Ha</i>   | 1563 |
| P120 | Zn-Loaded HZSM-5 for Catalytic Reduction of Carbon Dioxide by Propane<br><i>S. Yamauchi, A. Satsuma, S. Komai, T. Asakawa, T. Hattori and Y. Murakami</i>  | 1571 |
| P121 | Zeolites as Catalysts for Decomposition of Sulfur Organic Compounds<br><i>M. Ziólek and P. Decyk</i>   | 1579 |
| P122 | Catalytic Reforming of Methane with Carbon Dioxide over Pentasil Zeolite-Supported Nickel Catalyst<br><i>J.-S. Chang, S.-E. Park, K.-W. Lee and M.J. Choi</i>  | 1587 |
| P123 | Formation of Methyl Formate During Hydrogenation of CO <sub>2</sub> over Cu/ZnO/Al <sub>2</sub> O <sub>3</sub> and K-Fe/L Zeolite Catalysts<br><i>S.-E. Park, E.K. Shim, K.-W. Lee and P.S. Kim</i>  | 1595 |
| P124 | Hydrocarbon Conversions over Sodium Zeolites in the Presence of Hydrogen Sulfide<br><i>M. Sugioka, M. Amisawa, H. Abe and K. Sato</i>  | 1603 |
| P125 | The Effect of Sulfoxide Loadings on the Selectivity and Activity of Zeolite Y for Dehydration Reactions: Stability and Structure of Dithiane Oxide in Zeolite Y<br><i>S. Feast, D. Bethell, G.J. Hutchings, P.C.B. Page, S.P. Saberi, F. King and C.H. Rochester</i> | 1611 |

|      |  |      |
|------|--|------|
| P126 | Zeolite Y Type Supported Nickel and Molybdenum Sulfides. Relation between Metal Sulfide Distribution and Catalytic Properties in Thiophene Hydrodesulfurization<br><i>G. Vorbeck, W.J.J. Welters, L.J.M. van de Ven, H.W. Zandbergen, J.W. de Haan, V.H.J. de Beer and R.A. van Santen</i> | 1617 |
| P127 | Preparation and Catalytic Behavior of Ternary Oxides of Rhodium or Nickel in the Cages of Zeolite<br><i>K. Kunimori, M. Seino, D. Nishio and S. Ito</i>  | 1625 |
| P128 | Heterogeneous Catalysis of $\alpha$ -Octene Hydroformylation: The Bimetallic Synergistic Effect for Ru-Co/13X<br><i>W. Huang, L. Yin and C.-Y. Wang</i>  | 1633 |
| P129 | Study of Autoreduction and Dispersion of Pt in $\beta$ Zeolite<br><i>J. Zheng, J.-L. Dong and Q. H. Xu</i>   | 1641 |
| P130 | Aromatization of n-Octane over Pt-Based Silicalites: The Influence of Pt Loading and of Added Indium on the Product Distribution in the C <sub>8</sub> Aromatics<br><i>P. Mériadeau, G. Sapaly, A. Thangaraj, S. Narayanan and C. Naccache</i>   | 1649 |
| P131 | Metal-Resistant FCC Catalysts: Effect of Matrix<br><i>S.-J. Yang, Y.-W. Chen and C. Li</i>   | 1655 |
| P132 | Relationship Between Zeolite Structure and Hydrogen Transfer Reactions in Naphthenes and Paraffins Cracking<br><i>E. Benazzi, Th. Chapus, T. Cheron, H. Cauffiez and Ch. Marcilly</i>  | 1663 |
| P133 | Skeletal Isomerization of n-Butenes on Zeolite Catalysts: Effects of Acidity<br><i>C.-L. O'Young, W.-Q. Xu, M. Simon and S.L. Suib</i>   | 1671 |
| P134 | 1-Butene Conversion over SAPO-11 and MeAPO-11<br><i>S.M. Yang, D.H. Guo, J. S. Lin and G. T. Wang</i>  | 1677 |
| P135 | Gas Phase Synthesis of MTBE on Post-Synthesis Modified Zeolites<br><i>A. Kogelbauer, A.A. Nikolopoulos, J.G. Goodwin, Jr. and G. Marcellin</i>   | 1685 |
| P136 | Iso-Butane/1-Butene Alkylation on Zeolites Beta and MCM-22<br><i>S. Unverricht, S. Ernst and J. Weitkamp</i>   | 1693 |
| P137 | Catalytic Properties of Zeolites for Synlube Production by Olefins Oligomerization<br><i>P.-S.E. Dai, J.R. Sanderson and J.F. Knifton</i>  | 1701 |

|      |  |      |
|------|--|------|
| P138 | Propene Oligomerization and Xylene and Methyl-Pentene Isomerization over SAPO-11 and MeAPSO-11<br><i>J.S. Vaughan, C.T. O'Connor and J.C.Q. Fletcher</i>   | 1709 |
| P139 | Temperature switched <i>in situ</i> $^1\text{H}$ and $^{13}\text{C}$ MAS NMR Studies of the Catalytic Conversion of Methanol on Zeolite ZSM-5<br><i>H. Ernst, D. Freude, T. Mildner and H. Pfeifer</i>             | 1717 |
| P140 | Effect of the Binder on the Properties of a Mordenite Catalyst for the Selective Conversion of Methanol into Light Olefins<br><i>J.M. Fougerit, N.S. Gnepp, M. Guisnet, P. Amigues, J. L. Duplan and F. Hugues</i> | 1723 |
| P141 | Understanding the Brønstedt Acidity of SAPO-5, SAPO-17, SAPO-18 and SAPO-34 and their Catalytic Performance for Methanol Conversion to Hydrocarbons<br><i>J. Chen, P.A. Wright, S. Natarajan and J.M. Thomas</i>   | 1731 |
| P142 | Formation of Methane from the Conversion of Methanol and Propene over ZSM-5 at Temperatures above 450°C<br><i>M.G. Howden, W.P. Müller</i>   | 1739 |
| P143 | Reactivation of Coked HZSM-5 by Hydrogen and by Alkane Treatment<br><i>F. Bauer, E. Geidel and E. Petzold</i>  | 1749 |
| P144 | Interaction of C <sub>2</sub> -C <sub>6</sub> -Hydrocarbons with Surfaces of H-ZSM-5 and Ga-H-ZSM-5 Zeolites<br><i>O.P. Keipert and M. Baerns</i>  | 1757 |
| P145 | Aromatization of n-Pentane over Ni-ZSM-5 Catalysts<br><i>S.-K. Ihm, K.-H. Yi and Y.-K. Park</i>  | 1765 |
| P146 | Ag-ZSM-5 as a Catalyst for Aromatization of Alkanes, Alkenes, and Methanol<br><i>Y. Ono, K. Osako, G.-J. Kim and Y. Inoue</i>  | 1773 |
| P147 | BTX Aromatics from the Hydroconversion of Heavy Alkylate over Alumina-Deficient Mordenite Catalysts<br><i>R.M. Habib, F.I. Kenawi, A.K. El-Morsi and R.A. El-Adly</i>  | 1781 |
| P148 | The Catalyst Deactivation in Alkylation of Xylenes with Methanol Using Type Y Zeolite<br><i>M.E. Pitkänen and A.O.I. Krause</i>  | 1789 |
| P149 | Benzene Alkylation over Ga, B and Al Pentasilis<br><i>A.V. Smirnov, B.V. Romanovsky, I.I. Ivanova, E.G. Derouane and Z. Gabelica</i>   | 1797 |

|      |  |      |
|------|--|------|
| P150 | Ethylbenzene Disproportionation over Large Pore Zeolites<br><i>H.G. Karge, S. Ernst, M. Weihe, U. Weiß and J. Weitkamp</i>   | 1805 |
| P151 | Hydrodimerization of Benzene and Alkylbenzene over Polyfunctional Zeolite Catalysts<br><i>V.I. Smirnitsky, V.A. Plakhotnik, I.I. Lishchiner and E.S. Mortikov</i>                    | 1813 |
| P152 | Selective Formation of 2,6-Dimethylnaphthalene from 2-Methylnaphthalene on ZSM-5 and Metallosilicates with MFI Structure<br><i>T. Komatsu, Y. Araki and S. Namba and T. Yashimae</i> | 1821 |
| P153 | Methylation, Isomerization and Disproportionation of Naphtalene and Methylnaphthalenes on Zeolite Catalysts<br><i>Z. Popova, M. Yankov and L. Dimitrov</i>                           | 1829 |
| P154 | The Isopropylation of Naphthalene over Cerium-Modified H-Mordenite<br><i>Y. Sugi, J.-H. Kim, T. Matsuzaki, T. Hanaoka, Y. Kubota, X. Tu and M. Matsumoto</i>                         | 1837 |
| P155 | Alkylation of Binuclear Aromatics with Zeolite Catalysts<br><i>A.S. Loktev and P.S. Chekriy</i>  | 1845 |
| P156 | Ti Substituted Zeolite Beta (Ti- $\beta$ ) Catalyzed Selective Epoxidation of 1-Octene with Hydrogen Peroxide<br><i>T. Sato, J. Dakka and R.A. Sheldon</i>                           | 1853 |
| P157 | Factors Determining Substrate Specificity in Titanium Silicalite Catalyzed Oxidations<br><i>T. Tatsumi, K. Asano and K. Yanagisawa</i>   | 1861 |
| P158 | Oxidation of Saturated Hydrocarbons Involving CoAPO Molecular Sieves as Oxidants and as Catalysts<br><i>B. Kraushaar-Czarnetzki, W.G.M. Hoogervorst and W.H.J. Stork</i>             | 1869 |
| P159 | Cyclohexane Oxidation with Hydrogen Peroxide Catalyzed by Titanium Silicalite (TS-1)<br><i>U. Schuchardt, H.O. Pastore and E.V. Spinacé</i>  | 1877 |
| P160 | Chemoselective Oxidation of Organic Compounds Having Two or More Functional Groups<br><i>A. Bhaumik, R. Kumar and P. Ratnasamy</i>   | 1883 |
| P161 | Cyclohexanol and Cyclohexanone Reactions on HZSM-5 Zeolites<br><i>L. Brabec, J. Nováková and L. Kubelková</i>  | 1889 |
| P162 | Beckmann Rearrangement of Cyclohexanone Oxime on the External Surface of Zeolite Crystals<br><i>T. Yashima, K. Miura and T. Komatsu</i>  | 1897 |

|      |   |      |
|------|---|------|
| P163 | Anthraquinones Formation on Zeolites with BEA Structure<br><i>O.V. Kikhtyanin, K.G. Ione, G.P. Snytnikova, L.V. Malysheva, A.V. Toktarev, E.A. Paukshits, R. Spichtinger, F. Schüth and K. K. Unger</i> | 1905 |
| P164 | Aldol Condensation of Acetone over Alkali Cation Exchanged Zeolites<br><i>C.O. Veloso, J.L.F. Monteiro and E.F. Sousa-Aguiar</i>  | 1913 |
| P165 | Methyl $\alpha$ -Hydroxyisobutyrate Dehydration over Zeolite Catalysts<br><i>K.J. Balkus, Jr., A.K. Khanmamedova and S. Kowalak</i>   | 1921 |
| P166 | Studies on the Nature of Catalysts for the Selective Synthesis of Methylamine<br><i>Y.-Z. Zhang, Z.-L. Xu, J. Wang and Y.-Y. Ke</i>   | 1927 |
| P167 | Activity of Ga, In and Cu Modified MFI Zeolites for Amine Reactions<br><i>V. Kanazirev and G.L. Price</i>   | 1935 |
| P168 | Selective Synthesis of Ethylenediamine from Ethanolamine over Zeolite Catalysts<br><i>K. Segawa, S. Mizuno, Y. Maruyama and S. Nakata</i>   | 1943 |
| P169 | Vapor Phase Synthesis of Pyridine Bases From Aldehydes And Ammonia Over Pentasil Zeolites<br><i>H. Sato, S. Shimizu, N. Abe and K.-I. Hirose</i>  | 1951 |
| P170 | Methylation of Pyridine over Zeolites<br><i>U. Kameswari, C.S. Swamy and C.N. Pillai</i>  | 1959 |
| P171 | Synthesis of Substituted Pyrroles by Heterogeneous-Catalytic Conversion of 2-Methylfuran and Amines on Zeolite Catalysts<br><i>A. Martin and B. Lücke</i>   | 1965 |
| P172 | Vapour-Phase Nitration of Benzene over Zeolitic Catalysts<br><i>L. Berteia, H.W. Kouwenhoven and R. Prins</i>   | 1973 |
| P173 | Substitution of Halobenzenes to Aniline or Phenol, Catalyzed by Copper-Exchanged Zeolites. Selectivity Improvements and Reaction Pathway<br><i>M.H.W. Burgers and H. van Bekkum</i>                     | 1981 |
| P174 | Reaction of p-Dihalobenzenes over Zeolites<br><i>T. Takahashi and T. Kai</i>  | 1989 |
| P175 | Selective Synthesis of Isoprene by Prins Condensation Using Molecular Sieves<br><i>E. Dumitriu, V. Hulea, C. Chelaru, T. Hulea and S. Kaliaguine</i>  | 1997 |

|      |   |      |
|------|---|------|
| P176 | Use of Very Large Pore Molecular Sieves for the Gas-Phase Synthesis of 2,4-Diphenyl-4-Methylpentenes<br><i>J. Issakov, E. Litvin, Ch. Minachev, G. Öhlmann, V. Scharf, R. Thome, A. Tißler and B. Unger</i>   | 2005 |
| P177 | MCM-41 and Related Materials as Media for Controlled Polymerization Processes<br><i>P.L. Llewellyn, U. Ciesla, H. Decher, R. Stadler, F. Schüth and K.K. Unger</i>  | 2013 |
| P178 | Pt-Containing Zeolites for Enantioselective Catalytic Hydrogenation of Ethyl-Pyruvate - Effects of Zeolite Structures, Solvent and Modifier Concentration<br><i>W. Reschetilowski, U. Böhmer and J. Wiehl</i> | 2021 |
| P179 | Application of Microporous Materials for Catalytic Disproportionation of Alkylsilanes<br><i>F. Bouchet, H. Fujisawa, M. Kato and T. Yamaguchi</i>   | 2029 |

## VI. Theory and Modelling

|             |  |      |
|-------------|--|------|
| <b>PL05</b> | <b>Structure and Reactivity of Zeolite Catalysts: Atomistic Modelling using ab initio Techniques</b>   |      |
|             | <i>J. Sauer</i>  | 2039 |
| C006        | Computer Simulations Benzene in Faujasite-Type Zeolites<br><i>N.J. Henson, A.K. Cheetham, A. Redondo, S.M. Levine and J.M. Newsam</i>                        | 2059 |
| C007        | Aromatic Molecules in Zeolite Y. A Model System for Catalytic Processes?<br><i>H. Klein and H. Fuess</i>   | 2067 |
| C008        | Computer Modelling of Sorbates and Templates in Microporous Materials<br><i>R.G. Bell, D.W. Lewis, P. Voigt, C.M. Freeman, J.M. Thomas and C.R.A. Catlow</i> | 2075 |
| C014        | Interatomic Potentials for Zeolites - Derivation of an Ab-Initio Shell Model Potential<br><i>K. de Boer, A.P.J. Jansen and R.A. van Santen</i>               | 2083 |
| C015        | Vibrational Structure of Zeolite A<br><i>M. Bärtsch, P. Bornhauser, G. Calzaferri and R. Imhof</i>   | 2089 |
| C016        | Low-Occupancy Sorption Thermodynamics of Long Alkanes in Silicalite via Molecular Simulation<br><i>E.J. Maginn, A.T. Bell and D.N. Theodorou</i>             | 2099 |

|      |   |      |
|------|---|------|
| C017 | Molecular Dynamics Simulations of Diffusion in a Cubic Symmetry Zeolite<br><i>P. Demontis and G.B. Suffritti</i>  | 2107 |
| C018 | Molecular Modelling Studies of Zeolite Synthesis<br><i>P.A. Cox, A.P. Stevens, L. Banting, E. M. Gorman</i>   | 2115 |
| C019 | Ti Substitution in MFI Type Zeolites: A Quantum Mechanical Study<br><i>R. Millini, G. Perego and K. Seiti</i>   | 2123 |
| P089 | Molecular-Dynamical Calculations of the Vibrational Spectra of Hydrocarbons Adsorbed in Silicalite and Zeolite A<br><i>D. Dumont and D. Bougeard</i>  | 2131 |
| P090 | An MD Study of Methane Diffusion in Zeolites of Structure Type LTA<br><i>S. Fritzsche, R. Haberlandt, J. Kärger, H. Pfeifer and M. Waldherr-Teschner</i>  | 2139 |
| P091 | Vibrational Frequency Shift Calculation of Diatomic Molecules in A-Type Zeolite<br><i>A.V. Larin, F. Jousse and E. Cohen De Lara</i>  | 2147 |
| P092 | Pt-Mordenite Catalyst: A Molecular Graphics Study<br><i>F. Blanco, G. Urbina-Villalba and M.M. Ramirez de Agudelo</i>   | 2155 |
| P093 | Theoretical Methods for Estimating Brønsted Acid Site Strength in Zeolites: Application to Isomorphously Substituted Systems<br><i>P.J. O'Malley</i>  | 2163 |
| P094 | Quantum-Chemistry Calculations of Surface Complex and Orbital Control in Para/Ortho Toluene Alkylation Catalyzed by Big Pore Zeolites<br><i>A. Corma, G. Sastre and P. Viruela</i>  | 2171 |
| P095 | The IR Transmission Windows of Hydrogen Bonded Complexes in Zeolites: A New Interpretation of IR Data of Acetonitrile and Water Adsorption on Zeolitic Brønsted Sites<br><i>A.G. Pelmenschikov, R.A. van Santen, J.H.M.C. van Wolput and J. Jänen</i> | 2179 |
| P096 | Heterogeneity of Hydroxyl Groups in Faujasites of Various Si/Al: IR and NMR Studies, Quantum Chemical MNDO Calculations<br><i>J. Datka, E. Broclawik, J. Klinowski and B. Gil</i>   | 2187 |

## VII. Industrial Applications and Novel Materials

### **PL06 Industrial Applications of Zeolite Catalysis**

|      |   |      |
|------|---|------|
|      | <i>J. E. Naber, K. P. de Jong, W. H. J. Stork, H. P. C. E. Kuipers and M. F. M. Post</i>  | 2197 |
| B005 | Nitrido Zeolites - a Novel and Promising Class of Compounds<br><i>W. Schnick</i>  | 2221 |
| B006 | The Synthesis and Structure of a New Open Framework Zinc Phosphate.<br>$Zn_2P_2O_8C_2N_2H_{10}$<br><i>R.H. Jones, J. Chen, G. Sankar and J.M. Thomas</i>  | 2229 |
| B007 | Novel Molecular Sieves of the Aluminophosphate Family: AlPO <sub>4</sub> and Substituted Derivates with LTA, FAU and AFR Structure-Types<br><i>L. Sierra, J. Patarin, C. Deroche, H. Gies and J.L. Guth</i> | 2237 |
| B008 | Titanium-Containing Large Pore Molecular Sieves from Boron-Beta: Preparation, Characterization and Catalysis<br><i>M.S. Rigutto, R. de Ruiter, J.P.M. Niederer and H. van Bekkum</i>                        | 2245 |
| B009 | Synthesis and Characterization of a Novel Microporous Indiumphosphate<br><i>Y. Xu, L.L. Koh, L.H. An, S.-L. Qiu and Y. Yue</i>  | 2253 |
| B025 | Comparative Spectroscopic Study of TS-1 and Zeolite-Hosted Extraframework Titanium Oxide Dispersions<br><i>J. Klaas, K. Kulawik, G. Schulz-Eckloff and N.I. Jaeger</i>                                      | 2261 |
| B026 | Conducting Polymer Wires in Mesopore Hosts<br><i>C.-G. Wu, T. Bein</i>  | 2269 |
| B027 | Optical Properties of Self-Assembled Dipole Chains in Zeolites<br><i>F. Marlow, K. Hoffmann, W. Hill, J. Kornatowski and J. Caro</i>  | 2277 |
| B028 | Polarized Absorption and Raman Spectra of 1-Dimensional Selenium Chains in Mordenite and Cancrinite Single Crystals<br><i>V.V. Poborchii, M.S. Ivanova and S.S. Ruvimov</i>                                 | 2285 |
| B029 | Positron Annihilation in Cd <sup>2+</sup> Ion-Exchanged and CdS Loaded Zeolite Y<br><i>Y.-J. He and Y. Hu</i>   | 2295 |
| A030 | Examination of the 'Decomposition Behaviour' of Zeolite A in Freshwater, Particularly Taking into Consideration Environmentally Relevant Conditions<br><i>P. Kuhm and W. Lortz</i>                          | 2303 |

|                      |   |      |
|----------------------|---|------|
| A031                 | Zeolite Catalysis for Upgrading Gasoline<br><i>C.Y. Yeh, H.E. Barner and G.D. Suciu</i>   | 2311 |
| A032                 | Studies on Wax Isomerization for Lubes and Fuels<br><i>S.J. Miller</i>  | 2319 |
| A033                 | Skeletal Isomerisation of Olefins with the Zeolite Ferrierite as Catalyst<br><i>H.H. Mooiweer, K.P. de Jong, B. Kraushaar-Czarnetzki, W.H.J. Stork and B.C.H. Krutzen</i> | 2327 |
| A034                 | Effect of Temperature on Propane Aromatization by Ga/H MFI (Si, Al) Catalysts<br><i>S. B. Abdul Hamid, E.G. Derouane, P. Mériadeau, C. Naccache and M. Ambar Yarmo</i>    | 2335 |
| <b>Author Index</b>  |   | 2345 |
| <b>Subject Index</b> |   | 2355 |

## Nitrido Zeolites - a Novel and Promising Class of Compounds

Wolfgang Schnick

Laboratorium für Anorganische Chemie,  
Universität Bayreuth, D - 95440 Bayreuth, Germany

### 1. Summary

The synthetic approach to nitrido zeolites has been opened up by the synthesis and characterization of the P-N-sodalite class of compounds. A variety of compounds with a general formula  $M_{7-x}H_{2x}[P_{12}N_{24}]X_{2-y}$  with  $M = Zn^{2+}, Co^{2+}, Ni^{2+}$  etc. and  $X = F^-, Cl^-, Br^-, I^-$  has been obtained. Striking features of these compounds are high chemical and thermal stability as well as an intense colour in some cases.

### 2. Introduction

The importance of zeolites as catalysts, molecular sieves, adsorbents, and ion exchangers has increased considerably in recent years. The substitution of silicon and/or aluminium in the zeolite framework by other elements like B, P, Ge, Ga, As, Sb, Ti etc. made it possible to tailor the specific properties due to the demanded applications [1,2]. In contrast, the substitution of the anion substructure, for example by replacing oxygen by other electronegative elements, has been almost completely neglected.

The search for a combination of two elements isosteric with the corresponding combination of silicon and oxygen leads to phosphorus(V) nitrides. In this class of substances we found several compounds with P-N-substructures analogous to well known silicates (Figure 1).

Examples are the ortho-anion  $[PN_4]^{7-}$  in  $Li_7PN_4$  [3], cyclo-silicate analogous anions in  $Li_{12}P_3N_9$  [4], or the  $^3[PN_2^-]$ -network in  $HPN_2$  [5] or  $LiPN_2$  [6]. Even the synthesis of a zeolite-like framework is possible and here we present the broad synthetic approach and the characterization of the P-N-sodalite class of compounds.

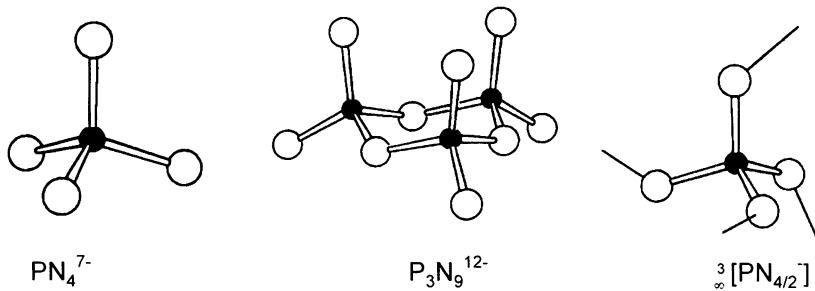
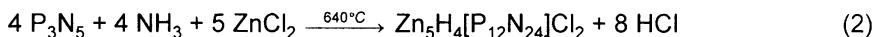
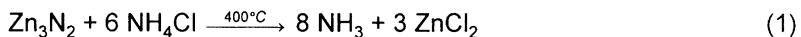


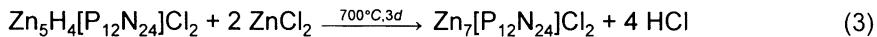
Figure 1. Condensation of  $\text{PN}_4^-$ - tetrahedra in phosphorus nitrides

### 3. Syntheses

The synthesis of a zeolite-like framework structure  $^3\infty[\text{PN}_{4/2}^-]$  is possible [7] when, for the in situ preparation of ammonia in the high-pressure ammonolysis of  $\text{P}_3\text{N}_5$ ,  $\text{Zn}_3\text{N}_2$  is treated with ammonium chloride [Eq. (1)]. Under the given experimental conditions a phosphorus(V) nitride is formed with a molar ratio P:N = 1:2, while at the same time zinc and chlorine are incorporated into the solid through  $\text{ZnCl}_2$ , which is volatile at the reaction conditions (Figure 2). The reaction then proceeds quantitatively to afford  $\text{Zn}_5\text{H}_4[\text{P}_{12}\text{N}_{24}]\text{Cl}_2$  [Eq. (2)].



A step by step exchange of the hydrogen atoms in the product obtained is possible in a subsequent reaction with additional  $\text{ZnCl}_2$  in which  $\text{HCl}$  is liberated [Eq. (3)].



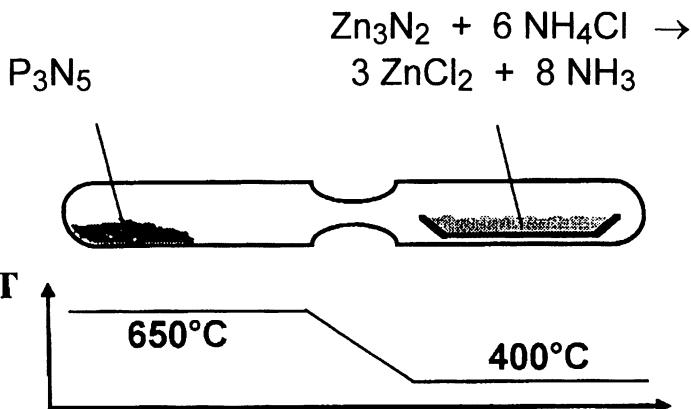
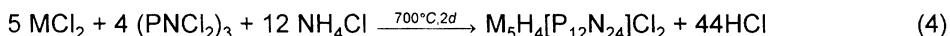


Figure 2. Compartmented ampoule for the in situ preparation of NH<sub>3</sub>

The synthetic method described previously is not suitable for the preparation of modified P-N-sodalites containing other metal cations, (e.g. alkaline earth metals, transition metals, lanthanides).

P-N-sodalites M<sub>5</sub>H<sub>4</sub>[P<sub>12</sub>N<sub>24</sub>]Cl<sub>2</sub> (M = Zn, Co, Ni) can be obtained remarkably easy by reacting corresponding amounts of the metal chloride MCl<sub>2</sub>, hexachlorocyclotriphosphazene (PNCl<sub>2</sub>)<sub>3</sub>, and ammonium chloride [Eq. (4)].



This reaction is carried out in sealed ampoules and the batch size is limited by the amount of HCl formed. An alternative procedure involves the use of a molecular phosphorus component in which the chlorine atoms are completely replaced by amino groups [{PN(NH<sub>2</sub>)<sub>2</sub>}<sub>3</sub>] [Eq.(5)]. In this case the product is the hydrogen-free P-N sodalite M<sub>7</sub>[P<sub>12</sub>N<sub>24</sub>]Cl<sub>2</sub> [8].

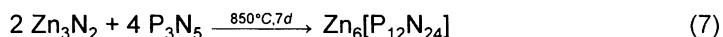


A particularly elegant method for the preparation of P-N-sodalites modified in various ways is the reaction between phosphorus(V) nitride imide  $\text{HPN}_2$  and the corresponding metal halide  $\text{MX}_2$  [Eq. (6)], which affords compounds with a large number of different metal cations and halide ions (e.g. M = Mg, Cr, Mn, Fe, Co, Ni, Cu, Zn, Pb; X = Cl, Br, I) [8].



By using the methods described above it has been possible to obtain a wide variety of P-N sodalites. As well as divalent cations such as  $\text{Mg}^{2+}$ ,  $\text{Zn}^{2+}$ ,  $\text{Mn}^{2+}$ ,  $\text{Co}^{2+}$ ,  $\text{Ni}^{2+}$ ,  $\text{Cu}^{2+}$ ,  $\text{Pb}^{2+}$ , trivalent cations such as  $\text{Cr}^{3+}$ ,  $\text{Fe}^{3+}$ , and even monovalent cations such as  $\text{Cu}^+$  can be incorporated. In all cases phase widths are observed in which a fraction of the metal ions can be replaced by the corresponding number of hydrogen cations, which are then covalently bonded to nitrogen atoms of the P-N-skeleton.

In all P-N-sodalites described before, the  $\beta$ -cages contain a halogen anion surrounded by metal cations. However, the presumption for the applications of zeolite framework structures are empty holes and channels. So we tried to synthesize sodalites without the central halogen atom, exhibiting "empty"  $\beta$ -cages. Recently we succeeded by the simple reaction [9] of phosphorus nitride with zinc nitride [Eq. (7)].



#### 4. Characterization

The powder diffraction diagram of  $\text{Zn}_7[\text{P}_{12}\text{N}_{24}]\text{Cl}_2$  indicates a cubic structure. The similarity to the powder diagram of sodalite  $\text{Na}_8[\text{Al}_6\text{Si}_6\text{O}_{24}]\text{Cl}_2$  is evident [10]. In the system of  $\text{Zn}_{7-x}\text{H}_{2x}[\text{P}_{12}\text{N}_{24}]\text{Cl}_2$  we observed a phase width in which the number of zinc atoms varies between 4 and 7. With decreasing amount of hydrogen atoms in the P-N-sodalite, the cubic lattice constant increases, as shown in Table 1.

Table 1  
Refined lattice constants of P-N-sodalites

| compound   | lattice constant [pm] | reference |
|--|-----------------------|-----------|
| $\text{Zn}_{4.8}\text{H}_{4.4}[\text{P}_{12}\text{N}_{24}]\text{Cl}_2$ | 821.61(4)             | [11]      |
| $\text{Zn}_{5.5}\text{H}_{3.0}[\text{P}_{12}\text{N}_{24}]\text{Cl}_2$ | 822.56(1)             | [11]      |
| $\text{Zn}_{6.1}\text{H}_{1.8}[\text{P}_{12}\text{N}_{24}]\text{Cl}_2$ | 823.11(3)             | [11]      |
| $\text{Zn}_7[\text{P}_{12}\text{N}_{24}]\text{Cl}_2$                   | 824.21(1)             | [7,8]     |
| $\text{Zn}_6[\text{P}_{12}\text{N}_{24}]$                              | 823.35(2)             | [9]       |
| $\text{Zn}_{6.8}[\text{P}_{12}\text{N}_{24}]\text{Cl}_{1.6}$           | 828.00(6)             | [11]      |

The Rietveld refinement of the crystal structure of  $\text{Zn}_7[\text{P}_{12}\text{N}_{24}]\text{Cl}_2$  confirmed the suspected analogy [7,8]. It shows that phosphorus and nitrogen form a sodalite-like framework of corner-sharing  $\text{PN}_4$  tetrahedra (Figure 3). It is constructed from  $[\text{P}_4\text{N}_4]$ - and  $[\text{P}_6\text{N}_6]$ - rings ( $\text{P}-\text{N}$  163.6(7) pm,  $\text{P}-\text{N}-\text{P}$  125.8(4) $^\circ$ ). In the center of each  $\beta$ -cage is a  $\text{Cl}^-$ -ion, tetrahedrally coordinated by  $\text{Zn}^{2+}$ -ions ( $\text{Zn}-\text{Cl}$  259.6(2) pm). The  $\text{Zn}^{2+}$ -ions are pseudo-tetrahedrally coordinated by one  $\text{Cl}^-$ -ion and three N-atoms ( $\text{Zn}-\text{N}$  196.0(8) pm).

The hydrogen atoms bonded to nitrogen atoms can be detected by IR-spectroscopy. The N-H stretch is observed near  $3100 \text{ cm}^{-1}$ . Typical vibrations of the P-N-framework are found at 1270, 1075, 890 and  $580 \text{ cm}^{-1}$  (Figure 4).

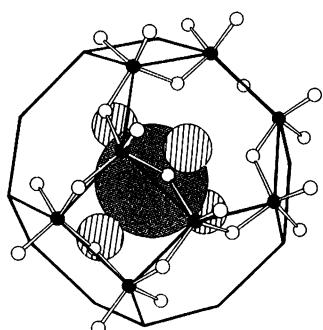
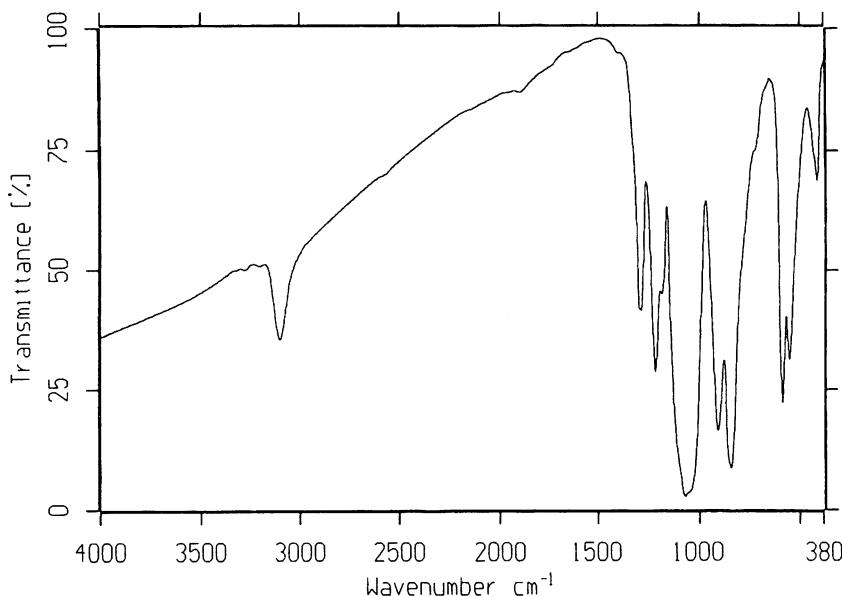


Figure 3. Section of the crystal structure of  $\text{Zn}_7[\text{P}_{12}\text{N}_{24}]\text{Cl}_2$   
P: black, N: white, Cl: gray, Zn: striped.



**Figure 4.**  
IR-spectrum of  $Zn_{7-x}H_{2x}[P_{12}N_{24}]Cl_2$  compounds

P-N-sodalites are thermally stable up to 800 °C (in a nonoxidizing atmosphere) and are inert towards all common solvents as well as hot acids and bases. Only in a special autoclave system  $Zn_7[P_{12}N_{24}]Cl_2$  decomposes in dilute sulfuric acid (190 °C, 10 bar, 2 d; the phosphorus(V) nitride hydrolyses to ammonium hydrogen phosphate [11]).

A striking property of some P-N-sodalites are the intense colour (blue (Co,Ni), brown (Fe), dark green (Cr)). These P-N-sodalites with the composition  $M_{7-x}H_{2x}[P_{12}N_{24}]X_2$ ,  $M = Co^{2+}, Ni^{2+}$ ,  $X = Cl^-, Br^-, I^-$  have been characterized by their UV-VIS-spectra. To rationalize the UV-Vis-spectra it is assumed that the vicinity of the transition metal can be approximated by the cationic complex  $[MX(NH_3)_3]^+$  which is solely responsible for the colour of the solid. The spectrum of the Co-P-N-sodalite,  $Co_{7-x}H_{2x}[P_{12}N_{24}]Cl_2$  for example, has absorption maxima around 6000, 9000 and 15000  $cm^{-1}$  as shown in Figure 5. In comparison to the well investigated complexes  $[CoX_4]^{2-}$  which exhibits two maxima around 6000  $cm^{-1}$  ( $^4A_2 \rightarrow ^4T_1(F)$  - transition) and 15000  $cm^{-1}$  ( $^4A_2 \rightarrow ^4T_1(P)$  - transition) the additional maximum in the UV-VIS-spectrum of the Co-sodalite is due to the decrease in symmetry. The fine

structure of the absorption peaks are due to spin-orbit coupling leading to additional splitting of the energy levels. Extended Hückel and Ligand-Field-Calculations are used to explain the spectra [12].

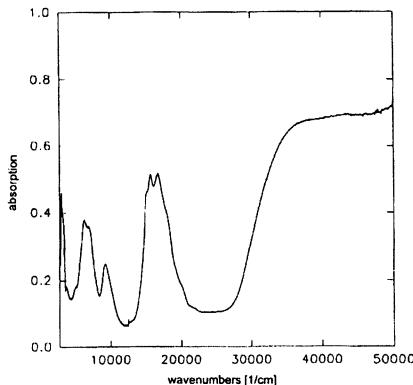


Figure 5.  
UV-VIS-spectrum of  $\text{Co}_{7-x}\text{H}_{2x}[\text{P}_{12}\text{N}_{24}]\text{Cl}_2$

## 5. Discussion, Conclusions

The synthesis of P-N-zeolites appears particularly attractive with respect to desirable material properties and the modification of known zeolite materials. The intense colour of some P-N-sodalites suggests that they may find use as pigments. Quantum mechanical calculations could help to predict the colour of unknown P-N-sodalites.

## References

1. J. V. Smith, Chem. Rev. 88 (1988) 149.
2. W. Hölderich, M. Hesse, F. Näumann, Angew. Chem. Int. Ed. Engl. 27 (1993) 226.
3. W. Schnick, J. Lücke, J. Solid State Chem. 87 (1990) 101.
4. W. Schnick, Phosphorus Sulfur Silicon Relat. Elem. 76 (1993) 183.
5. W. Schnick, J. Lücke, Z. Anorg. Allg. Chem. 610 (1992) 121.
6. W. Schnick, J. Lücke, Z. Anorg. Allg. Chem. 588 (1990) 19.
7. W. Schnick, J. Lücke, Angew. Chem. Int. Ed. Engl. 31 (1992) 213.

8. W. Schnick, Angew. Chem. Int. Ed. Engl. 32 (1993) 806.
9. W. Schnick, F. Wester, unpublished results.
10. J. löns, H. Schulz, Acta Crystallogr. 23 (1967) 434.
11. Cf: O. Buresch, H. G. von Schnering, Fresenius, Z. Anal. Chem. 319 (1984) 418.
12. W. Schnick, N. Stock, P. Morys, unpublished results.