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Abstract :

THIS IS A PROPOSAL FOR SETTING UP COMPUTER NUMERICALLY CONTROLLED MACHINING FACILITIES AT N.A.L TO CATER TO THE INCREASING REQUIREMENTS FOR FABRICATION OF COMPLEX SHAPED AND INTRICATE/PRECISION COMPONENTS FOR THE AEROSPACE R & D PROJECTS OF THE LABORATORY FOR THE NEXT 10 - YEAR PERIOD. THIS FAIRLY COMPREHENSIVE DOCUMENT HAS BEEN PREPARED BY AN INTERNAL TECHNICAL COMMITTEE CONSTITUTED BY THE DIRECTOR, AFTER DETAILED STUDY AND DISCUSSIONS AND COVERS THE TECHNICAL AND FINANCIAL ASPECTS FOR SETTING UP SUCH FACILITIES.