NUMERICAL SIMULATION OF SOUND ABSORPTION COEFFICIENT OF WOOD PERFORATED WALL PANEL WITH UNIFORM SMALL GEOMETRIC PATTERNS

HASNIZOM BINTI HASSAN

UNIVERSITI TEKNOLOGI MALAYSIA

NUMERICAL SIMULATION OF SOUND ABSORPTION COEFFICIENT OF WOOD PERFORATED WALL PANEL WITH UNIFORM SMALL GEOMETRIC PATTERNS

HASNIZOM BINTI HASSAN

A thesis submitted in fulfilment of the requirements for the award of the degree of Master of Engineering (Electrical)

> Faculty of Electrical Engineering Universiti Teknologi Malaysia

> > MARCH 2012

Dedicated to my beloved husband,Mohd Muzaffar bin Zahar, and also to my beloved family, especially my mother; Che' Mazenah binti Gah, my father; Hassan bin Ab Ghani, my siblings, who have encouraged, guided and inspired me throughout my journey of education.

ACKNOWLEDGEMENT

I would like to praise to ALLAH who has given me the opportunity to pursue my Master Degree and also who has given me the ability physically and mentally in order for me to complete this thesis.

I would like to express my gratitude and thanks to my supervisor, Assoc. Prof. Dr. Mohamad Ngasri Dimon for his concern, support, motivation, encouragement, patience, and guidance from the beginning of my study until this thesis is completely written. His support and care have helped me though various obstacles and difficulties. His motivation and time have guided me to finish this hard work in time.

The research officer, Miss Siti Dhalia Adzim Muhamod Adzim, for her great assistance, suggestion and friendship during my research and provided me very helpful initial guidance to model the panel during my simulation process. And I want to give my special thank to my husband, Mohd Muzaffar bin Zahar, my parents and family for their full support, care, and understand during my master study and also in my life.

And lastly, special thanks for all friends who have directly or indirectly offered help support and suggestions, contributing towards the successful completion of this thesis writing. Thank you very much.

ABSTRACT

Wood perforated wall panel with geometric pattern is a form of direct piercing carved wood panel (DPCWP). It has been extensively used as decoration element in Malay architecture especially in palaces, mosques, public building and some houses. The important aspect focused on this DPCWP is its ability to act as sound absorber. The sound absorption coefficient (SAC) α_n , of wood perforated wall panel with uniform and small geometric patterns at 1kHz to 4kHz frequency band shall be improved optimally through the contribution of perforation ratio and resonance frequencies. From previous findings, the hypothesis is that wood perforated wall panel with uniform small geometric patterns gives good sound absorption performance at 1kHz to 4kHz frequency region. Two patterns of DPCWP are designed using resonance frequency technique at 1/3 octave centre frequency from 1.6kHz to 5kHz with perforation ratio in the range of 35% to 40% and have been successfully investigated. Simulation process is carried out using BEASY acoustics software, which is an established numerical modelling tool for Boundary Element Method (BEM) works. Numerical modelling based on BEM has been widely used for engineering design and prediction. Results show that it has almost the same trend with those in previous results. However, at frequency 1kHz to 4kHz, α_n results show an increment to the higher α_n compared to the previous results which are show small α_n values at the same frequencies. The higher α_n phenomena at high frequencies shown by the best samples, S5 and S7 are due to resonance frequency inside the air column in DPCWP apertures. Noise reduction coefficients (NRC) calculated in the region of 0.75 to 0.95 prove that DPCWP with uniform and small geometric pattern able to act as good sound absorber. This finding allows DPCWP to be used as sound absorber more effectively mosques and other enclosed rooms.

ABSTRAK

Panel dinding kayu bertebuk dengan corak geometri adalah salah satu bentuk panel ukiran kayu bertebuk terus (DPCWP) yang telah digunakan secara meluas sebagai elemen hiasan dalam seni bina Melayu terutama di istana, masjid-masjid, bangunan awam dan rumah-rumah. Aspek penting yang telah ditumpukan kepada DPCWP ini adalah keupayaan untuk bertindak sebagai penyerap bunyi. Pekali penyerapan bunyi (SAC) α_n , bagi panel dinding kayu bertebuk dengan corak geometri kecil seragam pada jalur frekuensi 1kHz hingga 4kHz boleh ditingkatkan secara optimum melalui sumbangan nisbah penembusan dan frekuensi resonan. Daripada hasil penyelidikan yang lepas, ia boleh dihipotesiskan bahawa panel dinding kayu bertebuk dengan corak geometri yang kecil dan seragam mempunyai prestasi penyerapan bunyi yang baik pada jalur frekuensi 1kHz hingga 4kHz. Dua corak DPCWP direka berdasarkan teknik frekuensi resonan pada frekuensi tengah 1/3 jalur oktaf daripada 1.6kHz hingga 5kHz dengan nisbah penembusan dalam lingkungan 35% hingga 40% dan telah berjaya dikaji. Proses simulasi telah dilakukan menggunakan perisian akustik BEASY, perisian pemodelan berangka yang telah digunakan secara meluas bagi kerja-kerja Kaedah Unsur Sempadan (BEM). Permodelan berangka berdasarkan BEM telah digunakan secara meluas untuk reka bentuk kejuruteraan dan ramalan. Hasil penyelidikan menunjukkan keputusan yang hampir sama dengan hasil penyelidikan yang lepas. Namun, pada frekuensi 1kHz hingga 4kHz, nilai α_n telah meningkat kepada nilai yang lebih tinggi berbanding hasil penyelidikan yang lepas di mana nilai α_n adalah rendah pada frekuensi yang sama. Nilai α_n yang lebih tinggi ini ditunjukkan oleh sampel yang terbaik, S5 dan S7 yang menunjukkan bahawa ia berlaku kerana kesan frekuensi resonan di dalam ruangan udara pada bentuk DPCWP. Pekali pengurangan bunyi (NRC) yang dikira dalam lingkungan 0.75 hingga 0.95 membuktikan bahawa DPCWP dengan corak geometri yang seragam dan kecil mampu untuk bertindak sebagai penyerap bunyi yang baik. Penemuan ini membolehkan DPCWP boleh digunakan sebagai penyerap bunyi yang lebih berkesan dalam pembinaan masjid dan ruang tertutup pada masa akan datang.

TABLE OF CONTENTS

CHAPTER	TITLE	PAGE
	DECLARATION	ii
	DEDICATION	iii
	ACKNOWLEDGEMENT	iv
	ABSTRACT	V
	ABSTRAK	vi
	TABLE OF CONTENTS	vii
	LIST OF TABLES	xi
	LIST OF FIGURES	xii
	LIST OF SYMBOLS	XV
	LIST OF ABBREVIATIONS	xvi
	LIST OF APPENDICES	xvii
1	INTRODUCTION	
	1.1 Background of the Problem	1
	1.2 Statement of the problem	2
	1.3 The Objectives of the Research	2
	1.4 Scope of the Work	3
	1.5 Significance of the Study	3
	1.6 Contributions of the Thesis	4
	1.7 Research Outline	4

LITERATURE REVIEW

2.1 Introduction	
2.2 Islamic Pattern	
2.3 Geometric Patterns	8
2.4 Investigated Geometric Pattern	9
2.5 Perforated Panel in Mosque	14
2.5.1 Single Floor Mosques	14
2.5.2 Double Floor Mosques	15
2.6 Resonance Frequency of Perforated Panel	17
2.7 Perforation Ratio	
2.8 Perforated Panel Absorber	
2.9 Normal Incidence Sound Absorption Coefficient	22
2.10 α_n Calculation Using Sound Intensity Technique	25
2.11 Noise Reduction Coefficient (NRC)	27
2.12 Earlier Research Work	27
2.13 Related Research Work	30
2.14 Improving the α_n of DPCWP at Higher Frequencies	
2.15 Summary	

RESEARCH METHODOLOGY

3.1 Introduction	
3.2 Detail of the Dimension and Calculation for Creation	37
DPCWP	
3.3 Designing using AutoCAD software	42
3.4 Modeling and simulation process by BEASY	44
Acoustic software	
3.4.1 Anechoic Chamber with Panel Modeling	48
Process	
3.4.1.1 Creating Points	48
3.4.1.2 Creating Lines	49
3.4.1.3 Creating Patches	49
3.4.1.4 Creating the Thickness of the Panel	50
3.4.1.5 Reverse the Colour of the Patch	51
3.4.1.6 Creating the Patch between Two Lines	51

3

3.4.1.7 Creating ¹ / ₄ -Quarter Panel	52
3.4.1.8 Geometrical Modeling Error Checking	54
3.4.1.9 Creating Anechoic Room	55
3.4.1.10 Meshing	58
3.4.1.11 Defining Zone and Symmetry	59
3.4.1.12 Defining Acoustic Media Properties	60
3.4.1.13 Creating Internal Points	61
3.4.1.14 Creating Point Source	68
3.4.1.15 Defining Boundary Condition and	68
Frequency Analysis	
3.4.1.16 Saving Model Data	69
3.4.1.17 Calculating Acoustics Parameter	70
3.4.2 Anechoic Chamber Modeling Process	70
3.4.3 Reading Calculated Result	72
3.4.4 Other Simulated DPCWP Samples	73
3.5 Summary	74

ix

4

RESULT AND ANALYSIS

4.1 Introduction	75
4.2 Simulation Result for DPCWP Due to Resonance	75
Frequency	
4.3 Result Comparison for DPCWP Due to Resonance	
Frequency	
4.4 Analysis of Statistical Significant Level	91
4.4.1 Analysis among Pattern 1 and Pattern 2	91
4.4.2 Analysis S4, S5, S7 with Previous Simulation	91
and Experimental Results	
4.4.3 Analysis of All Samples (S1-S8) Significant	93
Level Compare with Brickwork and Plywood	
4.5 Summary	93

5	CONCLUSIONS AND RECOMMENDATIONS		
	5.1 Conclusions	95	
	5.2 Recommended Future Works	97	
REFERENC	ES	98	
Appendices A	A - B	101 - 134	

LIST OF TABLES

TABLE NO.	TITLE	
2.1	α_n simulated result for 40 % perforation ratio due to	
	resonance frequency	28
3.1	Overall design of experimentation	35
3.2	The $1/3$ octave centre frequency and its passband	37
3.3	The detail dimension of longest length for all samples	38
3.4	The detail dimension of perforation ratio for all samples	44
3.5	Maximum element distance for all simulation frequencies	58
3.6	Distance of x position for each simulation frequencies	61
4.1	SAC (α_n) for each resonance frequency	76
4.2	α_n comparison for DPCWP due to resonance frequency	87
4.3	Result of significant test between DPCWP Pattern 1 and 91	
	Pattern 2	
4.4	T-test for all comparison	92
4.5	T-test for S4 comparison	92
4.6	T-test for S5 comparison	92
4.7	T-test for S7 comparison	93
4.8	Test of mean against reference constant (brickwork)	93
4.9	Test of mean against reference constant (plywood panel:	94
	3/8" thick)	

LIST OF FIGURES

FIGURES NO.

TITLE

2.1	Ceramic tiles with calligraphy (a) at Royal Mosque,	
	Isfahan, Iran (b) at Masjid Il-jami', Isfahan, Iran and (c)	
	example of Arabic Calligraphy from the Quran with	
	water droplet shape	7
2.2	(a) Arabesque pattern at the Alhambra and (b) Floriated	
	arabesque at Selimye Mosque, Turkey	8
2.3	Basic of non-figural shapes, (a) a line, (b) a circle, (c) a	
	triangle, (d) an ellipse, (e) a rectangle and (f) a polygon.	9
2.4	Basic shapes to construct the more complicated pattern,	
	(a) circles, (b) squares, (c) star pattern from squares and	
	triangles, and (d) multisided polygons	9
2.5	Single block of Geometric Pattern from Masjid As Siraj,	
	Sungai Nibong, Kuala Selangor, Selangor, (b) Quarter	
	part of single block	10
2.6	Two squares overlapping to construct an eight-pointed	
	star shape	10
2.7	Combination of two different sizes of triangles to	
	construct quarter part of eight pointed star	11
2.8	After duplication to the left side of single pattern	11
2.9	Two way combinations to construct the fourth aperture	12

PAGE

2.10	(a) Single block of Geometric Pattern from Al-Jawahir	
	mosque, Taman Mutiara Rini, Johor Bahru (b) Quarter	
	part of single block	12
2.11	Two times two full pattern of the second geometric	
	pattern	13
2.12	Perforated wall panel at Masjid Jamek Air Baloi,	
	Pontian, Johor	15
2.13	Perforated wall panel at Masid Jamek Pekan Nenas,	
	Johor	15
2.14	Perforated wall panel at Masjid al-Muhsinin, Taman	
	Bawah Desa, Kuala Lumpur	16
2.15	Perforated wall panel at Masjid Jamek al-Faizin, Parit	
	Semerah, Pontian, Johor	17
2.16	Periodically spaced plane pulses in a uniform wave guide	18
2.17	Maximum periodic spacing for a given direction of	
	propagation	18
2.18	Geometry of a Stand Alone Perforated Absorber	
	(Kutruff, 1979a)	21
2.19	The phenomenon of reflection, absorption and	
	transmission of sound power in an acoustic material	23
2.20	Resultant sound intensity in front of the perforated panel	
	in simulation	26
2.21	α_n simulated for 40% perforation ratio due to resonance	
	frequency	28
2.22	α_n comparisons for all perforation ratios	29
3.1	Flow chart of overall process in this research	36
3.2	Eight pointed star shape aperture dimensions	38
3.3	Square shape aperture dimension	39
3.4	Arrow shape aperture dimension	39
3.5	Hexagon shape aperture dimension	40
3.6	Eight pointed star shape aperture dimensions	40
3.7	Hexagon shape aperture dimensions	41
3.8	Edge cut triangular shape aperture dimensions	41

3.9	Rectangular shape aperture dimensions	41
3.10	Eight different sizes pointed star shape aperture	
	dimensions	42
3.11	The apertures in quarter size of first pattern	43
3.12	After an arrangement in a square shape	43
3.13	Quadrant Diagram	45
3.14	¹ / ₄ Panel Approach	46
3.15	DPCWP modeling steps in BEASY Acoustics software	47
3.16	Quarter full pattern patches	50
3.17	Quarter full pattern of DPCWP after process creating the	
	thickness and the patches between two lines	52
3.18	Complete ¹ / ₄ -quarter panel of sample S6	54
3.19	Complete anechoic room (a) from outside view (b) from	
	inside view	57
3.20	Model after meshing process	59
3.21	The lines design for each aperture for the first pattern	62
3.22	Completed internal point (a) viewing by $x y z$ axis (b)	
	viewing by y z	67
3.23	Completed anechoic chamber without panel	71
4.1	α_n calculated for sample S1	77
4.2	α_n calculated for sample S2	78
4.3	α_n calculated for sample S3	79
4.4	α_n calculated for sample S4	80
4.5	α_n calculated for sample S5	81
4.6	α_n calculated for sample S6	82
4.7	α_n calculated for sample S7	84
4.8	α_n calculated for sample S8	85
4.9	S4 α_n results comparison due to resonance frequency	88
4.10	S5 α_n results comparison due to resonance frequency	89
4.11	S7 α_n results comparison due to resonance frequency	90

LIST OF SYMBOLS

E_i	-	Incidence energy
Er	-	Reflected energy
Ea	-	Absorbed energy
Et	-	Transmitted energy
\mathbf{I}_{i}	-	Incident sound intensity
Ir	-	Reflected sound intensity
Ia	-	Absorbed sound intensity
\mathbf{I}_{t}	-	Transmitted sound intensity
In	-	Net sound intensity
α_n	-	Sound absorption coefficient
$\mathbf{f}_{\mathbf{s}}$	-	Frequency resonance
W_i	-	Incident sound power
Wr	-	Reflected power
W _a	-	Absorbed power S
\mathbf{W}_{t}	-	Transmitted power
W_n	-	Net sound power in front the material
W	-	Sound power level
А	-	Surface area
n	-	Integer (1,2,3,)
d	-	Aperture diameter or the longest length
С	-	The speed of sound
σ	-	Perforation ratio
λ	-	Wave length

LIST OF ABBREVIATIONS

BEM	-	Boundary Element Method
DPCWP	-	Direct Piercing Carved Wood Panel
FEM	-	Finite Element Method
NRC	-	Noise Reduction Coefficient
RSIE	-	Resultant sound intensity in an empty anechoic room
RSIP	-	Resultant sound intensity in front of the panel in anechoic room
RT60	-	Reverberation time
SAC	-	Sound Absorption Coefficient
SPL	-	Sound Pressure Level
UTM	-	Universiti Teknologi Malaysia
WCPP	-	Wood Circular Perforated Panel

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
А	Complete Pattern of 1/4-Quarter Panel of the Samples	101-105
В	Examples of Simulated Results	106-134

CHAPTER 1

INTRODUCTION

1.1 Background of the Problem

Wood perforated wall panel with geometric pattern is a form of direct piercing carved wood panel (DPCWP) which has been extensively used as decoration element in Malay architecture especially in palaces, mosques, public building and some houses. In houses and mosques, wood carving perforated panel has been used mostly as part of the wall panels and also on the upper part partition of the doors and windows. In tropical country like Malaysia, the wood carving perforated wall panel is also used to help in achieving thermal comfort and fresh air circulation in rooms. In addition, the use of wood carving is also for natural lighting during the day. But in early traditional houses, the wood carving especially in the main room serves not only as a decorative element but also reflects the social status of the owner (Lim Jee Yuan, 1987). The important aspect of DPCWP is the ability to act as sound absorber (Lai, 1991; Maekawa and Lord, 1994; Kutruff, 1979; Creamer and Muler, 1982). This is the main issue of this research.

In this thesis, it is envisaged, DPCWP with uniform small geometric pattern shall be a better alternative to earlier investigated DPCWP. This is considering mosque walls design with uniform and small geometric pattern DPCWP shall function better acoustically at 1kHz to 4kHz frequency range. Besides that, this DPCWP can possess unique ability not allowing birds especially to pass through.

1.2 Statement of the Problem

From previous research work was done on DPCWP with geometric patterns shows that sound absorption coefficient, α_n at 250Hz to 500Hz frequency range is very high and almost constant followed by a decay trend at frequency region between 1kHz to 4kHz. While, earlier research work by Munirul Ula (2007) strongly suggest that improvement of α_n at high frequency is mainly due to resonance frequency effect occurred inside the air column in WCPP apertures. Extension to this study, a research work done by Mohamad Ngasri Dimon (2009b) verified that the shifted α_n is foreseen to be caused by difference resonance frequencies which are 1kHz, 2kHz and 4kHz for the respective WCPP designed sample. So that, it is pertinent and important to improve further α_n at high frequency through the contribution of resonance frequencies technique on DPCWP with geometric patterns designs.

1.3 The Objectives of the Research

i. To design uniform and small geometric pattern DPCWP using resonance frequency technique at 1/3 octave centre frequency from 1.6kHz to 5kHz.

- ii. To numerically investigate normal incidence sound absorption coefficient (SAC), α_n characteristics of DPCWP with uniform small geometric patterns set to resonate at 1.6kHz to 5kHz due to 1/3 octave centre frequency.
- iii. To analyze the sound absorption performance of DPCWP at 1kHz to 4kHz frequency range based on resonance frequency technique.

1.4 Scope of the Work

The research work involved boundary element method simulation of DPCWP using Beasy Acoustics software. The basic of the samples created are based on previous research by Mohamad Ngasri Dimon (2009a) and the resonance frequency technique used is as suggested in previous research by Munirul Ula (2007) and Mohamad Ngasri Dimon (2009b). Eight DPCWPs are design using resonance frequency technique at 1/3 octave centre frequency from 1.6kHz to 5kHz. The DPCWP samples thickness is 20 mm and the perforation ratio are vary within 35% to 40% depends on the frequency resonate to the design of the panels. Next, α_n results are compared with simulation and experimental results from previous study.

1.5 Significance of the Study

Wood perforated wall panel with uniform small geometric patterns are hypothesized will result in good sound absorption performance at 1kHz to 4kHz frequency range. Therefore, this research on DPCWP with uniform small geometric pattern shall be a better choice to earlier investigated DPCWP. This is considering mosque walls design with uniform and small geometric pattern DPCWP shall function better acoustically and the findings shall allow DPCWP to be used as sound absorber more effectively in future mosques and enclosed room construction. Besides that, this DPCWP can possess unique ability not allowing birds, especially, to pass through.

1.6 Contributions of the Thesis

- i. Two patterns of DPCWP which were design using resonance frequency technique at 1/3 octave centre frequency from 1.6kHz to 5kHz with perforation ratio in range of 35% to 40% have been successfully investigated.
- ii. Sound absorption coefficient, α_n of all eight DPCWP samples suggest higher α_n as compare to previous DPCWP α_n , where the design was based on random aperture design technique.

1.7 Research Outline

This thesis is divided into five chapters, which describe the entire process of the research. The outline of the thesis is as follows:

Chapter 1 highlights the background of the research problem, statement of the problem and objectives of the research. It follows by research scope, significance of the study, contribution of the thesis and thesis outline.

Chapter 2 overview on the Islamic pattern and followed by discussion on geometric pattern, description on two types of DPCWP with geometric patterns used for this research and examples of perforated panel used in mosque. Then, it continued with the description on the theory of the resonance frequency technique, perforated panel absorber and normal incidence sound absorption coefficient. Next, it followed by the literature review on earlier research works and related research works done by other researchers.

Chapter 3 discusses the details on the research process starting with dimension and calculation for creation of Direct Piercing Carved Wood Panel (DPCWP) due to resonance frequency, followed by the details on designed process using AutoCAD software and continued with the modeling and simulation process using BEASY Acoustic software

Chapter 4 discusses the analysis of sound absorption coefficient, α_n and NRC for each sample and continued with comparison of the results with previous research. Finally, this chapter discusses the significant test for all simulation results.

Chapter 5 concludes the research work and gives the suggestion for future development of the related research project.

REFERENCES

- Abas, S. J., and Salman, A. S. (1995). *Symmetries of Islamic Geometrical Patterns*. Singapore: World Scientific Publishing C.Pte.Ltd.
- Cowan, J. (2000). Architectural Acoustics Design Guide. Mc Graw Hill, New York. pp. 23-25.
- Cremer, L., and Muller, H. A. (1982). *Principles and Application of Room Acoustics*.Vol. 1. Applied Science Publishers London. pp 139-141.
- Department of Islamic Art (2001). *Geometric Patterns in Islamic Art*. In: *Heilbrunn Timeline of Art History*. New York: The Metropolitan Museum of art
- Fahy, F. J. (2001). Foundation of Engineering Acoustics. Academia Press. London. Pp 211-288.
- Kang, J., and Brocklesby, M. W. (2004). Design of acoustic windows with microperforated absorbers. 18th International Congress on Acoustics. April, 04 2004. Kyoto, Japan: Science Council of Japan Country of Publication, CD-ROM pp.
- Kuttruff, H. (1979). *Room Acoustics*. 2nd Edition. London: Applied Science Publishers Ltd. Pp 132-134.
- Lai, J. C. S., and Burgess, M. (1991). Application of Sound Intensity Technique to Measure of Field Sound Transmission Loss. *Applied Acoustic*. 34: pp77-87
- Lee, Y. Y., Sun, H. Y., and Guo, X. (2005). Effects Of The Panel And Helmholtz Resonances On A Micro-Perforated Absorber. *Technical Note*. Int. J. of Appl. Math and Mech. Vol 4: 49-54

- Lim Jee Yuan. (1987) *The Malay House Rediscovering Malaysian's Indigenous Shelter System.* Institut Masyarakat, Pulau Pinang. Pp 68-69
- Maa, D. Y. (1998). Potential of Microperforated panel Absorbers. *Journal Acoustics Society of America*. 104 (5): 2861-2866
- Maekawa, Z., and Lord, P. (1994). *Environmental and Architectural Acoustics*. London: E & FN. SPON. pp 11.
- Merriam Webster. (2011). An Encyclopedia Britannica Company. Retrieved Ogos, 23 2011. unpublished
- Mohamad Ngasri Dimon (2009a). Normal Incidence Sound Absorption Coefficient of Direct Piercing Carved Wood Panels (DPCWP) with Geometric Pattern.
 Universiti Teknologi Malaysia: ESCIENCE Vot No 79013
- Mohamad Ngasri Dimon (2009b). Theoretical Modelling of Normal Incidence Sounds Absorption Coefficient of Wood Circular Perforated Panel Due to Resonance Frequency. Universiti Teknologi Malaysia: FRGS Vot No 78028
- Muhammad Abdul Jabbar (1981). *Fine Arts In Islamic Civilization*. Kuala Lumpur, Malaysia: The University of Malaya Press. Pantai Valley
- Munirul Ula (2007). Normal Incidence Sound Absorption Coefficient of Wood Circular Perforated Panel using Boundary Element Method. Universiti Teknologi Malaysia: Master Thesis
- Onen, O., and Caliskan, M. (2009). Design of a single layer micro-perforated sound absorber by finite element analysis. *Applied Acoustics*. 71: 79-85.
- Oxford University Press (2001). Concise Oxford English Dictionary. In: CD-ROM 2001 Version 1.1. 10th. ed. UK.

- Sakagami, K., Morimoto, M., Yairi, M., and Minemura, A. (2008). A pilot study on improving the absorptivity of a thick microperforated panel absorber. *Applied Acoustics*. 69: 179-182.
- Zulkarnain Ali Leman, Rozli Zulkifli, and Mohd Jailani Mohd Nor (2010).
 Experimental Study Effect Of Perforation Ratio And Hole Diameter Of Perforated Plate Backing With Coconut Fiber. 3rd Regional Conference on Noise, Vibration and Comfort (NVC) 2010. Jun 28-30. Putrajaya, Malaysia: UKM