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Citation for the published paper:

Åkerstedt, M., Persson Waller, K., Sternesjö, Å. (2009) Haptoglobin and serum amyloid A in bulk tank milk in relation to raw milk quality.

*Journal of Dairy Research*.

Volume: 76 Number: 4, pp 483–489.

<http://dx.doi.org/10.1017/S0022029909990185>

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25 **Summary**

26 The aim of the present study was to evaluate relationships between the presence of the  
27 two major bovine acute phase proteins haptoglobin (Hp) and serum amyloid A (SAA)  
28 and raw milk quality parameters in bulk tank milk samples. Hp and SAA have been  
29 suggested as specific markers of mastitis but recently also as markers for raw milk  
30 quality. Since mastitis has detrimental effects on milk quality, it is important to  
31 investigate if the presence of Hp or SAA indicates such changes in the composition  
32 and properties of the milk. Bulk tank milk samples (n=91) were analysed for Hp,  
33 SAA, total protein, casein, whey protein, proteolysis, fat, lactose, somatic cell count  
34 and coagulating properties. Samples with detectable levels of Hp had lower casein  
35 content, casein number and lactose content, but higher proteolysis than samples  
36 without Hp. Samples with detectable levels of SAA had lower casein number and  
37 lactose content, but higher whey protein content than samples without SAA. The  
38 presence of APP in bulk tank milk is suggested as an indicator for unfavourable  
39 changes in the milk composition, e.g. protein quality, due to udder health  
40 disturbances, with economical implications for the dairy industry.

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50 The bulk tank milk composition has a decisive influence on the production of safe,  
51 high quality dairy products. One major factor responsible for the deterioration of the  
52 quality of the raw milk is mastitis, and its negative effect on the milk composition is  
53 well established (Kitchen, 1981; Munro *et al.* 1984). It is the sub-clinical form of  
54 mastitis that constitutes problems to the dairies, since these cases often go undetected  
55 and the milk is delivered to the dairy (Leitner *et al.* 2008). Studies show that during  
56 mastitis the casein content, valuable for the cheese making industry, will decrease  
57 while the whey protein content will increase (Barbano *et al.* 1991; Auldist *et al.* 1996;  
58 Urech *et al.* 1999). In addition, increased proteolysis is often observed in milk from  
59 cows with mastitis (Schaar, 1985; Auldist *et al.* 1996). Proteolysis in milk is one of  
60 the major product deteriorating factors with negative impact on the quality and  
61 stability of milk and dairy products (Mara *et al.* 1998; Kelly *et al.* 2006). Saeman *et*  
62 *al.* (1988) found that after an udder infection the proteolytic activity may sustain even  
63 though the SCC has returned to normal levels. Larsen *et al.* (2004) established that  
64 casein degradation not only occurred in the infected quarter but also in the  
65 neighbouring quarters, even though there was no effect on the SCC. In the bulk tank,  
66 milk from healthy udder quarters will be commingled with milk from infected  
67 quarters, and thus, the entire bulk tank may be affected by protein degradation. This is  
68 a problem, especially for the cheese making industry, since curd formation properties  
69 will be impaired and yield reduced (Mara *et al.* 1998, Leitner *et al.* 2008). Likewise,  
70 proteolytic activity in UHT-milk may cause off flavours and gelation, and  
71 consequently reduced shelf-life of the products (Ma *et al.* 2000; Santos *et al.* 2003;  
72 Barbano *et al.* 2006; De Noni *et al.* 2007).

73

74 Milk somatic cell count (SCC) has been used extensively since the 1960s in the  
75 diagnosis of mastitis, and the BTMSCC (bulk tank milk somatic cell count) is widely  
76 used in the assessment of raw milk quality. In many EU countries milk payment  
77 systems favours a low BTMSCC. There is, however, no clear scientific data defining  
78 the level of BTMSCC that is associated with additional benefits in terms of milk  
79 quality. Several authors have reported that SCC is not a suitable indicator of  
80 proteolysis in quarter milk samples (Le Roux *et al.* 1995; Urech *et al.* 1999) and  
81 recent studies have also shown that the BTMSCC gives a poor prediction of raw milk  
82 quality for cheese production (Leitner *et al.* 2008). Research to find new sensitive and  
83 specific markers for disadvantageous changes in raw milk composition due to udder  
84 health disturbances is therefore warranted.

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86 The acute phase proteins (APP) have become important diagnostic markers of disease  
87 in human medicine and are also being evaluated in veterinary diagnostics (Eckersall,  
88 2004). The major bovine APP are haptoglobin (Hp) and serum amyloid A (SAA),  
89 which both increase dramatically upon infection, inflammation or trauma. Hp and  
90 SAA are mainly produced by the liver but are also produced locally in the mammary  
91 gland (McDonald *et al.* 2001; Hiss *et al.* 2004). Some studies have found that Hp and  
92 SAA have antibacterial effects (Eaton *et al.* 1982; Hari-Dass *et al.* 2005; Larson *et al.*  
93 2005) and considering that they are locally produced, their role in the inflammatory  
94 defence is interesting. In several studies Hp and SAA in milk have been evaluated as  
95 markers for mastitis (Horadagoda *et al.* 1999; Eckersall *et al.* 2001; Grönlund *et al.*  
96 2003; Nielsen *et al.* 2004; Grönlund *et al.* 2005; Eckersall *et al.* 2006; Hiss *et al.*  
97 2007), but so far little attention has been paid regarding their potential in predicting  
98 changes in milk composition and technological properties of the raw milk. In a

99 previous study we reported that detectable levels of Hp and SAA could be found in  
100 bulk tank milk samples (Åkerstedt *et al.* 2007). In a more recent study we also  
101 investigated APP in relation to raw milk quality parameters in cow composite milk  
102 samples (Åkerstedt *et al.* 2008). To our knowledge, these papers are the only studies  
103 examining APP in bovine bulk tank milk or applying APP research in the field of  
104 product quality. However, no studies have been reported on Hp and SAA in relation  
105 to the quality of the raw bulk tank milk. Quality programs for milk payment and  
106 advisory measures to improve the raw milk quality are mostly based on analysis of  
107 bulk tank milk samples. For APP to be a potential candidate as indicator for  
108 unfavorable changes in milk composition due to udder health disturbances in the herd,  
109 it is important that levels of APP in the bulk tank milk are related to important quality  
110 traits of the raw milk.

111

112 The aim of this study was to investigate relationships between the presence of Hp and  
113 SAA, and different raw milk quality parameters, i.e. total protein, casein, whey  
114 protein, proteolysis, fat, lactose and SCC in bulk tank milk samples. In addition, APP  
115 in relation to the coagulating properties of the bulk tank milk samples were evaluated.

116

## 117 **Materials and methods**

### 118 *Bulk tank milk samples*

119 The study included 91 bulk tank milk samples collected from different dairy farms in  
120 cooperation with the Milko dairy cooperative (Grådö, Hedemora, Sweden). One  
121 representative sample from each farm was taken by the tanker driver just before  
122 emptying the bulk tank, in connection with the ordinary milk collection, which  
123 occurred every second day. At the sampling occasion the farms delivered 90-13,025

124 kg milk (average 1,610 kg), indicating that the herd size of the participating farms  
125 varied markedly. The average BTMSCC for the samples was 195,000 cells/ml,  
126 ranging from 33,000 to 1,365,000 cells/ml (median 146,000 cells/ml). The bulk tank  
127 milk samples were collected at the dairy plant for further transportation to the  
128 university laboratory the same day. Sample aliquots for the analyses of Hp, SAA and  
129 proteolysis were frozen and stored at -70°C until analysis, whereas the other  
130 parameters were analysed using fresh milk samples.

131

### 132 *Assay of haptoglobin and serum amyloid A*

133 Hp was analysed by an earlier described optical biosensor assay (Åkerstedt *et al.*  
134 2006; Åkerstedt *et al.* 2008) with some additional modifications. In this study, the Hp  
135 surface was prepared by using a solution of 20 mg/l instead of 500 mg/l Hp in 0.01 M  
136 acetate buffer, and the activation of the surface during immobilisation was reduced  
137 from 7 minutes to 3 minutes. For regeneration of the sensor surface the concentration  
138 of sodium dodecyl sulphate (SDS) was increased from 2 mM to 3 mM. An extra  
139 reconditioning step was added, in which 50 mM glycine pH 9.5 was injected over the  
140 sensor surface for 30 seconds, after the ordinary regeneration step. Bovine Hp (Life  
141 diagnostics, Clarkston, GA, USA) was used for immobilization and standards, and the  
142 limit of detection (LOD) of the modified assay was 0.3 mg/l.

143

144 SAA was determined using a commercial ELISA with a LOD of 0.3 mg/l (Phase<sup>TM</sup>  
145 Serum Amyloid A Assay, Tridelata Development Ltd, Wicklow, Ireland).

146

147 *Measurement of the somatic cell count, total protein, whey protein and casein content,*  
148 *casein number, fat and lactose content*

149 SCC in the bulk tank milk samples was measured by an electronic fluorescence based  
150 cell counting technique (Fossomatic 5000, Foss, Hillerød, Denmark). Total protein,  
151 fat and lactose contents were measured on fresh milk using mid infrared spectroscopy  
152 (Fourier Transform Instrument, FT 120, Foss). The casein content was determined by  
153 an indirect method which was described earlier (Åkerstedt *et al.* 2008).

154

#### 155 *Measurement of proteolysis*

156 The extent of proteolysis in the milk sample was measured according to a  
157 fluorescamine method as previously described (Wiking *et al.* 2002).

158

#### 159 *Measurement of coagulating properties*

160 The coagulating properties of the milk was measured with a Bohlin VOR Rheometer  
161 (Malvern Instruments Nordic AB, Uppsala, Sweden) according to Hallén *et al.* (2007)  
162 with one minor modification, i.e. Chymax Plus, strength 200 IMCU per gram  
163 (Christian Hansen A/S, DK-2970, Hørsholm, Denmark), was used instead of pure  
164 chymosin. The coagulation time was measured, i.e. the time (s) elapsed from  
165 chymosin addition until a weak coagulum corresponding to 5 Pa was formed. In  
166 addition, curd firmness (Pa) was measured 25 min after chymosin addition.

167

#### 168 *Statistical analyses*

169 Parametric t-test using SAS (Version 9.1, SAS Institute Inc., Cary, NC, USA) was  
170 used to evaluate the relationships between APP and the different raw milk quality  
171 parameters analysed. The bulk tank milk samples were categorised into two groups;  
172 detectable or non-detectable levels of Hp or SAA, based on the detection limits of the  
173 assays used to determine the proteins in milk. SCC and curd firmness were



174 logarithmically transformed before statistical analyses to obtain normally distributed  
175 data. Differences between groups were considered significant if  $p \leq 0.05$ .

176

## 177 **Results**

178 Descriptive statistics for the milk quality parameters analysed in the study are  
179 presented in Table 1. Detectable levels of Hp were found in 19 (21%) of the 91 bulk  
180 tank milk samples. The average Hp concentration in these 19 samples was  $1.02 \pm 0.99$   
181 mg/l and the average SCC in these samples was  $387,000 \pm 266,000$  cells/ml. Detectable  
182 levels of SAA were found in 68 (75%) of the 91 bulk tank milk samples. The average  
183 SAA concentration in these 68 samples was  $1.12 \pm 1.16$  mg/l and the average SCC in  
184 these samples was  $218,000 \pm 179,000$  cells/ml. Samples not containing detectable  
185 levels of Hp had the average SCC of  $144,000 \pm 78,000$  cells/ml while samples not  
186 containing detectable levels of SAA had the average SCC of  $127,000 \pm 116,000$   
187 cells/ml.

188

189 Table 1 near here.

190

191 Table 2 and 3 present differences in milk composition between samples with and  
192 without detectable levels of Hp and SAA, respectively. Bulk tank milk samples in  
193 which Hp could be detected had a lower casein number, contained less casein, had  
194 increased proteolysis, a lower lactose content and higher SCC compared to samples  
195 without detectable levels of Hp. Bulk tank milk samples in which SAA could be  
196 detected had a lower casein number, increased whey protein, lower lactose content  
197 and higher SCC compared to samples not containing detectable levels of SAA.

198

199 Table 2, 3 and 4 near here.

200

201 In Table 4, results obtained for differences in milk composition between samples  
202 containing high BTMSCC (>195,000 cells/ml) and low BTMSCC (<195,000 cells/ml)  
203 are presented. Samples with higher BTMSCC had lower casein number than samples  
204 with lower BTMSCC. In the high BTMSCC group, 16 of the 29 samples (55%)  
205 contained Hp, while 26 of the 29 (90%) samples contained SAA. In the low BTMSCC  
206 group, 3 of the 62 samples (5%) contained Hp, while 42 of the 62 (68%) contained  
207 SAA.

208

## 209 **Discussion**

210 The present study is, to our knowledge, the first investigating relationships between  
211 the quality of raw bulk tank milk and the presence of APP as indicator of mastitis.

212 When studying markers for udder health disturbances and effects on milk composition  
213 it is important to have in mind that the type of milk sample, i.e. quarter, cow  
214 composite or bulk tank milk, may affect the results. Due to the dilution effect from  
215 quarter milk to composite and bulk tank milk, significant relationships found at  
216 quarter level may not be present at cow or bulk tank level and vice versa. However,  
217 the main findings of the present study, i.e. unfavourable changes in protein  
218 composition in bulk tank milk samples with detectable levels of APP, are largely in  
219 agreement with the results of our earlier study in cow composite milk (Åkerstedt *et al.*  
220 2008).

221

222 In this study, bulk tank milk samples with detectable levels of Hp had lower casein  
223 content as well as lower casein number. This was most likely due to increased

224 proteolytic activity, since these samples also had significantly higher proteolysis than  
225 samples without detectable levels of Hp. Bulk tank milk samples containing  
226 detectable levels of SAA also had a lower casein number compared to samples  
227 without detectable levels of SAA. In this case, however, the effect was likely due to  
228 the observed increased whey protein content in the samples. It is thus likely that  
229 decreased synthesis, proteolysis and influx of components from the blood will occur  
230 simultaneously but to evaluate to what extent was outside the scope of this paper.  
231 In this study, detectable levels of Hp in bulk tank milk was related to increased  
232 proteolytic activity, which is in contrast to the results in our previous study on cow  
233 composite milk samples (Åkerstedt *et al.* 2008). One possible explanation for not  
234 observing proteolysis in cow composite milk but in bulk tank milk may be related to  
235 the fact that bulk tank milk consists of commingled milk from different milkings, as  
236 well as milk from non-infected and sub-clinically infected glands (Leitner *et al.*  
237 2008). Moreover, the storage time before collection and freezing was longer for bulk  
238 tank, than for cow composite milk samples, allowing proteolysis to proceed for a  
239 longer time. The bulk tank milk samples were collected at the dairy plant and were  
240 kept at +4°C during the entire chain from farm to laboratory. Since the milk is  
241 collected every second day, the oldest batch of milk in the tank was stored for  
242 approximately 2.5 days before it was frozen. Refrigerated storage of raw milk is  
243 known to favor the growth of psychrotropic bacteria, which may produce heat-  
244 resistant extra-cellular proteases and lipases. Proteases are mainly secreted at the end  
245 of the log phase of the bacterial growth, at numbers in the order of  $10^7$  cfu/ml,  
246 indicating that very high numbers of bacteria are required to result in proteolysis  
247 (Sørhaug & Stepaniak, 1997). In a study by Haryani *et al.* (2003), such high numbers  
248 were reached first after 7 days at 4°C, and proteolysis, as measured by the

249 fluorescamine method, was observed on day 6. Considering the very high numbers of  
250 bacteria needed for proteolysis to become a problem, it is unlikely that microbial  
251 contamination of milk samples would explain the observed relationships between the  
252 presence of Hp and increased proteolysis. An influence of microbial proteases cannot,  
253 however, be excluded at this stage.

254

255

256 Bulk tank milk samples with detectable levels of SAA contained less lactose in  
257 agreement with earlier studies on udder quarter and cow composite milk samples  
258 (Lindmark-Månsson *et al.* 2006; Åkerstedt *et al.* 2008). In the present study, bulk tank  
259 milk samples with detectable levels of Hp also contained reduced levels of lactose.  
260 The most common explanation to decreased lactose content is reduced synthesis due  
261 to damaged epithelial cells. Another explanation, suggested by Silanikove *et al.*  
262 (2000), might be that proteolysis of  $\beta$ -casein will result in release of peptides with a  
263 regulatory effect on lactose secretion.

264

265 Bulk tank milk samples with detectable levels of Hp and SAA had significantly higher  
266 SCC compared to samples without Hp and SAA, respectively. In our previous study,  
267 bulk tank milk samples with detectable levels of SAA, but not samples with  
268 detectable levels of Hp, had higher SCC (Åkerstedt *et al.* 2007). The discrepancy  
269 between the studies might be explained by the use of different statistical methods,  
270 differences in the categorisation of the samples and the selection of milk samples. To  
271 assess the potential of APP as markers for milk quality in comparison with the  
272 commonly applied SCC, we also investigated relationships between SCC and the  
273 different quality traits in the same samples. In this study, bulk tank milk samples with

274 elevated SCC (>195,000 cells/ml), had a lower casein number than samples with a  
275 lower SCC (<195,000 cells/ml). In our previous study (Åkerstedt *et al.* 2008) with  
276 cow composite milk, samples with elevated SCC (>83,000 cells/ml) had reduced  
277 lactose and increased whey protein content compared to samples with a lower SCC  
278 (<83,000 cells/ml). The threshold values used in those studies (195 000 cells/ml and  
279 83,000 cells/ml) are median and mean values, respectively. These threshold values are  
280 relevant since several studies demonstrate that the composition is deteriorated on  
281 quarter and cow level between 50,000-100,000 cells/ml, while the Swedish milk  
282 payment system give additional bonus payment when the bulk tank contains less than  
283 175,000-200,000 cells/ml. Our studies suggest that the presence of APP in milk is  
284 related to disadvantageous changes in several milk quality parameters and that these  
285 relationships are valid in both cow composite and bulk tank milk. SCC, on the other  
286 hand, is not related to milk quality traits to the same extent as APP and the type of  
287 relationships observed differs between cow composite and bulk tank milk.

288

289 No significant relationships between APPs and coagulation properties, i.e. coagulation  
290 time and curd firmness, were found in this study. Since there are no other studies  
291 published investigating APP in relation to the coagulating properties of milk, it is  
292 difficult to evaluate the results obtained. In earlier studies, significant correlations  
293 between mastitis and impaired coagulating properties were observed (for review see  
294 Munro *et al.* 1984). In contrast, Leitner *et al.* (2008) found no correlation between  
295 coagulation time and SCC at bulk tank or silo level. In general, most published  
296 research on coagulating properties is based on studies with milk from a small number  
297 of animals (Barbano *et al.* 1991; Mazal *et al.* 2007). It is also common that batches of  
298 milk with a specific SCC are constructed by pooling milk with very high SCC, often

299 originating from cows with clinical mastitis, and milk with a low SCC. Such a  
300 procedure is not ideal, as the composition of milk from cases of clinical mastitis is  
301 very deviant from milk originating from cows without clinical signs. Consequently,  
302 this type of constructed milk samples are not representative for real bulk tank milk  
303 samples, representing commingled milk from a large number of clinically healthy  
304 cows.

305

306 The casein content is an important quality parameter in cheese production and  
307 decreased casein content implies large losses for the dairy industry. At present, the  
308 total protein content is used as a major quality parameter, largely affecting the milk  
309 price to the producer. The total protein content, however, also includes the whey  
310 proteins, of which those originating from blood, with no interest for the dairies, will  
311 increase during mastitis. The extent of proteolysis is another important factor  
312 influencing milk quality, although not presently assessed. There are thus no  
313 techniques in place allowing reliable, large-scale analyses of the protein quality of the  
314 milk, although research and development in this field is ongoing. In a future  
315 perspective, the dairies might have the possibility to differentiate raw milk based on  
316 quality to be used for different purposes. SCC is a good marker for udder health  
317 disturbances at udder quarter level but several studies have demonstrated that SCC is  
318 not a strong candidate for predicting the processing quality of the bulk tank milk (Le  
319 Roux *et al.* 1995; Urech *et al.* 1999; Leitner *et al.* 2006; Leitner *et al.* 2008). Since  
320 many dairy products like cheese and fermented products require high protein quality it  
321 should be of great importance to have a sensitive and specific marker for  
322 disadvantageous changes in milk composition, e.g. those associated to poor udder  
323 health. Changes in levels of such a marker should preferably be associated to the

324 protein composition of the raw milk. In this study, Hp and SAA have shown to be  
325 potential candidates for predicting the raw bulk tank milk quality, specifically in  
326 relation to protein quality. This study and our previous studies therefore suggest that  
327 APP may be used as indicators for changes in milk composition as consequence of  
328 udder health disturbances, in quarter or cow composite milk samples at the farm, as  
329 well as in bulk tank milk at the dairy plant or milk grading laboratory.

330

331 The authors wish to thank the Swedish Farmers' Foundation for Agricultural Research  
332 for financial support. We are also grateful to Malin Thors and Lotta Wall at the  
333 Department of Food Science for their technical assistance, the dairy cooperative  
334 MILKO for collaboration, and their helpful tanker drivers for assistance during milk  
335 sampling.

336

337

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**Table 1.** Milk composition, including contents of haptoglobin (Hp) and serum amyloid A (SAA), and coagulating properties of 91 bulk tank milk samples.

Parameter	Unit	Mean (SD)	Minimum	Maximum
Hp	mg/l	ND <sup>†</sup>	<0.3	4.70
SAA	mg/l	ND	<0.3	8.79
Total protein	%	3.54 (0.18)	3.12	4.21
Casein	%	2.58 (0.14)	2.20	3.07
Casein number		0.73 (0.01)	0.71	0.75
Whey protein	%	0.91 (0.05)	0.82	1.09
Proteolysis	eq leu <sup>‡</sup>	1.11 (0.11)	0.89	1.71
Fat	%	4.48 (0.43)	3.54	6.25
Lactose	%	4.61 (0.11)	4.30	4.91
Somatic cell count	cells/ml	195,000 (169,600)	33,000	1,365,000
Coagulation time	s	120 (42)	32	278
Curd firmness	Pa	350 (118)	162	798

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<sup>†</sup>ND= not determined. Since many of the samples did not contain detectable levels of Hp or SAA, i.e levels were below 0.3 mg/l, it was not considered relevant to calculate a mean value.

<sup>‡</sup>eq leu = equivalent mM leucine.

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521 **Table 2.** Differences in milk composition between bulk tank milk samples with (Hp+)

522 and without (Hp-) detectable levels of Hp. Differences between Hp+ and Hp- samples

523 were evaluated by parametric t-test and were considered significant if  $p \leq 0.05$ .

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	Hp+ (n=19)	SE <sup>†</sup>	Hp- (n=72)	SE	p-value
Total protein (%)	3.493	0.025	3.549	0.023	NS <sup>‡</sup>
Casein (%)	2.532	0.018	2.593	0.017	0.016
Casein number	0.725	0.001	0.731	0.001	<0.001
Whey protein (%)	0.913	0.008	0.908	0.006	NS
Proteolysis (eq leu) <sup>§</sup>	1.159	0.019	1.100	0.014	0.038
Fat (%)	4.455	0.049	4.491	0.055	NS
Lactose (%)	4.579	0.014	4.618	0.014	0.05
Log SCC (cells/ml)	5.528	0.049	5.104	0.027	<0.001
Coagulation time (s)	110	9.862	123	4.963	NS
Log curd firmness (Pa)	2.547	0.039	2.517	0.015	NS

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526 <sup>†</sup> SE = Standard Error

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<sup>‡</sup> NS = not significant

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<sup>§</sup> eq leu = equivalent mM leucine.

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**Table 3.** Differences in milk composition between bulk tank milk samples with (SAA+) and without (SAA-) detectable levels of SAA. Differences between SAA+ and SAA- samples were evaluated by parametric t-test and were considered significant if  $p \leq 0.05$ .

	SAA+ (n=68)	SE <sup>†</sup>	SAA- (n=23)	SE	p-value
Total protein (%)	3.553	0.021	3.488	0.042	NS <sup>‡</sup>
Casein (%)	2.588	0.016	2.559	0.032	NS
Casein number	0.728	0.001	0.734	0.001	<0.001
Whey protein (%)	0.918	0.006	0.883	0.011	0.004
Proteolysis (eq leu) <sup>§</sup>	1.122	0.014	1.082	0.023	NS
Fat (%)	4.477	0.049	4.504	0.102	NS
Lactose (%)	4.583	0.012	4.692	0.018	<0.001
Log SCC (cells/ml)	5.261	0.029	4.989	0.063	<0.001
Coagulation time (s)	122	5.055	113	9.276	NS
Log curd firmness (Pa)	2.521	0.016	2.533	0.030	NS

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<sup>†</sup> SE = Standard Error

<sup>‡</sup> NS = not significant

<sup>§</sup> eq leu = equivalent mM leucine.



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567 **Table 4.** Differences in milk composition between bulk tank milk samples with high

568 SCC (>195,000 cells/ml) and low SCC (<195,000 cells/ml). Differences between high

569 SCC and low SCC samples were evaluated by parametric t-test and were considered

570 significant if  $p \leq 0.05$ .

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	high SCC (n=29)	SE <sup>†</sup>	low SCC (n=62)	SE	p-value
Total protein (%)	3.498	0.027	3.555	0.025	NS
Casein (%)	2.541	0.021	2.599	0.018	NS
Casein number	0.726	0.001	0.731	0.001	0.002
Whey protein (%)	0.909	0.008	0.909	0.007	NS
Proteolysis (eq leu) <sup>§</sup>	1.126	0.020	1.105	0.014	NS
Fat (%)	4.453	0.059	4.498	0.060	NS
Lactose (%)	4.585	0.014	4.622	0.015	NS
Coagulation time (s)	118	8.053	121	5.359	NS
Log curd firmness (Pa)	2.507	0.030	2.531	0.015	NS

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573 <sup>†</sup> SE = Standard Error

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<sup>‡</sup> NS = not significant

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<sup>§</sup> eq leu = equivalent mM leucine.

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