

REPAINTING THE CAR BODY OF SUZUKI ST20 YEAR 1983 ON THE LEFT SIDE

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ABSTRACT

The purpose of repainting the car body Suzuki ST20 in 1983 left side is to be aware of the steps in preparing the field in the painting process, knowing the process of painting and finishing according to the procedure, and can compare and find the maximum process of painting.

The process of repainting the car body Suzuki ST20 left side included assessing the extension of surface damage, peeling paint on the body were damaged, puttying, sanding, masking process, the process of applying epoxy, bottom paint painting process, paint the final painting process, the application of clear, the polishing process. The tools required for repainting the car body parts left ST20 Suzuki, among others: the oven chamber, compressor, hand grinders, air hoses, hand block sander, spray gun, stir bar, scrap, jidar, spatula, air duster gun, board mixer, a wire brush and hammer. While the material needed for repainting the car body parts left ST20 Suzuki, among others: grit sandpaper from # 80 to # 2000, kardiac red paint, thinner DTL, epoxy Alfagloss, Spot putty Lesonal, Rubbing Compound, duster, putty Alfagloss, paper masking (newspaper), and insulation paper.

After an assessment by manual / visual on the car Suzuki ST20 in 1983 left part by using an overall assessment sheet obtained satisfactory results (B+) with an average value of 79.23, although there are some paint defects 16% -20%. Repainting car body Suzuki ST20 in 1983 have been according to what is desired can be fit for purpose and benefits of this final project.