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**TITLE: ESTABLISHMENT AND CHARACTERISATION OF AN OPEN MINI- THORACOTOMY SURGICAL  
APPROACH TO AN OVINE THORACIC SPINE FUSION MODEL**

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## ABSTRACT

### Background.

A large animal model is required for assessment of minimally invasive, tissue engineering based approaches to thoracic spine fusion, with relevance to deformity correction surgery for human adolescent idiopathic scoliosis. Here we develop a novel open mini-thoracotomy approach in an ovine model of thoracic interbody fusion which allows assessment of various fusion constructs, with a focus on novel, tissue engineering based interventions.

### Methods.

The open mini-thoracotomy surgical approach was developed through a series of mock surgeries, and then applied in a live sheep study. Customized scaffolds were manufactured to conform with intervertebral disc space clearances required of the study. Twelve male Merino sheep aged 4 to 6 years and weighing 35 – 45 kg underwent the abovementioned procedure and were divided into two groups of six sheep at survival timelines of 6 and 12 months. Each sheep underwent a 3-level discectomy (T6/7, T8/9 and T10/11) with randomly allocated implantation of a different graft substitute at each of the three levels; (i) polycaprolactone (PCL) based scaffold plus 0.54µg rhBMP-2, (ii) PCL-based scaffold alone or (iii) autograft. The sheep were closely monitored post-operatively for signs of pain (i.e. gait abnormalities/ teeth gnawing/ social isolation). Fusion assessments were conducted post-sacrifice using Computed Tomography and hard-tissue histology. All scientific work was undertaken in accordance with the study protocol has been approved by the Institute's committee on animal research.

### Results.

All twelve sheep were successfully operated on and reached the allotted survival timelines, thereby demonstrating the feasibility of the surgical procedure and post-operative care. There were no significant complications and during the post-operative period the animals did not exhibit marked signs of distress according to the described assessment criteria. Computed Tomographic scanning demonstrated higher fusion grades in the rhBMP-2 plus PCL-based scaffold group in comparison to either PCL-based scaffold alone or autograft. These results were supported by histological evaluation of the respective groups.

### Conclusion.

This novel open mini-thoracotomy surgical approach to the ovine thoracic spine represents a safe surgical method which can reproducibly form the platform for research into various spine tissue engineered constructs (TEC) and their fusion promoting properties.

**KEYWORDS:** Preclinical animal model, Spinal surgery, Polycaprolactone, Growth factors, Bone regeneration

## INTRODUCTION

Idiopathic scoliosis is a complex three-dimensional deformity affecting 2 to 3% of the general population [1]. Resulting spine deformities include progressive coronal curvature, hypokyphosis, or lordosis in the thoracic spine and vertebral rotation in the axial plane with posterior elements turned rotated toward the curve concavity as seen in Figure 1. Scoliotic deformity also accelerates the degeneration of intervertebral discs, leading to more severe morphological changes of the affected vertebral joints leading to chronic local, pseudoradicular and radicular back pain [2]. Development efforts have recently focused on minimally invasive techniques to obtain curve correction without the need for an extensive surgical exposure, therefore reducing post-operative scarring. Several studies have demonstrated that the use of thoracoscopic approaches have minimized the surgical morbidity of open approaches [3], [4]. A critical aspect of maintaining long-term stability in idiopathic scoliosis deformity correction is bony fusion. In this regard, autologous bone graft has been traditionally regarded as the gold standard for graft materials because it exhibits all three properties required for solid bony fusion namely osteoconduction, osteoinduction and osteogenesis [5].

Animal models in the study of spinal fusion have been used since the early 20th century (1913) and have been essential in the understanding of the factors pertinent to the process of spinal fusion [6]. Animal models have employed a suitable experimental environment to observe a statistically viable number of subjects within a defined time frame and allow valid extrapolation of reproducible data and results to the clinical situation [6]. The physical size of the sheep spine is appropriate to allow spinal surgery to be carried out and to allow for evaluation of the success of the study using fusion assessments. In this study, the thoracic spine is of specific interest and the thoracic cavity of the sheep enables simulation of an environment representative of an adolescent child, while allowing implant fixation techniques closely corresponding to that in the human patient. [6], [7], [8].

Given the historical and increasing use of sheep as a model for spine fusion studies, the sheep spine is chosen as a suitable fusion model in the current study [8], [9], [10]. To date, sheep have been used in a large number of anterior interbody spinal fusion models and have been used to compare open thoracotomy and video-assisted thoracoscopic fusion models [11],[12]. Increasingly, bioactive growth factors in combination with biodegradable scaffolds resulting in biologically active substances are being studied with the intention of extending, enhancing or even replacing autologous bone graft [13], [14], [15].

To the best of our knowledge, there is no existing preclinical large animal thoracic interbody fusion model allowing assessment of tissue engineering constructs such as biodegradable scaffolds (polycaprolactone) and recombinant human bone morphogenetic protein-2 (rhBMP2) as a graft substitute to promote bony fusion.

This methods paper demonstrates a novel open mini-thoracotomy surgical approach to the ovine thoracic spine which represents a safe surgical method which can reproducibly form the platform for research into various spine bone tissue engineering constructs and their fusion promoting properties.

**Fig. 1.** Pre- and post- operative X-Ray images following thoracoscopic anterior deformity correction of a patient with idiopathic scoliosis.

## MATERIALS AND METHODS

### *Animal model*

All scientific work was undertaken in accordance with the study protocol has been approved by the Institute's committee on animal research. Twelve male Merino sheep aged 4 to 6 years and weighing 35 – 45 kg were operated on. The twelve sheep were divided into two groups of survival timelines; 6 and 12 months. The sheep underwent preliminary checks (visual exam, weighing) upon arrival to the animal research facility prior to intended date of surgery. Daily monitoring of the animals' general condition, eating, drinking, defecation, urinating and gait was performed to ensure optimum health pre-operatively. Any sheep exhibiting signs of malaise, difficulty feeding, impaired bladder or bowel functions or problems mobilising were excluded from the study. Titanium vertebral body screw and rod fixation implants were obtained from Medtronic (CD Horizon ®M8 Titanium Multiaxial Screws, 5.5mm rod.)

### *Surgical model*

Surgeries were performed under strict aseptic conditions. The sheep were anaesthetized with an intravenous induction of propofol (1%), (4mg/kg, IV) and maintained with 50% oxygen in air, and isoflurane using a mechanical ventilator. The sheep were given buprenorphine (Temgesic ®, 0.3mg/ml) (0.005mg/kg, IV) and ketorolac (Toradol ®, 30 mg/ml) (0.5 mg/kg, SC) for pre-emptive and post-operative bi-modal pain management. All the sheep received prophylactic [ciprofloxacin (200mg/ 100ml) (5mg/ kg, IV); cefazolin (Kefzol ® 1 gram) (20 mg/kg, IV); gentamicin (80 mg/2ml) (5mg/kg, IV) and postoperative parenteral antibiotic regimen. The animal's heart rate, oxygen saturation and end-tidal carbon dioxide levels were monitored throughout the procedure. Following identification of disc levels of interest, the intervertebral discs were removed with ronguers and bone graft substitutes were inserted after disc space distraction. Intra-operatively, a temporary indwelling chest drain catheter was inserted to generate a negative pressure within the right thoracic cavity to ensure adequate lung re-expansion in the event of iatrogenic damage to the lung pleura and removed day-1 post-operatively. The sheep were transferred onto a custom-built hanging sling to support the animal in the immediate 24-hour recovery period. Post-operatively, gait was visually assessed by experienced animal handlers on a daily basis. Any limp, signs of malaise or social exclusion were flagged as signs of mobility problems. Anecdotally, the sheep were seen to return to normal gait patterns 48 hours post-operatively hence exhibiting equal weight-bearing capacity on all 4 limbs, equal stride lengths as well as speed. Stock diet and tap water was made available to the animal *ad libitum*. The animal's daily activity and wound condition was monitored on a regular basis. Following two weeks of close monitoring at the research facility, the sheep were then transported to a recovery facility.

At designated timelines outlined above, the sheep were euthanized with sodium pentobarbitone (325mg/ ml). Spinal columns from T3 to L2 were dissected with retention of intersegmental ligamentous tissues and specimens stored at -20 degrees Celsius until further evaluation.

### *Scaffold*

Scaffolds (2.5 x 9 x 15 mm<sup>3</sup>) were manufactured in-house using biodegradable polycaprolactone (PCL) and a computer-controlled extrusion-based additive manufacturing device (Dual BioExtruder)

as described by Melchels *et al.* [16]. The custom-designed scaffold conformed to the prepared spinal anterior intervertebral disc column ensuring a low-profiled construct. A porosity of 60% and a 0-90 degree lay down pattern conferred desirable physiological and mechanical properties [17].

The scaffolds were coated with a biomimetic calcium phosphate (CaP) layer by immersion in concentrated simulated body fluid (x10) which has been shown to promote bone ingrowth and regeneration [18]. The CaP coating was confirmed qualitatively by Alizarin red staining and scanning electron microscopy (SEM) of samples taken from batch-coated scaffolds as demonstrated in Figure 2. The scaffolds functionalized with commercially available recombinant human bone morphogenetic protein-2 (rhBMP-2) (Medtronic INFUSE® Sofamore Danek Memphis, USA) were lyophilized with Baxter Tisseel® fibrin sealant (Baxter AG, Austria) to act as a delivery medium for the rhBMP-2 by creating a mesh-like structure within the scaffold pores to promote cellular activities. Fibrin sealant has the ability to temporarily contain osteoinductive material prior to implantation, yet release these materials *in vivo* over time while itself being completely absorbed [19]. A total of 180µl was functionalized onto the sterile scaffold comprising 60µg thrombin (in 60µl sterile water) and 540µg rhBMP-2 (in 60µl sterile water). rhBMP-2 at a concentration of 9µg/µl was used to functionalize the CaP coated PCL-based scaffold for implantation at levels randomized to receive the CaP coated PCL-based scaffold plus rhBMP-2 (see below).

- Fig. 2.** a. Micro-computed tomography (µ-CT) image of a biodegradable PCL-scaffold.  
b. Representative scanning electron microscopy image at 100x magnification demonstrating homogenous biomimetic surface coating of calcium phosphate on individual scaffold strut filaments.

### *Computed tomography*

To date, fusion assessments have been conducted on the six sheep of the 6-month timeline using high resolution clinical Computed Tomography and histology as described below. Harvested thoracic spinal segments (T3 to L2) of all the animals were radiologically assessed using axial and sagittal reconstructions of Computed Tomography (CT) scans performed on a high-speed scanner (Phillips Brilliance 64) with the following parameters: X-ray source current and voltage of 200mA and 120kV respectively and a 14cm field of view at 0.7mm slice thickness. Reformatted sagittal images (left parasagittal, mid-sagittal and right parasagittal) were generated Image J software and graded using the modified Sucato scale [20]. The percentage of disc fusion was calculated by dividing the osseous fusion area by the total discectomy area (as defined by the proximal and distal end plates and the posterior and anterior vertebral body margins for the joint in question). Each disc level was evaluated for fusion with use of a 4 – point grading scale whereby 0 points represent no fusion; 1 point, < 50% fusion of the area of the disc space; 2 points, fusion between 50% and 75% of the area of the disc space; 3 points, fusion of more than 75% of the area of the disc space; and 4 points, complete fusion across the disc space. A score of 3 or 4 points was considered to represent solid fusion [20]. Reconstructed images as demonstrated in Figure 3 were graded twice by two independent reviewers in a blinded fashion.

- Fig. 3.** Representative sagittal CT images demonstrating the various fusion grades. Each disc level was evaluated for fusion with use of a 4 – point grading scale whereby 0 points represent no fusion; 1 point, < 50% fusion of the area of the disc space; 2 points, fusion between 50% and 75% of the area of the disc space; 3 points, fusion of more than 75% of the area of the disc space; and 4 points,

complete fusion across the disc space. A score of 3 or 4 points was considered to represent solid fusion.

### *Histology*

Spinal segments were fixed in 4% paraformaldehyde in an opaque container (the volume of which was approximately ten times the specimen volume to achieve adequate fixation). Specimens were then dehydrated in a graded series of ethanols and embedded in acrylic resin (Technovit; Kulzer, GmbH, Wehrheim, Germany) followed by longitudinal sectioning with a high-speed, water cooled, precision saw (EXACT 300 CP Band System, Norderstedt, Germany) into parallel sections of 20µm thickness. Sections were stained with Goldner's trichrome to provide differentiation of connective tissues (e.g. bone, bone marrow, cartilage and fibrous tissue) as well as scaffold strut filaments. Histological evaluation was performed to compare the bone bridging process associated with each of the tested implant materials. New bone formation and remodeling was observed using a light inverted microscope (Olympus IX71).

### **SURGICAL APPROACH**

An open mini- thoracotomy approach was chosen as the surgical method of choice in this ovine thoracic spine model. Partial lengths of three corresponding rib articulations were removed to create three individual windows at levels T6/7, T8/9 and T10/11. These thoracic windows allowed for direct exposure to the spinal levels aforementioned which facilitated subsequent instrumentation. Instrumented levels were randomized to receive either (i) calcium phosphate (CaP) coated polycaprolactone (PCL) - based scaffold in combination with rhBMP-2 (ii) CaP coated polycaprolactone (PCL) - based scaffold alone or (iii) control (autograft bone from mulched rib head). The following sections describe in a step-wise manner the open mini- thoracotomy surgical approach (i.e. positioning, landmark identification and incision, discectomy, screw placement, stabilisation of implant, closure of wound and post-operative care).

#### *Positioning*

The sheep was positioned in the left lateral recumbent position in order to present the right hemithorax. The wool over the right hemithorax was carefully shorn to prepare a sterile surgical side according to the following landmarks; caudally from the level of the cranial edge of the pelvic brim to 10cm above the scapula; and cranially and dorsally from the ridge of the spinous process to the ventrolateral border of the abdomen ventrally. The aforementioned area was sterilized with Betadine ® solution to provide an aseptic surgical site.

#### *Landmark identification*

Landmark identification is crucial in allowing adequate surgical exposure of the ribs and thoracic spine levels of interest. Figure 4 demonstrates a pictorial series demonstrating the open – mini thoracotomy approach to the ovine thoracic spine model. An incision was made extending caudally from the 13th rib to the 6th rib cranially above the plane of the palpable ventral ridge of the longissimus dorsi muscle as shown in Figure 4a. The surgical reflection of the longissimus muscle reliably exposes the ribs of the right hemithorax. Following the identification of ribs 7, 9 and 11, careful dissection of the intercostal musculature and neurovascular bundle was undertaken to expose 5cm lengths of each of the three aforementioned ribs (measured from the costovertebral

joint) whilst remaining in the extra-pleural cavity as shown in Figure 4b. Care was taken to protect and preserve the lung parietal pleura at all times. A soft-tipped retractor was used to retract the lung safely from the surgical field. Once exposed, ribs 7, 9 and 11 were resected 3cm from their corresponding costovertebral joints and removed by disarticulation of the rib heads thus creating individual thoracic windows as represented in Figure 4c. Once adequate exposure is achieved, discectomy of the intervertebral disc spaces T6/7, T8/9 and T10/11 were undertaken (as described in the section '*Discectomy*'). Six consecutive vertebral screws were subsequently placed mid-body within the vertebral bodies of T6 to T11 inclusive represented in Figure 4d. The resected ribs were subsequently prepared later in the operation for the designated autograft treatment level by the mulching process as shown in Figure 5.

**Fig. 4.** Pictorial series demonstrating the open mini- thoracotomy surgical approach to the ovine thoracic spine model. a. Skin incision extending from the 4th rib to the 13th rib with exposure of the longissimus muscle; b. Partial rib resection of one of the defined levels whilst remaining in the extra-pleural cavity; c. Further retraction of the surgical incision exposing an individual thoracic window to allow for direct exposure and instrumentation of the individual thoracic levels; d. A close-up internal view demonstrating the positioning of vertebral screws.

**Fig. 5.** The use of resected rib for autograft by a mulching process with orthopaedic rongeurs. a. Length of remaining rib following rib resection with disarticulation of the rib head for access to disc space; b. mulched rib head to be packed into prepared intervertebral disc space as autograft.

#### *Discectomy*

Once the rib heads of T7, T9 and T11 were removed, the corresponding intervertebral discs were exposed. Careful clearance of the intervertebral discs with ronguers was undertaken. A stainless steel hand held custom-made spacer device with a tip corresponding to the shape and dimensions of the scaffold was used to ensure adequate anterior disc space clearance in preparation for scaffold insertion as shown in Figure 6. Following adequate intervertebral disc clearance, the implantation of either scaffold + rhBMP-2, scaffold alone or autograft (mulched rib head) was undertaken.

#### *Screw placement*

In order to stabilize the implanted grafts within the intervertebral disc spaces, two titanium 25mm multiaxial thoracic vertebral screws (CD Horizon® M8 multiaxial screws) were placed on the cranial and caudal thoracic vertebrae (on both sides of the vertebral bodies) of the instrumented disc space and secured with a 30mm length 5.5mm diameter titanium rod. Safe screw placement is crucial as the spinal cord is in close proximity and great attention was taken to ensure the vertebral screws did not encroach or penetrate this vital structure. A secure construct was created with a mid- vertebral body placement of the vertebral screws thus providing a stable environment to promote bony fusion. The final technique used for safe vertebral screw placements was developed as a result of numerous cadaveric dissections and mock surgeries.

Following adequate intervertebral disc space clearance, the hand-held spacer device was snugly fitted into this space effectively defining the plane of rotation of the thoracic spine as demonstrated in Fig. 6. Segmental vessels in the thoracic spine were spared wherever possible. A defined point on the mid-body of the vertebral body and at the anterior border of the costovertebral joint was then

identified. It was at this defined point that a 45-degree angle was generated ventrally between the fixed hand-piece spacer device and a single 1.6mm Kirschner wire as shown in Fig. 6. A 45-degree angled trajectory was found to reliably guide a safe mid-body thoracic vertebra screw placement. Once deemed to be satisfactory in both starting point and projected trajectory, a preliminary hole was drilled through the first (near) vertebral cortex and rechecked once more prior to countersinking with a 3.2mm drill bit. Keeping to the 45-degree angle trajectory, a finder tool was used to penetrate through to the second (far) cortex and checked by manual palpation prior to definitive screw placement. The trajectory of the adjacent vertebral screw was referenced to the safely placed vertebral screw. Six consecutive vertebral screws were subsequently placed mid-body within the vertebral bodies of T6 to T11 inclusive.

**Fig. 6.** a. Schematic diagram demonstrating relative anatomy of the spine and landmarks of safe screw placement. Labels 1. Spinal cord canal; 2. Custom made hand-held spacer device fitted within cleared intervertebral disc space with hand-piece defining the plane of rotation of the thoracic spine; 3. Intervertebral disc; 4. Costovertebral joint; 5. 45-degree angle generated ventrally between the hand piece of the custom made hand-held spacer and 1.6mm Kirschner wire; 6. Facet joint of thoracic vertebra; 7. 1.6mm Kirschner wire. b. Custom-made spacer instrument was designed and fabricated to ensure adequate and reproducible intervertebral disc clearance surgery. Actual scaffold was placed next to head of the instrument to show the concept.

#### *Stabilisation of implant*

Once the vertebral body screws were secured on either side of the cleared disc space, the randomised grafts (Calcium Phosphate (CaP) coated polycaprolactone (PCL)-based scaffold + rhBMP-/CaP coated polycaprolactone (PCL)-based scaffold alone/autograft) were inserted after disc space distraction as shown in Figure 7. A single 30mm titanium rod was locked across the two screw heads by tightening the screw caps. In order to provide a consistent torque for screw tightening, an extension of the screw caps detaches as soon as a torque limit is reached, serving both as a safety mechanism as well as ensuring secure screw cap placement. This process was repeated for all the treatment levels (T6/7, T8/9 and T10/11).

**Fig. 7.** Pictorial series demonstrating the implantation process of a polycaprolactone (PCL)-based scaffold. a. Cleared intervertebral disc space prepared for implantation; b. Implantation process of scaffold into prepared intervertebral disc space. Scaffold being inserted into prepared intervertebral space; c. Scaffold in situ within a predefined intervertebral disc space; d. Internal fixation with a 5.5mm titanium rod and two vertebral screws stabilize the treatment level.

#### *Closure of the wound*

The surgical wound was closed in layers with absorbable sutures having ensured haemostasis. A temporary indwelling chest drain catheter was inserted within the intrapleural space to generate a negative pressure within the right thoracic cavity to ensure adequate lung re-expansion in the event of iatrogenic damage to the lung pleura. The chest drain was connected to a filling chamber secured temporarily to the side of the animal.

### *Post-operative care*

Each animal was cradled in a custom-built sling for 24-hours post-operatively to provide mechanical support to the animal and alleviate pain. A further two doses of prophylactic antibiotic and analgesia were given to the animal during this time. The temporary indwelling chest drain catheter was removed after 24 hours has elapsed post-operatively. The animal was allowed to ambulate freely within the confines of a designated paddock for the next 2 days prior to release into the common sheep paddock. The sheep were closely monitored post-operatively for signs of pain (i.e. gait abnormalities/ teeth gnawing/ social isolation) by experienced animal handlers. Upon attainment of the aforementioned timelines, the sheep were euthanized and subsequently underwent radiological and histological fusion analyses.

## **RESULTS**

All twelve animals have been successfully operated on and all animals have gone on to the aforementioned survival timelines, demonstrating the feasibility of the surgical procedure and post-operative care thereof. The open mini-thoracotomy approach allowed for visualization of the surgical field therefore facilitated in the safe protection of the lung and major blood vessels such as the vena cava and aorta. There were no significant complications in any of the animals treated with this method, and postoperative pain and discomfort were minimal. The sheep were observed to return to near normal patterns of gait and social inclusion within the first 48 hours.

The operative time takes on average 4 hours with a further one hour allotted for the safe recovery of the animal. The recovery of the animal was facilitated by the use of a custom-built sling which served to support the standing weight of the animal in the initial 24 hour post-operative period. The supported standing weight served to alleviate any pain in this period. In addition, the sling effectively limited the amount of movement afforded by the sheep therefore reducing the risk of prematurely dislodging the chest drain. The chest drain was removed once the initial 24 hour post-operative period had elapsed. The animal was then carefully released from the sling and encouraged to ambulate normally within a confined paddock for the following 48 hours prior to release into the common sheep paddock.

### *Computed tomography*

Typical results seen within the six-month group demonstrating overall higher levels of radiologically evident bony fusion in the rhBMP-2 plus PCL-based scaffold group in comparison to either the scaffold alone or the autograft groups are shown in Figure 8. Fusion levels for the scaffold plus rhBMP-2 group were comparable to, or slightly higher than, those of the autograft group. Fusion grades were much lower in the scaffold-only group in comparison to either the scaffold plus rhBMP-2 or autograft groups. Radiological assessment of the un-instrumented (non-treatment) levels showed no evidence of bone formation.

**Fig. 8.** Representative reconstructed parasagittal CT images at six months demonstrating radiologically evident high fusion levels of **a.** the rhBMP-2 plus CaP coated PCL-based scaffold and **b.** autograft groups, while lower fusion levels were seen in the **c.** CaP coated PCL- based scaffold alone group.

## *Histology*

Representative histological evaluation of the six-month group indicates that in the rhBMP-2 plus PCL-based scaffold group, well aligned columns of mineralized bone have formed in the struts of the scaffold filaments indicating a high degree of osseointegration of the graft implant and therefore fusion (as demonstrated in Figure 9 c). There had been areas of extensive PCL-based scaffold strut graft resorption and evidence of osteoid formation in the PCL-based scaffold alone group suggesting a pseudoarthrotic process (as represented in Figure 9 a). In the autograft group (as demonstrated in Figure 9 b), there was histological evidence of mineralized bone and osteoclast formation indicating integration of the autograft bone implant and fusion as with the rhBMP-2 plus PCL-scaffold group. This observation is in agreement with that seen radiologically as there were comparable CT fusion grades between autograft and rhBMP-2 plus PCL scaffold.

**Fig. 9.** a. Representative histological (longitudinal) sections of specimen at 6-months post surgery from PCL-based scaffold alone group; b. autograft bone implant group; and c. PCL-based scaffold plus rhBMP-2 group. Bar represents 200µm.

## **DISCUSSION**

To the authors' knowledge, there has not been any published literature detailing the establishment of an experimental open mini-thoracotomy approach in a large animal thoracic spine model. This could be due to the fact that large animal spine surgery remains a technically demanding procedure with potentially serious consequences including severe neurological damage, respiratory distress and haemorrhage resulting in paralysis or even death if not meticulously carried out. Several animal models have been previously used to study spinal fusion including anterior or posterior interbody, spinous process, laminar, facet and posterolateral intertransverse process fusion methods as listed in Table 1.

**Table 1.** Previous large animal spine studies.

The close proximity of the spinal cord particularly at the point of placement of the vertebral body screws is a particular concern as incorrect screw placement with subsequent injury to the spinal cord will result in paralysis. The risk of incorrect screw placements are lessened by following the above described screw placement trajectory technique utilizing a 45-degree angle generated ventrally between the fixed hand-piece spacer device and a single 1.6mm Kirschner wire. An angle trajectory is utilized to achieve a safe projection of screw placement within bone, as the spinal cord, being within the spinal column, is not directly visible intra-operatively. The physical size of the thoracic cavity seen with healthy sheep aged 4 to 6 simulated an environment representative of an adolescent child. Techniques employed for implant fixation corresponds to that used in the human patient. [6], [7]. The open mini - thoracotomy approach developed here allows the surgeon to visualize an adequate surgical field, and also facilitates protection of the lung parietal pleura. Perforation of this structure can result in lung collapse and subsequent fatal respiratory distress. A chest drain can be inserted within this cavity in the event of lung parietal pleura perforation to re-establish a negative pressure environment essential for lung expansion and adequate ventilation of the animal. In addition to protecting the integrity of the lung parietal pleura with adequate surgical field exposure using a mini-open thoracotomy approach, further vital structures namely the inferior

vena cava and aorta can be visualized and protected, thus preventing iatrogenic damage to these vessels which could result in severe haemorrhage.

The authors propose that a mini-open surgical technique for the purposes of establishing a research model reduces the inherent morbidities seen in endoscopic techniques previously described [8]. Cunningham *et al.* compared the interbody spinal fusions between open and endoscopic techniques in a sheep thoracic model and concluded that there were longer operative times, higher estimated blood loss and increased animal morbidity in the endoscopy group. These complications were attributed to the learning curve associated with this technique as well as the more challenging instrumentation of the endoscopy procedures. Therefore, the above mentioned factors as well as the significant learning curve associated with the adoption of the endoscopy techniques must be thoroughly considered in establishing a thoracic interbody fusion large animal research model. The open mini-thoracotomy approach to the sheep thoracic spine represents a novel technique whereby the advantages of the conventional thoracotomy of direct visualization of the surgical site are coupled with the concept of a minimally invasive technique seen with endoscopic procedures. The open mini-thoracotomy developed here is intended to serve solely as a research model and was tailored specifically to the sheep anatomy. Partial rib resection with subsequent rib-spine joint disarticulation were necessary to allow sufficient access and adequate anterior column intervertebral disc clearance required to accept the custom-made polycaprolactone-based scaffold.

Radiological and histological results at 6-months after surgery indicated that the scaffold plus rhBMP-2 and autograft groups had comparable grades of fusion and evidenced new bone formation. The scaffold alone group however, not only had lower grades of fusion in comparison to the other two groups but also exhibited osteoid formation indicating pseudoarthrosis. These results demonstrate the ability of the surgical technique to allow comparison between different types of interbody fusion construct in the same animal.

The authors acknowledge that the results described represent a solitary time point (6-months) however within the scope of this technical paper serves as a demonstration of the feasibility of the open mini- thoracotomy technique.

## **CONCLUSION**

This method paper inaugurates in a step-wise manner a new surgical technique for interbody thoracic spine fusion in a sheep model; which when employed appropriately will serve to reduce the inherent risks of spine surgery in large animal models. The experimental large animal spine model established here will form the platform for further research into various bone tissue engineering constructs and their fusion promoting properties in addition to the specific implant configurations mentioned in this paper.

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## AUTHOR DISCLOSURE STATEMENT

No competing financial interests exist.

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Figures

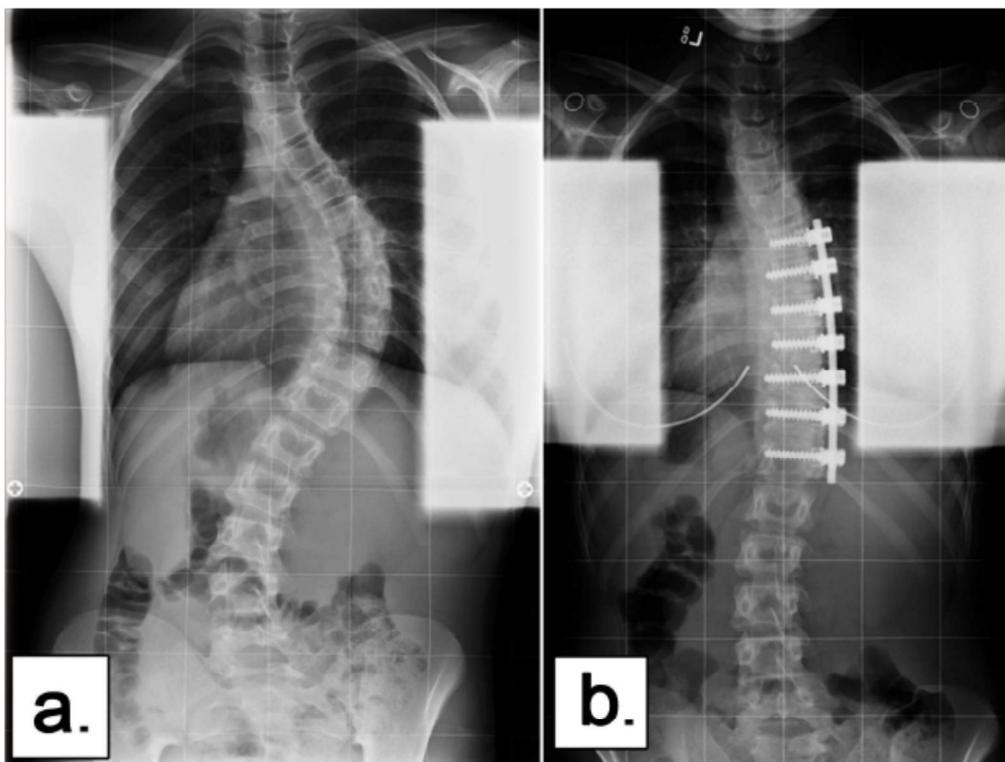


Fig. 1. Pre- and post- operative X ray images following thoracoscopic anterior deformity correction of a patient with idiopathic scoliosis.  
917x697mm (72 x 72 DPI)

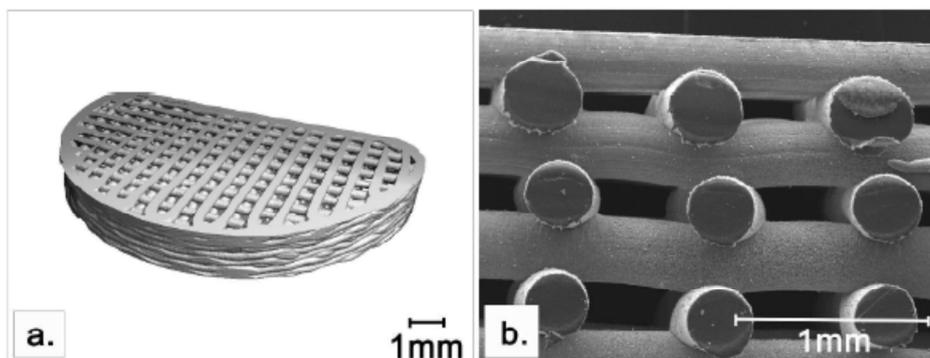


Fig. 2. a. Micro-computed tomography ( $\mu$ -CT) image of a biodegradable PCL-scaffold. b. Representative scanning electron microscopy image at 100x magnification demonstrating homogenous biomimetic surface coating of calcium phosphate on individual scaffold strut filaments.  
1586x604mm (72 x 72 DPI)

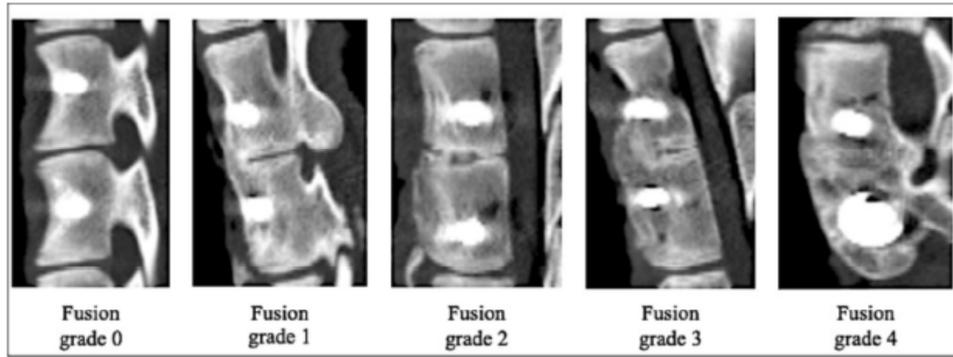


Fig. 3. Representative sagittal CT images demonstrating the various fusion grades. Each disc level was evaluated for fusion with use of a 4 – point grading scale whereby 0 points represent no fusion; 1 point, < 50% fusion of the area of the disc space; 2 points, fusion between 50% and 75% of the area of the disc space; 3 points, fusion of more than 75% of the area of the disc space; and 4 points, complete fusion across the disc space. A score of 3 or 4 points was considered to represent solid fusion.  
 270x101mm (150 x 150 DPI)

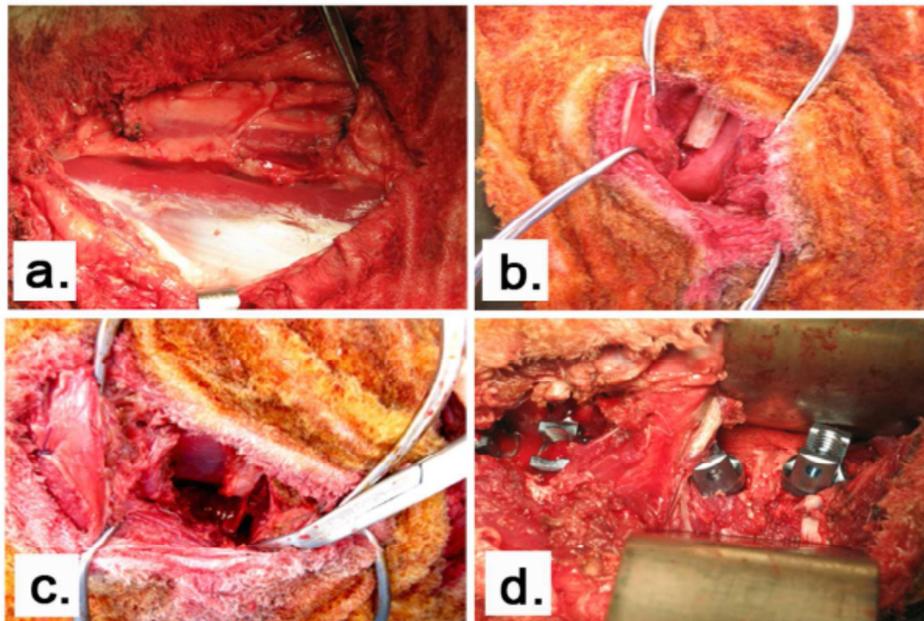


Fig. 4 Pictorial series demonstrating the open mini- thoracotomy surgical approach to the ovine thoracic spine model. a. Skin incision extending from the 4th rib to the 13th rib with exposure of the longissimus muscle; b. Partial rib resection of one of the defined levels whilst remaining in the extra -pleural cavity c. Further retraction of the surgical incision exposing an individual thoracic window to allow for direct exposure and instrumentation of the individual thoracic levels; d. A close-up internal view demonstrating the positioning of vertebral screws.  
 83x57mm (300 x 300 DPI)

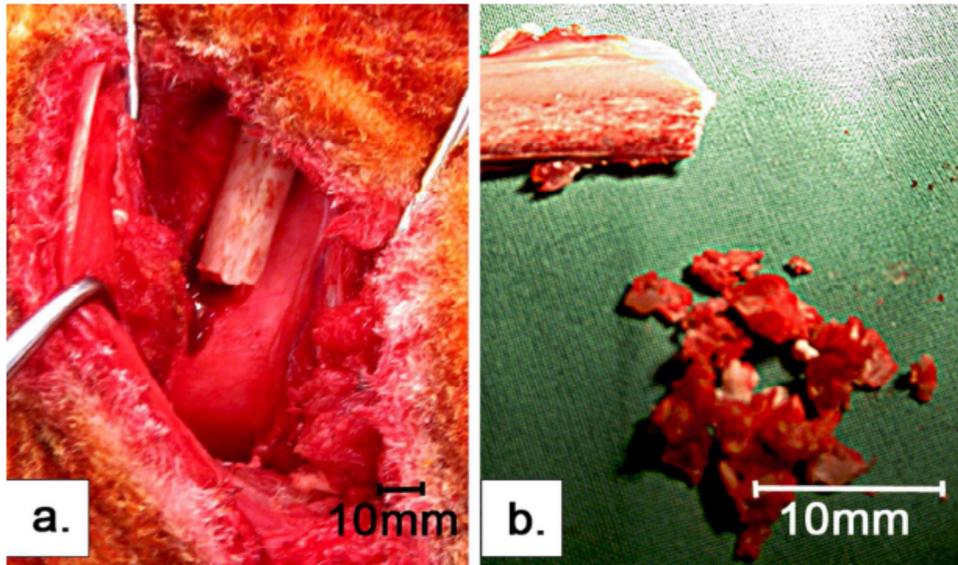


Fig. 5. The use of resected rib for autograft by a mulching process with orthopaedic rongeurs. a. Length of remaining rib following rib resection with disarticulation of the rib head for access to disc space; b. mulched rib head to be packed into prepared intervertebral disc space as autograft.  
85x50mm (300 x 300 DPI)

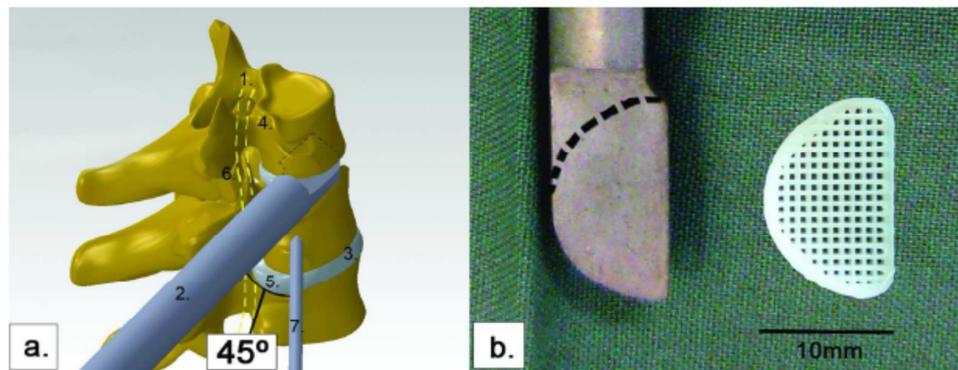


Fig. 6 a. Schematic diagram demonstrating relative anatomy of the spine and landmarks of safe screw placement. Labels 1. Spinal cord canal; 2. Custom made hand-held spacer device fitted within cleared intervertebral disc space with hand-piece defining the plane of rotation of the thoracic spine ; 3; Intervertebral disc; 4. Costovertebral joint; 5. 45-degree angle generated ventrally between the hand piece of the custom made hand-held spacer and 1.6mm Kirschner wire; 6. Facet joint of thoracic vertebra; 7. 1.6mm Kirschner wire. b. Custom-made spacer instrument was designed and fabricated to ensure adequate and reproducible intervertebral disc clearance surgery. Actual scaffold was placed next to head of the instrument to show the concept.  
130x50mm (300 x 300 DPI)

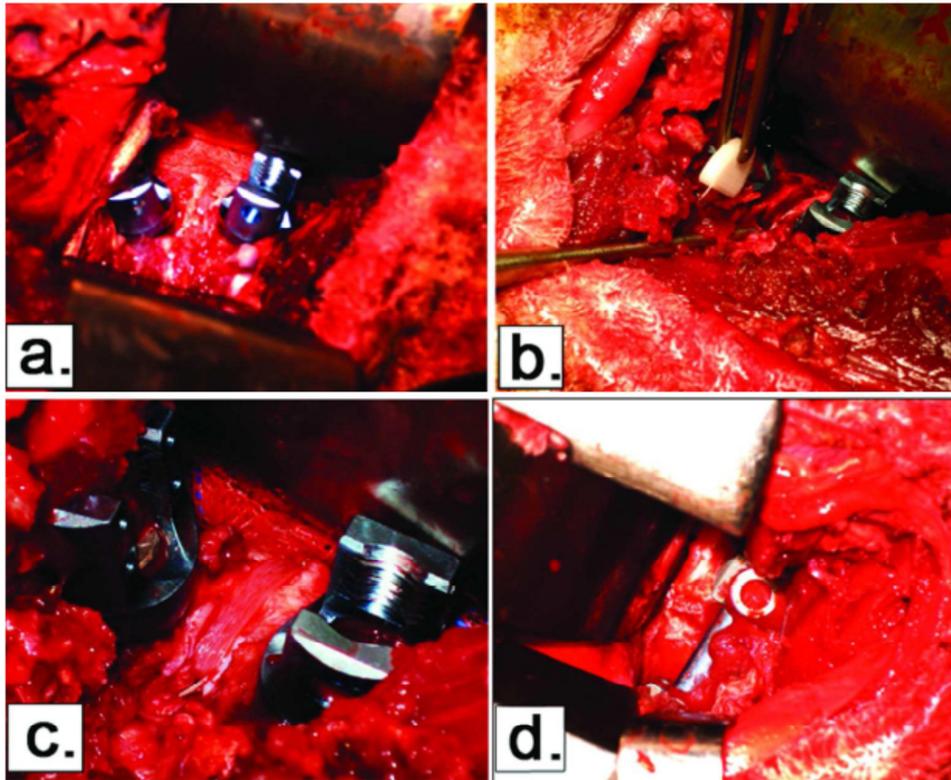


Fig. 7 Pictorial series demonstrating the implantation process of a polycaprolactone (PCL)-based scaffold. a. Cleared intervertebral disc space prepared for implantation; b. Implantation process of scaffold into prepared intervertebral disc space. Scaffold being inserted into prepared intervertebral space; c. Scaffold in situ within a predefined intervertebral disc space; d. Internal fixation with a 5.5mm titanium rod and two vertebral screws stabilize the treatment level.  
60x50mm (300 x 300 DPI)

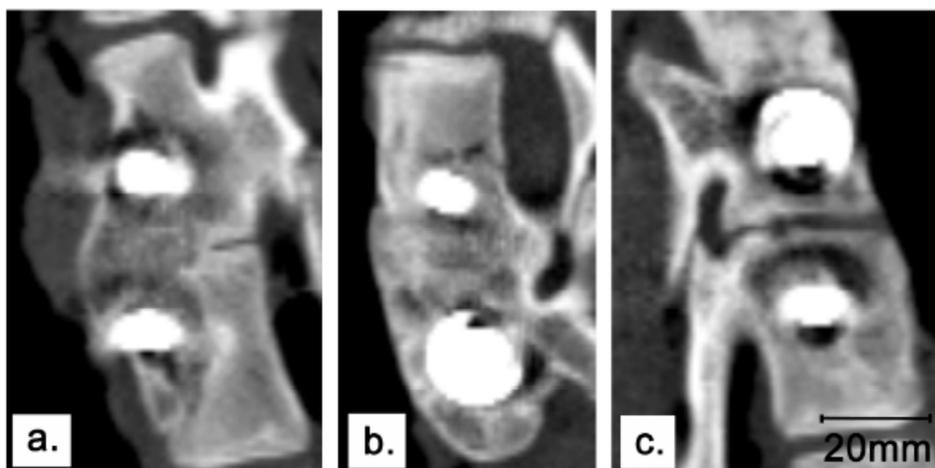


Fig. 8. Representative reconstructed parasagittal CT images at six months demonstrating radiologically evident high fusion levels of a. the rhBMP-2 plus CaP coated PCL-based scaffold and b. autograft groups, while lower fusion levels were seen in the c. CaP coated PCL- based scaffold alone group.  
1371x682mm (72 x 72 DPI)

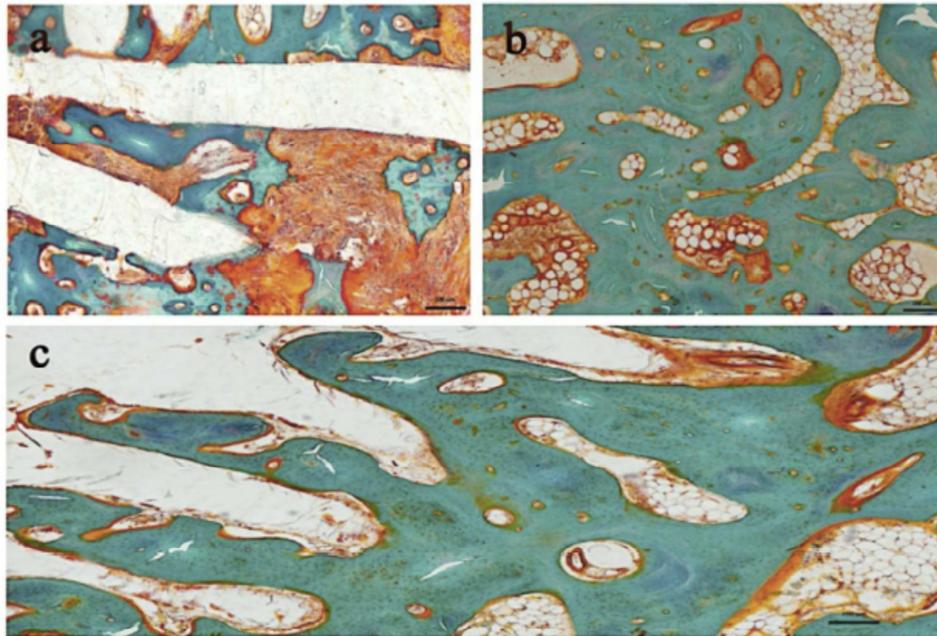


Fig. 9. a Representative histological (longitudinal) sections of specimen at 6- months post surgery from PCL-based scaffold alone group; b. autograft bone implant group; and c. PCL-based scaffold plus rhBMP-2 group. Bar represents 200µm.  
254x174mm (150 x 150 DPI)

## Tables

Study	Species	Spine level	Surgical technique
Yong M., et al 2013	Ovine (sheep)	Thoracic (3-level T6/7, T8/9, T10/11)	Mini-open thoracotomy approach
Oehme D., et al 2012	Ovine (sheep)	Lumbar (6 – levels T12/L1 to L5/6)	Open lateral lumbar approach minimally invasive
Kubosch D., et al 2010	Ovine (sheep)	Lumbar (1- level L 3/4)	Open lateral lumbar approach
Cunningham BW., et al 2009	Ovine (sheep)	Lumbar (2 – levels L2/3, L4/5)	Open lateral lumbar approach
Abbah SA., et al. 2009	Porcine (pig)	Lumbar (2- levels L3/4, L5/6)	Not detailed
Sandhu HS., et al. 2002	Ovine (sheep)	Lumbar (1- level L4/5 level)	Left anterior retroperitoneal approach
Cunningham BW., et al. 1999	Ovine (sheep)	Thoracic (3- levels T5/6, T7/8, T9/10)	Thoracoscopic approach
Hecht BP., et al 1999	Rhesus monkey	Lumbar (1- level L7/ S1)	Anterior lumbar approach
Cunningham BW., et al. 1998	Ovine (sheep)	Thoracic (3- levels T5/6, T7/8, T9/10)	Thoracoscopic approach

Table 1. Large animal spine studies  
209x296mm (150 x 150 DPI)