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1 **Effective Adsorption of Sodium Dodecylsulfate (SDS) by Hydrocalumite**
2 **(CaAl-LDH-Cl) Induced by Self-dissolution and Re-precipitation Mechanism**

3
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25 **Abstract**

26 Hydrocalumite (CaAl-LDH-Cl) were synthesized through a rehydration method
27 involving a freshly prepared tricalcium aluminate (C₃A) with CaCl₂ solution. To
28 understand the intercalation behaviour of sodium dodecylsulfate (SDS) with
29 CaAl-LDH-Cl, X-ray diffraction (XRD), Fourier transform infrared (FTIR), scanning
30 electron microscopy (SEM), transmission electron microscope (TEM), X-ray
31 photoelectron spectroscopy (XPS), inductively coupled plasma-atomic emission
32 spectrometer (ICP) and elemental analysis have been undertaken. The sorption
33 isotherms with SDS reveal that the maximum sorption amount of SDS by
34 CaAl-LDH-Cl could reach 3.67 mmol·g⁻¹. The results revealed that CaAl-LDH-Cl
35 holds a self-dissolution property, about 20-30% of which is dissolved. And the
36 dissolved Ca²⁺, Al³⁺ ions are combined with SDS to form CaAl-SDS or Ca-SDS
37 precipitation. It has been highlighted that the composition of resulting products is
38 strongly dependent upon the SDS concentration. With increasing SDS concentrations,
39 the main resulting product changes from CaAl-SDS to Ca-SDS, and the value of
40 interlayer spacing increased to 3.27 nm.

41

42 **Keywords:** hydrocalumite; sodium dodecylsulfate; mechanism; self-dissolution;
43 precipitation; X-ray photoelectron spectroscopy (XPS).

44

45

46

47 1. Introduction

48 Anionic clays, normally named as layered double hydroxides (LDHs) or
49 hydrotalcite-like compounds, can be represented with the general formula
50 $[M^{2+}_{1-x}M^{3+}_x(OH)_2]A_{x/n} \cdot yH_2O$, where M^{2+} and M^{3+} are any divalent and trivalent metal
51 cations, A^{n-} is the interlayer anions, and x is $M^{3+}/(M^{2+}+M^{3+})$ molar ratio [1, 2]. There
52 is an interesting group of LDHs named as hydrocalumite $Ca_2Al(OH)_6Cl(H_2O)_2 \cdot mH_2O$.
53 A net positive charge on the sheets originates from the partial replacement of Ca^{2+}
54 with Al^{3+} ions, forming $[Ca_2Al(OH)_6]^+$ layers. The distorted “brucite-like” layers were
55 separated by interlayers of water molecules and Cl^- [3]. Hydrocalumite was mainly
56 produced in cements, which was critical in the function and stability of salt-saturated
57 portland cement-based grouts [4, 5]. Such grouts were needed to seal exploratory
58 excavations in a radioactive waste repository sited in bedded salt [6]. So it was easily
59 and cheaply made through the simple hydration reaction of cement paste with
60 Cl-bearing salt solutions.

61 Since LDHs were composed by positively charged metal hydroxide sheets
62 compensated by anions in the interlayers, they had a remarkable property that a
63 variety of anionic species, especially organic anions, being inserted as guests into the
64 interlayer region [2, 7]. Kanchan [8] used synthetic MgAl-LDH to uptake of arsenite
65 from aqueous solution by ion exchanged process. Qian and co-workers reported that
66 CaAl-LDH-Cl removed selenate or Cr(VI) from aqueous solution by anionic
67 exchange mainly. It was worth paying close attention that these papers referred to the
68 self-dissolved process for CaAl-LDH-Cl and the reprecipitation for CaAl-LDH-Cl and

69 oxyanions [9, 10]. This phenomenon was distinguished from that occurring in
70 MgAl-LDH reaction system.

71 Sodium dodecyl sulfate (SDS) is an anionic surfactant, and widely used in many
72 industrial processes, such as colloid stabilization, metal treatments, mineral flotation,
73 and daily-used detergents and pesticides [11]. SDS and perfluorooctane sulfonate
74 (PFOS) are ascribed as persistence organic pollutants (POPs) [12, 13]. Nowadays
75 the conventional methods for surfactant removal from water involved processes, such
76 as chemical and electrochemical oxidation, membrane technology, chemical
77 precipitation, photo-catalytic degradation, adsorption and various biological methods
78 [14-18]. Many of these processes are not cost effective. Adsorption technology can
79 offer potential low-cost treatment of these pollutants, by using soil, activated carbon
80 and clays, but after adsorbing SDS, their products were difficult to recycle [15, 19].
81 Recently, some researchers used SDS to modify LDHs surface properties, and then to
82 adsorb non-ionic organic compounds from wastewater [6, 20-22]. Zhao [23] reported
83 the syntheses of a series of organic-inorganic nanocomposite of dodecylsulfate-LDHs
84 by MgAl-LDH to trap chlorinated organic pollutants in water. It was understood that
85 SDS sorption occurred on edge/external surfaces. Other reports [24] introduced SDS
86 into ZnAl-LDH to form organo-LDH by an ion-exchange method. So It is perfectly
87 reasonable to use LDH to removal SDS. The by-product was still able to be exploited
88 as valuable resources to dispose of organic matter from wastewater.

89 This study has used XPS to determine both the chemical bonding of Ca and Al
90 from samples collected before and after adsorption SDS onto CaAl-LDH-Cl. X-ray

91 photoelectron spectroscopy (XPS) has become an increasingly effective tool for
92 investigating the nature of many different types of surfaces, which is an important,
93 established and frequently essential tool for understanding several important aspects
94 of nano-structured natural [25, 26]. In fact, both elemental and chemical state XPS
95 imaging and, in particular, a relatively new method of qualitative or (semi-)
96 quantitative XPS imaging, has been used to investigate the chemical environment of
97 elements from the various LDHs phases within intercalation process [27-29].

98 Thus, this research focuses on using CaAl-LDH-Cl to adsorb sodium
99 dodecylsulfate from aqueous media. The objectives of this research are: (1)
100 investigate DS adsorption from aqueous solution with CaAl-LDH-Cl; (2) understand
101 the intercalation mechanism of DS over this LDH. It has been found that
102 CaAl-LDH-Cl underwent dissolution, and consequently the XRD results of
103 CaAl-LDH-Cl modified by DS showed two phases. We propose that the intercalation
104 mechanism is more dependent on the precipitation than the so-called anion exchange.

105

106 **2. Experimental Section**

107 **2.1 Materials synthesis**

108 *Preparation of CaAl-LDH-Cl materials*

109 The CaAl-LDH-Cl materials were synthesized by hydrating freshly prepared
110 tricalcium aluminate (C_3A) in $CaCl_2$ solution. The solid phase reaction was used to
111 synthesize tricalcium aluminate (C_3A) by heating reagent grade $CaCO_3$ and low-alkali
112 Al_2O_3 in a molar ratio of 3:1 at 300-1350 °C. The heating process was conducted in a

113 quartz crucible and continued until the free lime content was reduced to below 0.5%,
114 as evidenced by X-ray powder diffraction and a modified Franke test. Then, the
115 as-prepared solid was mixed with $\text{CaCl}_2 \cdot 6\text{H}_2\text{O}$ solution. During the hydration process,
116 the suspension was continuously shaken for more than 18 h under N_2 at a temperature
117 of $55 \pm 1^\circ\text{C}$. After cooling to room temperature, the suspension was filtered and the
118 obtained cake was extensively washed with double distilled CO_2 -free water until the
119 filtrate was free of Cl^- ion (AgNO_3 test). The cake was dried at 105°C overnight, and
120 then ground and stored in a plastic bottle. According to the elemental analysis of the
121 synthesised sample, the chemical formula is $\text{Ca}_{3.9}\text{Al}_2(\text{OH})_{11.2}\text{Cl}_2(\text{CO}_3)_{0.3} \cdot 4.1\text{H}_2\text{O}$
122 (M.W.=563.2 g/mol).

123

124 *Preparation of CaAl-LDH-Cl interacted with different concentrations of SDS*

125 0.1 g CaAl-LDH-Cl was added to different concentrations of SDS aqueous
126 solutions (20 ml) with concentration of 0.005, 0.01, 0.02, 0.04, 0.08, 0.10 and 0.20 M,
127 respectively. The mixture was centrifuged after stirring at 25°C for 24 h. The
128 precipitate was dried at 70°C for 24 h in an oven, then ground, passed through a 100
129 mesh sieve, and seven samples were named the products named as [CaAl-SDS₀₀₅],
130 [CaAl-SDS₀₁] [CaAl-SDS₀₂], [CaAl-SDS₀₄], [CaAl-SDS₀₈], [CaAl-SDS₁] and
131 [CaAl-SDS₂], respectively. Finally, these samples were stored for characterization. In
132 addition, CaCl_2 instead of CaAl-LDH-Cl was used to prepare the precipitate (named
133 as [Ca-SDS]), followed by the same post treatment.

134

135 To further understand the SDS removal mechanism, after the corresponding mixed
136 suspensions centrifugation described above, concentrations of SDS, Cl, Ca and Al
137 ions in the supernatant were determined. The concentration of DS from aqueous
138 solution were measured in a Liquid Phase Total Organic Carbon analyzer (Multi N/C
139 2100), and the concentration of DS from solid products were measured by Elemental
140 analyzer (Euro EA3000), Cl ion concentrations were determined with an ion
141 chromatograph (METROSEP A SUPP 5 – 250) at a flow rate of $0.7 \text{ ml}\cdot\text{min}^{-1}$, and the
142 eluent was $3.2 \text{ mM Na}_2\text{CO}_3 / 1.0 \text{ mM NaHCO}_3$. The concentrations of Ca and Al ions
143 in supernatants were measured with Inductively Coupled Plasma-Atomic Emission
144 Spectrometer (Perkin Elimer Optima DV 2000 ICP-AES).

145 Additionally, the [MgAl-SDS] solid was prepared by simultaneously adding
146 dropwise an aqueous solution of NaOH (1.5 M) and a mixed aqueous solution of
147 $\text{MgCl}_2\cdot 6\text{H}_2\text{O}$ and $\text{AlCl}_3\cdot 6\text{H}_2\text{O}$ into a 500 ml flask containing 0.2 M SDS under
148 vigorously stirring at room temperature, then shaken at 60°C for 24 h and aged at 65
149 $^\circ\text{C}$ for another 24 h. Afterwards, the suspension solid was filtered and washed for 2 or
150 3 times using double distilled water, then dried at 70°C for 24 h. Then the dried
151 sample was ground, passed through 100 mesh sieve and stored in a desiccator for
152 further use.

153 **2.2 Characterization**

154 ***X-ray diffraction.*** Powder X-ray diffraction (XRD) data were collected at room
155 temperature in a D/max RBX diffractometer with $\text{Cu K}\alpha$ (40 kV, 100 mA) radiation.
156 CaAl-LDH-Cl was scanned at a rate of 6° per minute in the range of 2θ from 5° to 65° .

157 For the samples adsorbed by different concentrations of SDS, the XRD data were
158 collected in two sections: the first section was scanned from 1° to 5° using slits 1/6
159 (divergence), 1/6 (anti-scattering) and 0.15 (receiving) at a rate of 0.5° per minute and
160 the second section from 5° to 65° using slits 1/6 (divergence), 1/6 (anti-scattering) and
161 0.30 (receiving) at a rate of 6° per minute.

162 **FT-IR.** Fourier transform infrared (FT-IR) spectra were recorded by the Thermo
163 Nicolet AVATAR 370 in the range 4000 – 600 cm⁻¹ with 4 cm⁻¹ resolution by
164 measuring the absorbance of KBr disk containing 1-2 wt% samples.

165

166 **XPS.** Data was acquired using a Kratos Axis ULTRA X-ray photoelectronspectro-
167 meter incorporating a 165 mm hemispherical electron energy analyzer. The incident
168 radiation was monochromatic Al KR X-rays (1486.6 eV) at 150 W (15 kV, 10 mA)
169 and at 45° to the sample surface. Photoelectron data was collected at take off angle of
170 $\theta = 90^\circ$. Survey (wide) scans were taken at an analyzer pass energy of 160 eV and
171 multiplex (narrow) high resolution scans of Ca 2p, Al 2p, O 1s and S 2p at pass
172 energy of 20 eV. Survey scans were carried out over 1200-0 eV binding energy range
173 with 1.0 eV steps and a dwell time of 100 ms. Narrow high-resolution scans were run
174 with 0.05 eV steps and 250 ms dwell time. Base pressure in the analysis chamber was
175 1.0×10^{-9} torr and during sample analysis 1.0×10^{-8} torr. Atomic were calculated
176 using the CaseXPS version 2.3.14 software and a linear baseline with Kratos library
177 Relative Sensitivity Factors (RSFs). A small amount of each finely powdered sample
178 was carefully applied to double-sided adhesive tape on a standard Kratos Axis Ultra

179 sample bar. This was attached to the sample rod of the Load Lock system for initial
180 evacuation to $\sim 1 \times 10^{-6}$ torr. The sample bar was then transferred to the UHV sample
181 analysis chamber (SAC) for collection of X-ray photo- emission spectra.

182 **SEM.** Samples were coated with a thin layer of evaporated gold, and secondary
183 electron images were obtained using a scanning electron microscope , and the electric
184 tension was 30 kV, the working distance was 7mm. (FEI Quanta 200 SEM, FEI
185 Company, Hillsboro, OR).

186 **BET.** Surface area analyses based upon N₂ adsorption/desorption techniques were
187 analysed on a Micrometrics Tristar 3000 automated gas adsorption analyser. Before
188 the analysis, samples were pre-treated at 60 °C under the flow of N₂ on a
189 Micrometrics Flowprep 060 degasser. And the selected range of relative pressure is
190 0.01 to 0.99, the lowest pressure in measurement of the adsorption isotherm is
191 7.66772 mmHg.

192 **3. Results and discussion**

193 ***3.1 Adsorption behaviour of SDS in SDS aqueous solution***

194 The sorption isotherm of SDS by CaAl-LDH-Cl in SDS solution was obtained by
195 plotting the amount of adsorbed SDS (Q) versus the solution concentration (C_e) at
196 equilibrium (Fig. 1). As shown in Fig. 1, the adsorbed amount of DS increased steeply
197 from 0.58 to 3.03 mmol/g at a relatively low SDS initial concentration (from 0.005 to
198 0.04 mol/L). Thereafter, the increase rate slowed down gradually and then reached a
199 sorption equilibrium as SDS initial concentration was 0.1 mol/L. The adsorption
200 isotherm was well-fitted to a Langmuir isotherm adsorption model ($R^2 = 0.9588$),

201 revealing that CaAl-LDH-Cl had homogeneous surfaces with monolayer adsorption
202 sites for the SDS. The adsorbed maximum amount of SDS by per unit mass of LDH
203 was 3.67 mmol/g, much higher than that adsorbed by other kinds of LDHs, which
204 were around 1 mmol/g^[30, 31]. Supposed that 1g CaAl-LDH-Cl contained 3.55 mmol/g
205 Cl ion which were replaced completely by 3.55 mmol/g DS ion. In fact, the actual
206 adsorption amount of SDS was much higher than the theoretical value. So it was
207 easily indicated that the ion-exchanged reaction did not occur between SDS and
208 CaAl-Cl-LDH.

209 ***3.2 Characterization of obtained solids***

210 ***1. X-ray diffraction.***

211 The X-ray diffraction patterns were overwhelmingly supported for the
212 determination of the structure of layered materials. As stated, as-obtained
213 CaAl-LDH-Cl showed the typical XRD patterns similar to that of hydrocalumite in
214 the 2θ region from 5 to 65° (Fig. 2a). All diffraction peaks in this pattern could be
215 indexed as the pure hexagonal phase recorded on PDF 78-1219 in the database of the
216 International Centre for Diffraction Data [32]. The sharp reflections with high
217 intensity as (002), (004), (006), (110) were indicated relatively well-formed
218 crystalline layered structure consisting of distorted “Brucite-like” layers, with its $d_{(002)}$
219 being 0.78 nm. It was also implied that high purity crystalline CaAl-LDH-Cl was
220 successful synthesized. According to these diffraction peaks, we calculated the cell
221 parameters $a = 0.994$ nm, $b = 0.573$ nm and $c = 1.594$ nm.

222 Fig. 2 illustrated the XRD patterns of solids retaining different concentration of
223 SDS such as [CaAl-SDS₀₀₅], [CaAl-SDS₀₁], [CaAl-SDS₀₂], [CaAl-SDS₀₄],
224 [CaAl-SDS₀₈], [CaAl-SDS₁] and [CaAl-SDS₂]. With the increase of the surfactant
225 concentration, two different series of reflections are observed (marked with “*” and
226 “#” in Fig.2b), reflecting two types of frameworks contained in the obtained
227 materials.

228 In the 2θ region from 2 to 65°, the samples obtained under 0.02 mol/L SDS
229 concentration ([DS] = 4 mmol/g) displayed reflections with high intensity as (002),
230 (004) and (006), similar to the structure of CaAl-LDH-Cl, illustrating that they kept
231 the [Ca₂Al(OH)₆]⁺ main layer. Moreover, the (002) reflections of CaAl-LDH-Cl
232 became broader, accompanying the corresponding (004) and (010) reflections jointing
233 to one broad reflection (Fig.2a), indicating that SDS reduces the crystalline form of
234 LDH. Additionally, the reflections at low angles appeared gradually with the
235 reflection represented the distance of LDH’s interlayer space shifting to lower angle
236 from 3.42 ° to 3.20 ° (Fig.2b), indicating SDS anions enter the interlayer spaces and
237 the intercalated amount accumulated gradually.

238 As SDS concentration arrived to 0.04 mol/L, another new diffraction pattern
239 began to be observed at lower 2θ angle (<3°). And its intensity became sharper
240 gradually resulted from SDS concentration growing (marked with “*” shown in
241 Fig.2b), and the intensity of diffraction peak marked with “#” decreased in intensity.
242 Taking [CaAl-SDS₂] for example, there were two peaks at 2.74° and 3.2° (2θ), and
243 the former was so high in intensity that the latter nearly disappeared. It was suggested

244 that another layered material was formed when SDS content was higher than 4
245 mmol/g, and its proportion in the mix crystal had a growing process with SDS content
246 increasing. In terms of Bragg's Law, it was easily calculated that d values of two
247 layered materials were 3.25 and 2.72 nm, respectively.

248

249 **2. Infrared spectroscopy (FTIR)**

250 The FTIR spectra of SDS modified CaAl-LDH-Cl with different concentrations
251 were presented in Fig. 3. In case of CaAl-LDH-Cl with SDS, typical bands of SDS all
252 were observed at corresponding wavenumbers, such as C-H stretching and bending
253 bands (2853-2965 cm^{-1} and 1409 cm^{-1}), $-\text{OSO}_3^-$ stretching and bending bands (1229,
254 1065 and 720 cm^{-1}). The stretching vibrations of lattice water and -OH groups were
255 appeared at 3480 and 3636 cm^{-1} as the strong overlapping bands. The peak at 1621
256 cm^{-1} was due to the H-O-H bending vibration of the interlayer water molecule. The
257 stretching and deformation vibrations of M-OH were reflected by peaks at 785 cm^{-1}
258 and at 532 cm^{-1} (not shown). It was worthwhile to mention that the details of IR
259 results still had evident differences less than or more than 0.02 mol/L SDS
260 concentration, such as the IR bands at around 790 cm^{-1} and 1220 cm^{-1} , respectively. In
261 case of the solids with low concentration of SDS, the intensity of bands at 790 cm^{-1}
262 were obvious, similar to that of CaAl-LDH-Cl, indicating that the product kept the
263 structure of $[\text{Ca}_2\text{Al}(\text{OH})_6]^+$ main layer, which was perfect identified with the XRD
264 results. In addition, the $-\text{OSO}_3^-$ stretching vibration revealed a intact peak at 1220 cm^{-1} .
265 However, the bands at corresponding position were changed with the SDS

266 concentration exceeding 0.04 mol/L. The intensity of band at 790 cm^{-1} decreased and
267 disappeared as the SDS concentration reached 0.2 mol/L, and the $-\text{OSO}_3^-$ stretching
268 vibration were separated two peaks with higher intensity clearly at 1248 cm^{-1} and
269 1216 cm^{-1} . The observation proved that the combined environments of SDS occurred
270 change and the new material was formed without $[\text{Ca}_2\text{Al}(\text{OH})_6]^+$ main layer at SDS
271 high content. In addition, the $-\text{OH}$ related bands shifted to lower wavenumber with
272 SDS content increasing. It is presumed that SDS anions modified CaAl-LDH-Cl could
273 change the surface property from hydrophilicity to hydrophobicity [20].

274

275 2. *X-ray photoelectron spectroscopy (XPS)*

276 XPS is a proven reliable method for intensive investigation for the oxidation state
277 of atoms in the top few layers of material surfaces with partially filled valence bonds.
278 In this research, some complementary XPS experiments (Al and Ca elements) were
279 checked in order to identify the changed chemical environment before and after
280 modification of CaAl-LDH-Cl by SDS as shown in Fig. 4a (in case of $[\text{CaAl-SDS}_2]$
281 material). It was observed from Fig.4a that the binding energy of Al 2p for
282 CaAl-LDH-Cl was 74.1 eV, and the binding energy of Al 2p for $[\text{CaAl-SDS}_2]$
283 material was 74.5 eV, which obviously shifted to higher binding energy 0.4 eV.
284 However, compared with the binding energy of Al 2p for MgAl-LDH (75.0 eV)
285 referred with reports [33, 34], the observed value for MgAl-SDS (74.9 eV) shifted
286 lower binding energy, decreasing with 0.1 eV. This change was completely different
287 from that of CaAl-LDH-Cl and $[\text{CaAl-SDS}_2]$, indicated the chemical environment for

288 Al 2p from CaAl-LDH-Cl to CaAl-SDS was different from that change from
289 MgAl-LDH to MgAl-SDS, as is discussed shortly.

290 On the other hand, compared with the binding energy of Ca 2p from
291 CaAl-LDH-Cl, CaAl-SDS₂ and Ca-SDS (Fig. 4b), two peaks were required to curve
292 fit the Ca 2p_{1/2} (351.5 and 350.8 eV) and Ca 2p_{3/2} (347.9 and 347.2 eV) XPS
293 broadband for [CaAl-SDS₂], which were similar to those of CaAl-LDH-Cl and
294 Ca-SDS, respectively. As addressed shortly, the Ca²⁺ chemical environment in
295 CaAl-SDS₂ was merged with that of Ca-SDS and CaAl-SDS materials, further
296 illustrating SDS reacted with CaAl-LDH-Cl to form two different precipitations,
297 respectively, as discussed shortly.

298

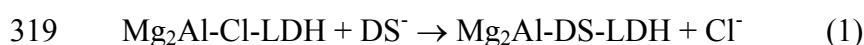
299 ***4. Scan Electron Microscopy (SEM)***

300 The CaAl-LDH-Cl synthesized with SDS different contents displayed different
301 morphologies (Fig. 5). The SEM image revealed that the approximately hexagonal
302 plate-like crystallites of CaAl-Cl-LDH with sharp particle edges and similar particle
303 sizes, with the thickness around few hundred nanometres and the lateral dimension
304 around 2-3 μm (Fig. 5a), which was common in the LDHs [35]. When CaAl-Cl-LDH
305 was added into SDS aqueous solution, the platelets edges appeared cracked and
306 uneven in appearance. The platelets aggregated and became small particles. However,
307 there were still regularity of plate-like particles in the samples synthesized under SDS
308 concentration lower than 0.02 mol/L. It indicated that CaAl-SDS product was still
309 retained similar morphology as CaAl-LDH-Cl. In the case of [CaAl-SDS₂], the

310 particles kept the layered structure. Their edge was not as sharp as that of
311 CaAl-LDH-Cl, with the size changed to ten nanometres. In addition, the BET results
312 of CaAl-LDH-Cl and CaAl-SDS₂ were found to decrease from 6.26 m²/g to 1.70 m²/g,
313 which was in coordinated with other reports referred to MgAl-LDH modified with
314 SDS [36].

315 **3.3 Interaction mechanism**

316 It is well known that chloride LDHs, such as MgAl-LDH and ZnAl-LDH can
317 spontaneously interacted with SDS through an anion exchange [35, 37, 38], because
318 SDS has a higher affinity than chloride for LDH materials:

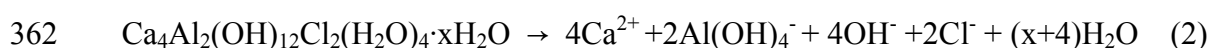


320 This was also observed in our experiments. As marked in Fig. 7, MgAl-SDS-LDH
321 exhibited a new series of diffraction peaks, with a *d*-spacing of 2.64 nm. However,
322 when CaAl-LDH-Cl was used as an adsorbent to remove DS, the mechanism seems
323 not only to be dependent upon the anion exchange. Theoretically, CaAl-LDH-Cl
324 (Ca_{3.9}Al₂(OH)_{11.2}Cl₂(CO₃)_{0.3}·4.1H₂O) contains 3.55 mmol/g Cl⁻ amount, if only the
325 anion exchange was considered, the intercalated DS amount was around 3.55 mmol/g,
326 and the ratio of Ca, Al and DS was close to 2:1:1. In fact, the elemental analysis of the
327 collected solid CaAl-SDS₂ revealed that the molecular formula was approximately
328 Ca_{4.1}Al_{1.9}(OH)_{11.7}(DS)_{2.2}·2H₂O. It is obviously shown that Al content was less than
329 DS content and Ca content was more two times than Al content, So it is understood
330 that the Ca ion was not only combined with Al, but also with SDS.

331 From the XRD pattern of the precipitate resulting from CaCl₂ and SDS mixed
332 solution, as shown in Fig. 7, as Ca-SDS. Obviously, Ca-SDS had the XRD pattern
333 similar to that of CaAl-SDS₂, i.e., they had a similar layered structure, with the
334 *d*-spacing (3.27 nm) being identical, except for the broad peaks as marked in Fig. 7
335 According with the elemental analysis for the as-formed Ca-SDS, it had a molecular
336 formula close to Ca_{1.95}(DS)_{3.5}(Cl)_{0.3}, i.e., each Ca²⁺ approximately combined two DS.
337 Furthermore, the FT-IR spectra of CaAl-SDS₂ and Ca-SDS showed similar
338 characteristic vibrations of DS (Fig.8). In particular, the characteristic stretching
339 vibration of S=O/S-O bonds in DS at 1220 cm⁻¹ further revealed the difference
340 between the intercalated and precipitated DS. In the case of MgAl-SDS-LDH, there is
341 one broad band at 1220 cm⁻¹ (Fig. 8). corresponding to the stretching vibration
342 of-OSO₃ group with C_{3v} symmetry. However, in the case of Ca-SDS, such a band was
343 split into two peaks, indicating the symmetry lowering of sulfate group. The
344 symmetry lowering revealed that three oxygens in sulfate had different interactions
345 with the environment, which could be attributed to the formation of Ca and SDS
346 precipitation.

347 Furthermore, the chemical environment change of Al 2p before and after
348 CaAl-LDH-Cl modified by SDS were different from that of MgAl-LDH, illustrated
349 the interaction between CaAl-LDH-Cl and SDS was not similar to the mechanism for
350 MgAl-LDH and SDS. Combined with the results of Ca 2p from CaAl-LDH-Cl,
351 CaAl-SDS and Ca-SDS were formed when CaAl-Cl-LDH was added into SDS
352 aqueous solution.

353 To understand clearly the intercalated mechanism for CaAl-LDH-Cl and SDS, We
354 investigated the concentrations of Ca, Al, and Cl ion during CaAl-LDH-Cl was
355 interacted with different concentrations of SDS aqueous solution. From Fig. 9, we
356 found that when 5.00 g/L CaAl-LDH-Cl was added into pure water, there were 2.24
357 mmol·g⁻¹ Ca ion, 1.15 mmol·g⁻¹Al ion and 1.14 mmol·g⁻¹ Cl ion in this solution,
358 respectively. The ratio of dissolved Ca, Al and Cl ion was close to 2:1:1, similar to
359 that in CaAl-LDH-Cl, with the final pH 11.41. In terms of this pH value, it is regarded
360 Al ion as Al(OH)₄⁻ form existing in this solution. So we suggested that the dissolution
361 of CaAl-LDH-Cl occurred in water, as follows:



363 However, when SDS added into aqueous solution, Ca and Al ion content dropped
364 quickly in solution. Before SDS concentration was less than 0.02 mol/L, the ratio of
365 descent rate of Ca and Al was close to 2, suggested that the precipitated product
366 contained [Ca₂Al(OH)₆]⁺ main layer. In fact, the changes in XRD and FTIR of
367 [CaAl-SDS₀₀₅], [CaAl-SDS₀₁] and [CaAl-SDS₀₂] were well proved this deduction. In
368 comparison, the decreased ratio [Ca²⁺]/[Al³⁺] was far away from 2 after SDS
369 concentration more than 0.02 mol/L, and uptake amount of SDS continued to increase.
370 As SDS concentration got to 0.2 mol/L, containing 40 mmol/g SDS content, which
371 was ten times more than Cl ion theoretical content in CaAl-Cl-LDH. After the
372 reaction reached equilibrium, there still were 0.7 mmol/g Al(OH)₄⁻, yet only 0.02
373 mmol·g⁻¹ Ca²⁺ remained in solution, and 3.55 mmol·g⁻¹ Cl⁻ was all dissolved into
374 solution, indicated CaAl-LDH-Cl was all dissolved and Ca ion dissolution was

375 prohibited much more than Al ion to form Ca-SDS precipitation. Indeed, Ca was
376 easier to combine with SDS resulting from the capacity of dehydration [39]. In this
377 situation, the $[Ca^{2+}][SDS]^2$ during the reaction process was about 3.5×10^{-5} , much
378 larger than the solubility product of Ca-SDS ($K_{sp} = 3.7 \times 10^{-10}$) [40], which further
379 demonstrated that the formation of Ca-SDS was occurred under higher concentration.

380 Based on the results discussed above, both modes of simple anion exchange and
381 self-dissolution followed by re-precipitation were coexist in the adsorption process,
382 yet the self-dissolution followed by re-precipitation was main mechanism in this
383 research. So we can now draw general schemes for the interaction of SDS with
384 CaAl-LDH-Cl in Fig. 9, and this interaction strongly depends on SDS content. When
385 SDS content was below 3.5 mmol/g, CaAl-LDH-Cl occurred self-dissolution and then
386 the dissolved Ca^{2+} combined with $Al(OH)_4^-$ and DS^- to precipitate and formed
387 CaAl-SDS. When SDS content was much more than 3.5 mmol/g, the dissolved Ca^{2+}
388 preferred to choose DS^- to form Ca-SDS, then combined with part of $Al(OH)_4^-$ ion.

389

390 **4. Conclusions**

391 From the present study, the CaAl-LDH-Cl was effectively used for the removal of
392 the SDS from aqueous solutions, and the SDS maximum adsorbed amount could get
393 to $3.67 \text{ mmol} \cdot \text{g}^{-1}$. When SDS effeciently modified CaAl-LDH-Cl, the interlayer
394 distance of resulting solid was expanded to 3.27 nm, and the particle morphology
395 form regular hexagons with irregular platelets. The current research also revealed that
396 the reaction between CaAl-LDH-Cl and SDS was resulted from the self-dissolution of

397 CaAl-LDH-Cl and precipitation for SDS with the dissolved Ca^{2+} and Al^{3+} ion. In case
398 of SDS content under 3.5 mmol/g (Cl ion theoretical content in CaAl-Cl-LDH), SDS
399 preferred to combine with the dissolved Ca^{2+} and $\text{Al}(\text{OH})_4^-$ ion to form [CaAl-SDS]
400 material. As SDS concentration was up from 3.5 mmol/g, the main resulting product
401 was [Ca-SDS] material.

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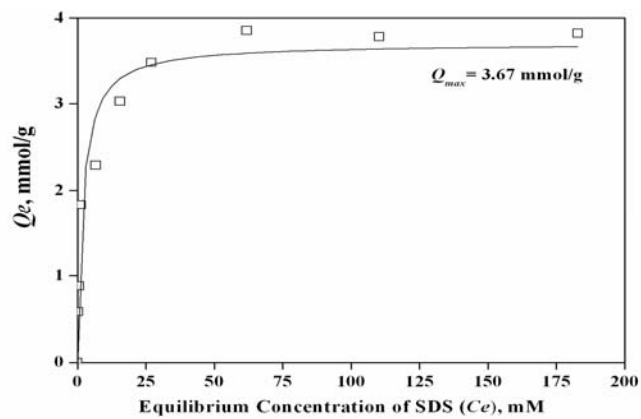
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505 SDS.

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507 **Figure.1** Adsorption isotherms for SDS by CaAl-LDH in SDS aqueous solutions

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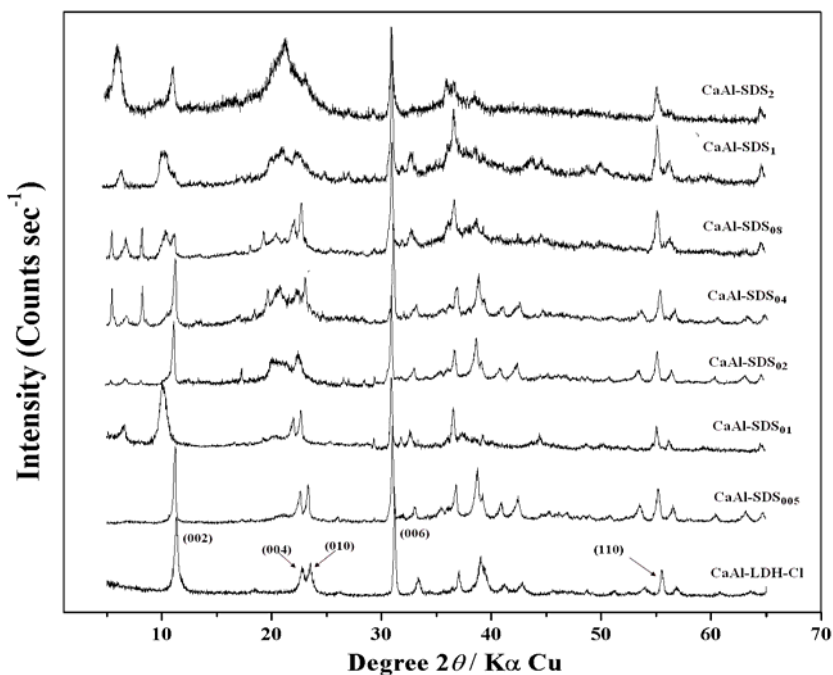
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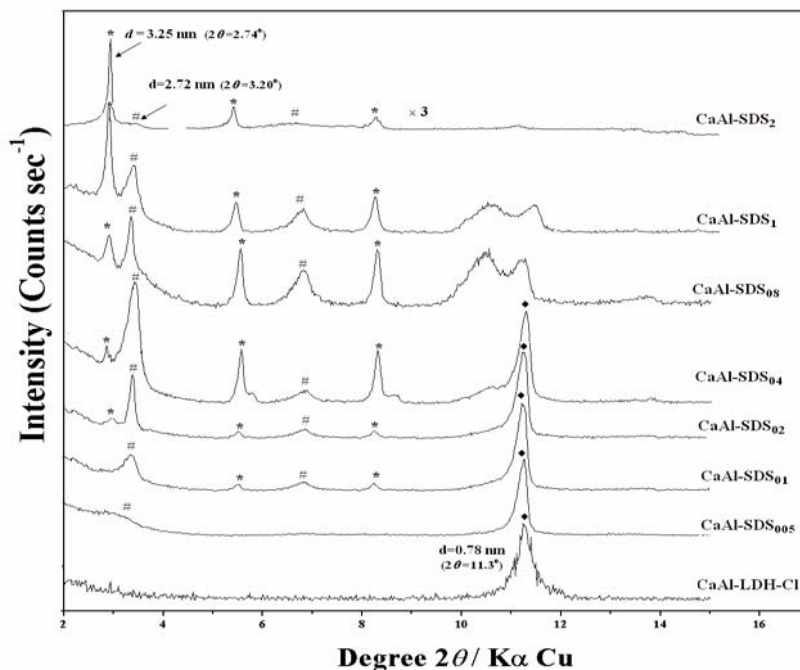
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 523 CaAl-SDS₀₄, CaAl-SDS₀₈, CaAl-SDS₁ and CaAl-SDS₂ scanned from 5°-65° (a) and
 524 2.5°-15° (b).



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(a)



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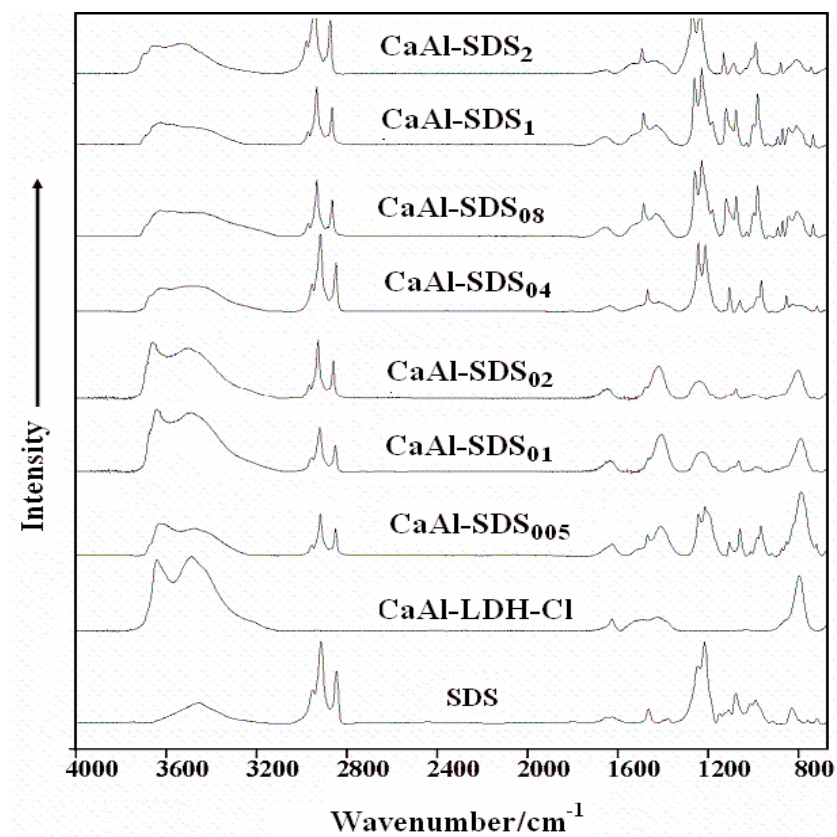
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(b)

531 **Figure.3 The FT-IR spectra of original CaAl-LDH-Cl, CaAl-SDS₀₀₅, CaAl-SDS₀₁,**

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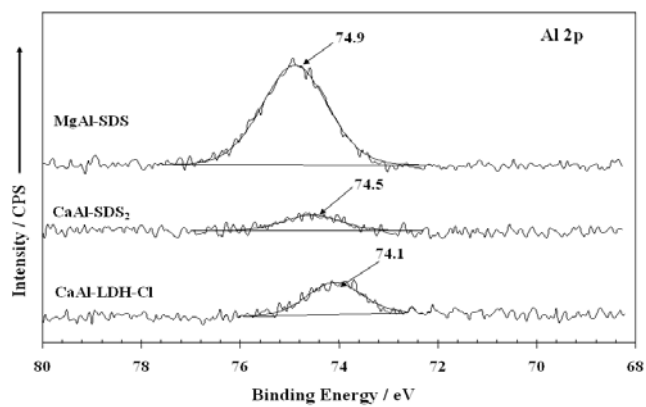
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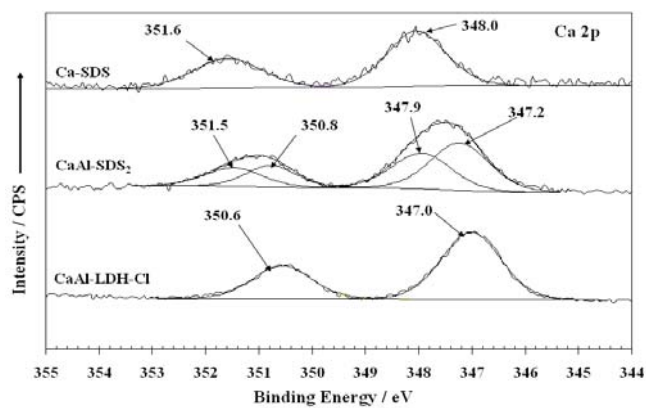
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537 Figure.4 The XPS spectra of Al 2p (a) and Ca 2p (b) from CaAl-LDH-Cl,

538 CaAl-SDS₂, Ca-SDS and MgAl-SDS materials.



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(a)

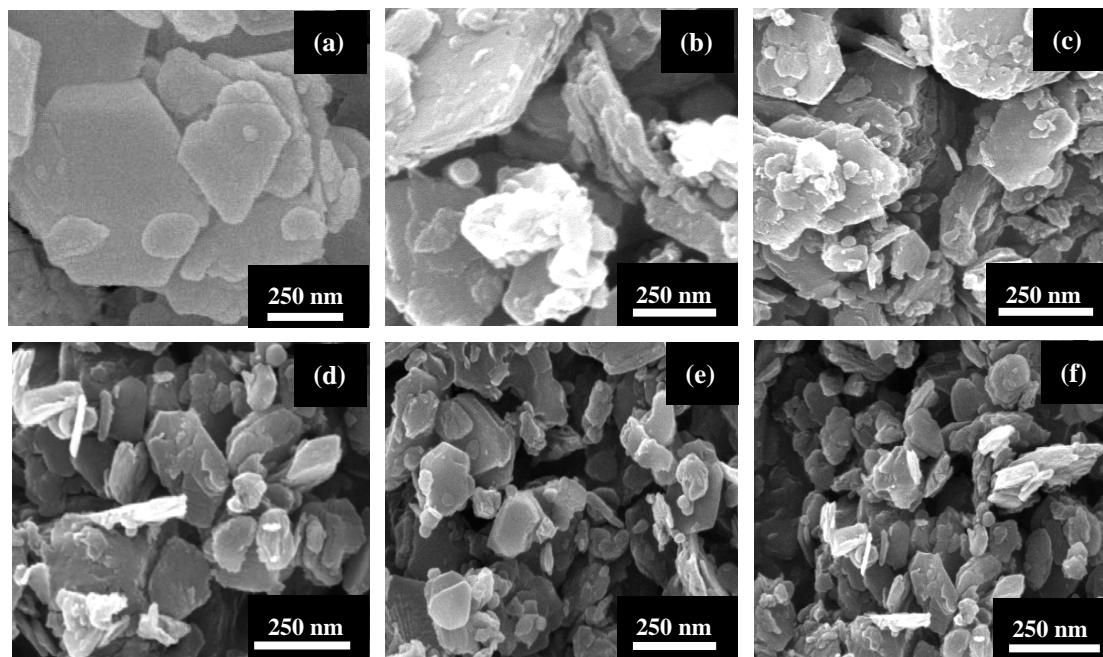
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(b)

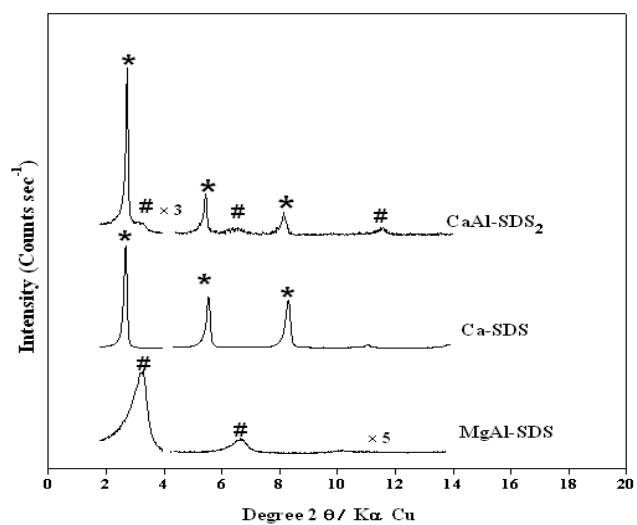
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543 **Figure.5** The SEM images of (a) CaAl-LDH-Cl; (b) CaAl-SDS₀₀₅ ; (c) CaAl-SDS₀₄;
544 (d) CaAl-SDS₀₈; (e) CaAl-SDS₁ and (f) CaAl-SDS₂.



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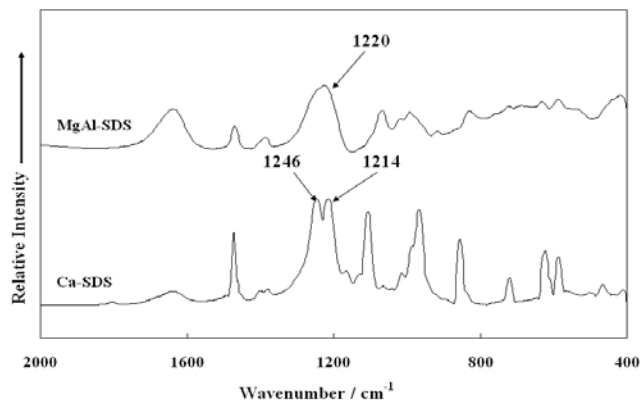
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560 **Figure.7 FT-IR spectrum of the phases obtained from the SDS adsorbed by**

561 **CaCl₂ or MgAl-LDH in 0.2 mol·L⁻¹ SDS aqueous solution**

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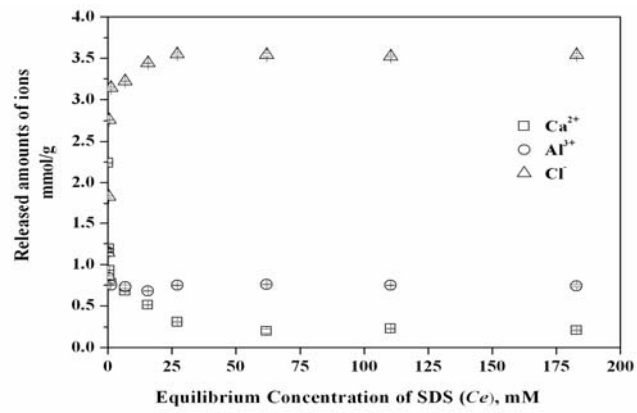
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567 **Figure.8 The dissolved amounts of Ca^{2+} , Al^{3+} and Cl^- ion during adsorption**
568 **process in SDS aqueous solutions, respectively.**






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572 **Figure.9 Schematic illustration for the interaction mechanism of CaAl-LDH with**

573 **SDS. (Ca²⁺ marked with  ; Al(OH)₄⁻ marked with  ; SDS marked with  .**

574

575 1) SDS content < 3.55 mmol/g

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584 2) 2) SDS content >> 3.55 mmol/g

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