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1 **Transition of chromium oxyhydroxide nanomaterials to chromium**
2 **oxide – a Hot Stage Raman spectroscopic study**

3
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5
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8
9 **ABSTRACT**

10
11 The transition of disc-like chromium hydroxide nanomaterials to chromium oxide
12 nanomaterials has been studied by hot stage Raman spectroscopy. The structure and
13 morphology of α -CrO(OH) synthesised using hydrothermal treatment was confirmed by
14 X-ray diffraction and transmission electron microscopy. The Raman spectrum of α -
15 CrO(OH) is characterised by two intense bands at 823 and 630 cm^{-1} attributed to ν_1 Cr^{III}-
16 O symmetric stretching mode, bands at 1179 cm^{-1} attributed to Cr^{III}-OH δ deformation
17 modes. No bands are observed above 3000 cm^{-1} . The absence of characteristic OH
18 vibrational bands may be due to short hydrogen bonds in the α -CrO(OH) structure. Upon
19 thermal treatment of α -CrO(OH), new Raman bands are observed at 599, 542, 513, 396,
20 344 and 304 cm^{-1} , which are attributed to Cr₂O₃. This hot-stage Raman study shows that
21 the transition of α -CrO(OH) to Cr₂O₃ occurs before 350 °C.

22
23 **KEYWORDS:** Raman spectroscopy, hot stage Raman, chromium oxyhydroxide,
24 chromium oxide, nanomaterials

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26
27

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28 **INTRODUCTION**

29

30 In recent years, nano-scaled inorganic materials, particularly transition metal based
31 materials, have received more and more attention in industry, in heterogenous catalysis,
32 as support materials as well as active components. Because of their high surface area,
33 chemical and thermally stable properties and mesoporous properties, metal oxides have
34 been extensively used as carriers and support for a variety of industrial catalysts at high
35 temperature as well as low temperature. Novel nanomaterials may be based upon
36 boehmite,^{1,2} titania,³ gallium oxyhydroxide^{4,5} and designed clay minerals.^{6,7} Special
37 attention has been focused on the formation and properties of chromium oxyhydroxides
38 (CrO(OH)) and chromia (Cr₂O₃), which are important in specific applied applications
39 such as in high-temperature resistant materials,^{8,9} liquid crystal displays,^{10,11} catalysts,^{12,}
40 ¹³ and so on. It is well known that intrinsic properties of inorganic materials are mainly
41 determined by their composition, structure, crystallinity, size and morphology; great
42 efforts have been devoted to the investigation of different chromium oxide materials
43 synthesis.¹⁴⁻¹⁶ 3-5 nm CrO(OH) nanocrystals have been prepared by critical CO₂
44 extraction of the urea-assisted wet chromia gel mixture,¹⁷ and smaller CrO(OH) crystals
45 with size of 1-2 nm were obtained in Chromia aerogel as well.¹³ To our best knowledge,
46 10 nm CrO(OH) synthesised in this work is the biggest hydrothermally synthetic
47 CrO(OH) nanocrystal size so far.

48

49 As the development of all kinds of nanomaterials, technologies meet big challenge to
50 achieve perfect control on nanoscale-related properties. Modern Raman instruments offer
51 great advantages to assess some properties that are characteristic of the nanoscale. Many
52 minerals both natural and synthetic lend themselves to analysis by Raman
53 spectroscopy.¹⁸⁻²¹ The combination of Raman spectroscopy and a hot stage²²⁻²⁴ has been
54 proved to be a powerful tool for studying the chemical reactions during dehydration and
55 dehydroxylation. The advantage of this technique is that the changes in molecular
56 structure can be followed in situ and at the elevated temperatures. The purpose of this
57 study is to elucidate the use of hot stage Raman spectroscopy to assess the thermal
58 stability of chromium oxyhydroxide nanomaterials, and to determine the changes in the

59 molecular structure of the nano-scaled materials as the chromium oxyhydroxide is
60 thermally treated. In the present work, the authors report the hot stage Raman spectra of
61 synthetic chromium oxyhydroxide nanomaterial, and the transition of CrO(OH) to Cr₂O₃
62 relating the spectra to the structure of the synthesised materials.

63

64 **EXPERIMENTAL**

65

66 *Synthesis of CrO(OH) nanomaterial*

67 15 g of Cr(NO₃)₃•9H₂O was dissolved in 75 mL ultrapure water, and 28 % ammonia was
68 diluted into 10 % solution. At room temperature, the ammonia solution (10 %) was added
69 at a rate of 1 mL/min into the chromium ion solution with vigorous stirring. Ammonia
70 solution addition ceased when the pH of the reaction mixture reached 5.0. The reaction
71 mixture was kept stirring constantly in the air at room temperature for 0.5 h. The obtained
72 gel-like mixture was centrifuged and washed at 13000 rpm for 10 mins, 3 times. The
73 washed wet gel was transferred into a glass beaker (25 mL). The beaker was placed into a
74 Teflon vessel; 2 mL pure water was poured into the button of the Teflon. The Teflon
75 vessel was then sealed and placed in a 170 °C oven to process a 12 h steam-assisted
76 hydrothermal treatment. Ultra pure water was added to the resultant product and then
77 collected by centrifugation (at 13000 rpm for 10 mins). The washing process was
78 repeated for 3 times. Sample was dried at 65 °C overnight.

79

80 *X-ray diffraction*

81 X-ray diffraction (XRD) analyses were performed on a PANalytical X'Pert PRO X-ray
82 diffractometer (radius: 240.0 mm). Incident X-ray radiation was produced from a line
83 focused PW3373/10 Cu X-ray tube, operating at 40 kV and 40 mA, with Cu K α
84 radiation of 1.540596 Å. The incident beam passed through a 0.04 rad soller slit, a 1/2 °
85 divergence slit, a 15 mm fixed mask, and a 1 ° fixed antiscatter slit.

86

87 *Transmission electron microscopy*

88 A Philips CM20 transmission electron microscope (TEM) at 160 kV was used to
89 investigate the morphology of the as-prepared sample. The sample was ultrasonically
90 dispersed in absolute ethanol solution, and then dropped on copper grid, which dried in
91 the air.

92

93 ***Raman microprobe spectroscopy***

94 The crystals of CrO(OH) were placed and oriented on the stage of an Olympus BHS
95 microscope, equipped with 10x and 50x objectives and part of a Renishaw 1000 Raman
96 microscope system, which also includes a monochromator, a filter system and a Charge
97 Coupled Device (CCD). Raman spectra were excited by a 633 nm laser at a resolution of
98 2 cm^{-1} in the range between 100 and 4000 cm^{-1} . Repeated acquisition using the highest
99 magnification was accumulated to improve the signal-to-noise ratio. Spectra were
100 calibrated using the 520.5 cm^{-1} line of a silicon wafer. Details of the technique have been
101 published by the authors.²²⁻²⁷ Spectra at elevated temperatures were obtained using a
102 Linkam thermal stage (Scientific Instruments Ltd., Waterford Surrey, England). Spectra
103 were taken from room temperature ($25\text{ }^{\circ}\text{C}$) up to a temperature of $550\text{ }^{\circ}\text{C}$ in a flowing
104 nitrogen atmosphere. Spectral Manipulation such as baseline adjustment, smoothing and
105 normalisation was performed using GRAMS[®] software package (Galactic Industries
106 Corporation Salem, NH, USA).

107

108 Band component analysis was undertaken using the Jandel 'Peakfit' software package,
109 which enabled the type of fitting function to be selected and allows specific parameters to
110 be fixed or varied accordingly. Band fitting was done using a Lorentz-Gauss cross-
111 product function with the minimum number of component bands used for the fitting
112 process. The Lorentz-Gauss ratio was maintained at values greater than 0.7 and fitting
113 was undertaken until reproducible results were obtained with squared correlations of r^2
114 greater than 0.996.

115

116

117 **RESULTS AND DISCUSSION**

118

119 *Phase Structure and morphology of the synthetic α -CrO(OH) nanomaterial*

120

121 X-ray diffraction (XRD) was used to determine the phase structure of the hydrothermally
122 synthesised material. It is reported that chromium oxyhydroxides can crystallised in
123 three polymorphs, α , β and γ .²⁸ The α -CrO(OH) phase has a layer crystal structure with
124 trigonal symmetry (space group $R\bar{3}m$ or $R3m$).²⁹ β -CrO(OH) has a different structure
125 from α -CrO(OH) and consist of a distorted rutile-type structure with orthorhombic
126 symmetry (space group $Pn\bar{m}m$ or $P2_1nm$).³⁰ γ -CrO(OH) was reported to be X-ray
127 amorphous²⁸ and assumed to have the same structure as boehmite, γ -AlO(OH).^{31, 32} α -
128 CrO(OH) is found as grimaldiite a naturally occurring mineral, while β -CrO(OH) is
129 found as guyanite, another mineral phase.³³

130

131 Fig. 1 presents the typical XRD pattern of the resultant material. All diffraction peaks in
132 this pattern are well indexed and in good agreement with the standard JCPDS card No.
133 01-085-1374 (Grimaldiite). No impurity peaks are observed, indicating that the resultant
134 material was a single crystalline phase, α -CrO(OH). The rhombohedral unit cell of α -
135 CrO(OH) (space group $R3m$) is shown in Fig. 2a, presenting a three-layered structure.
136 The parameters for this unit cell are: $a = b = 2.979 \text{ \AA}$, $c = 13.70 \text{ \AA}$.³⁴ As reported by
137 Christensen³⁴ and Fujihara³⁵, in the structure of α -CrO(OH), layers of Cr atoms
138 perpendicular to the trigonal axis are sandwiched between two parallel sheets of oxygen
139 atoms, which are joined by short hydrogen bonds aligned along the trigonal axis (Fig. 2a).
140 It is easily observed in the structure (Fig. 2b) that 6 oxygen atoms are octahedrally
141 coordinated about each chromium atom, and each oxygen atom was coordinated by three
142 chromium atoms. Hydrogen atoms are assumed to be involved in a disordered structure.

143

144 Morphology of the synthetic α -CrO(OH) material was examined using transmission
145 electron microscopy (TEM), as shown in Fig. 3. Because of the high surface energy of

146 nano-particles, nanocrystals in the TEM image are aggregated. However we can still
147 observe that the synthetic α -CrO(OH) crystals have an overall shape of discs with
148 average size of 10 nm in diameter. The size of synthetic α -CrO(OH) nanocrystals
149 observed from TEM is in accordance with the result estimated by Scherrer equation from
150 the XRD data, which was 11 nm.

151

152 ***Hot-stage Raman spectroscopy***

153

154 *Raman spectra of α -CrO(OH)*

155 In order to study the changes in the spectra of α -CrO(OH) as the nanomaterial is
156 thermally treated, it is necessary to describe the spectra collected at low temperature.
157 According to the previous thermogravimetric study published by the authors, the
158 dehydration of α -CrO(OH) was observed from 120 °C. Therefore, this study reported the
159 spectra before and after 120 °C and will discuss the structure change of the material
160 during the thermal decomposition process. Fig. 4 depicts the Raman spectra at 25 and
161 100 °C of α -CrO(OH) nanomaterial in the region of 200 to 1800 cm^{-1} . The spectra are
162 characterised by two intense bands at 823 and 630 cm^{-1} . As discussed above, α -CrO(OH)
163 adopts the sheet structure built from $[\text{Cr}^{\text{III}}\text{O}_6]$ octahedra. Bands at 823 and 630 cm^{-1} are
164 attributed to the ν_1 $\text{Cr}^{\text{III}}\text{-O}$ symmetric stretching vibration. An additional band is found at
165 558 cm^{-1} . This band is attributed to the ν_3 $\text{Cr}^{\text{III}}\text{-O}$ anti-symmetric stretching vibration. A
166 low intensity band is observed at 452 cm^{-1} , which is assigned to the O- $\text{Cr}^{\text{III}}\text{-O}$ bending
167 modes. This is in good agreement with the reports by Maslar *et al.*³⁶ Low intensity
168 Raman bands are found at the 985-889 cm^{-1} region, however this wavenumber range is too
169 high to be due to $\text{Cr}^{\text{III}}\text{-O}$ vibrational modes, and is assumed to be the $\text{Cr}^{\text{VI}}\text{-O}$ stretching modes or
170 mixed $\text{Cr}^{\text{III}}/\text{Cr}^{\text{VI}}\text{-O}$ vibrational modes as reported by Maslar *et al.*^{37, 38} Maslar published
171 Raman studies on chromium coupons, and α -CrO(OH) was identified as a corrosion
172 product. It is possible to detect trace of Cr (VI) in the resultant sample due to the
173 hydrothermal treatment, where little portion of Cr (III) material can be oxidised to Cr (IV)
174 compounds in the high temperature and high pressure conditions. Moreover, Raman
175 spectroscopy once again shows its advantage as a powerful tool to examine the phases

176 trace in the samples, when the content of materials is too little to be detected by bulk
177 technique, such as XRD.

178

179 In the region of 1000 to 1200 cm^{-1} , the Raman spectra at 25 and 100 $^{\circ}\text{C}$ are composed of
180 broad low intensity bands. These bands are assigned to Cr^{III} -OH δ deformation modes.
181 Raman spectra of some crystalline oxyhydroxides exhibit OH stretching modes in the region
182 above 3000 cm^{-1} . However, no obvious bands are observed in this wavenumber range. This
183 lack of characteristic OH vibrational bands is possible due to the short hydrogen bonds in the
184 α -CrO(OH) structure. This observation is accordant with the reports made by
185 Christensen²⁸, which revealed no OH absorption was found in an infrared study. An
186 intense band at 1607 cm^{-1} is presented in the Raman spectrum of 25 $^{\circ}\text{C}$, which shifts to 1593
187 cm^{-1} in the 100 $^{\circ}\text{C}$ spectrum. These bands are assumed to the bending modes of absorbed
188 water in the α -CrO(OH) layered structure.

189

190 *Thermal transition from α -CrO(OH) to Cr_2O_3 nanomaterials*

191 The hot stage Raman spectroscopy of the transition of α -CrO(OH) to Cr_2O_3 in the region
192 of 200 to 1800 cm^{-1} over the temperature range ambient to 550 $^{\circ}\text{C}$ is studied in this work.
193 The Raman spectrum at 350 $^{\circ}\text{C}$ shows different features from that at low temperatures
194 (25 and 100 $^{\circ}\text{C}$) in Fig. 5. Bands at 1607, 1171, 823, 630, 556 and 425 cm^{-1} are not
195 observed anymore. New Raman bands at 602, 544, 518, 389, 348 and 304 cm^{-1} are found,
196 which are attributed to the new phase (Cr_2O_3) formed by the thermal decomposition of
197 chromium oxyhydroxide. It is reported that Cr_2O_3 adopts the corundum (Al_2O_3) structure
198 consisting of vertex-, edge-, and face-sharing [$\text{Cr}^{\text{III}}\text{O}_6$] octahedral.³⁶ Kemdehoundja *et al.*
199 discussed that there are five vibrational modes for chromia, four E_g modes and one A_{1g}
200 mode.³⁹ Chen *et al.* reported as well that Cr_2O_3 presented the most intense A_{1g} band at
201 540 cm^{-1} , with another two lower intensity bands at 291 and 335 cm^{-1} .⁴⁰ A sharp band
202 was observed at 1009 cm^{-1} with a shoulder at 997 cm^{-1} . These bands are assumed to due
203 to O-H deformation modes.

204

205 Broad bands are observed in the region of 620-830 cm^{-1} , which are assigned to the
206 vibrations of Cr^{VI} -O bridging bonds. It is reported that Cr^{VI} is probably present in brdging

207 bonds but not in polychromate structures.³⁶ In such structures, Cr^{VI} is incorporated into
208 the Cr^{III}-O surface network rather than being present as a monochromate or polychromate.
209 There is a small band found at 1363 cm⁻¹ at the temperature of 350 °C, which is assigned
210 to be the combination band.

211

212 The Raman spectrum at 550 °C is very similar with what that at 350 °C, which indicated
213 the thermal decomposition product from α -CrO(OH) nanomaterial is Cr₂O₃. Bands in
214 620-830 cm⁻¹ region show the loss of intensity at 550 °C. The combination band at 1363
215 cm⁻¹ disappeared at 550 °C. No intensity of OH stretching bands remained at 550 °C,
216 which reveals that α -CrO(OH) had totally transformed to Cr₂O₃. This agrees with the
217 results of thermal gravimetric analysis reported in somewhere else by the authors, which
218 showed no sample mass loss above 550 °C. All the peaks and their assignment are
219 summarised in Table 1.

220

221

222 **CONCLUSIONS**

223

224 Disc-like of α -CrO(OH) nanomaterial was synthesised by using hydrothermal techniques
225 without surfactants at low temperatures. The phase composition was proven by X-ray
226 diffraction and TEM showed a 10 nm size of the nanocrystals. The conversion of α -
227 CrO(OH) to Cr₂O₃ nanomaterial was achieved by thermal treatment up to 350 °C. The
228 transition of α -CrO(OH) to Cr₂O₃ was studied by hot stage Raman spectroscopy; upon
229 thermally treating the synthetic α -CrO(OH) nanomaterial at 550 °C.

230

231 The structure of synthetic nanomaterials, α -CrO(OH) and Cr₂O₃, are deduced from their
232 Raman spectra. Intense bands at 823 and 630 cm⁻¹, as well as relatively weaker peaks at
233 558 and 452 cm⁻¹ were observed in the Raman spectra of rhombohedral α -CrO(OH).
234 These bands are attributed to O-Cr^{III}-O vibrations. Bands at 1179 cm⁻¹ are assigned to
235 Cr^{III}-OH δ deformation modes. Upon thermal treatment of α -CrO(OH) at 350 °C, new
236 Raman bands at 599, 542, 513, 396, 344 and 304 cm⁻¹ are found. The Raman spectrum of
237 resultant Cr₂O₃ is characterised by an intense sharp peak at 542 cm⁻¹, which was due to
238 the A_{1g} band.

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243 **ACKNOWLEDGMENT**

244

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325
326
327

328 Table 1

α -CrO(OH) nanomaterial			Cr ₂ O ₃ nanomaterial		
25 °C	100 °C	Assignment	350 °C	550 °C	Assignment
1634					
1593	1607	Water H-O-H bending			
1537	1537				
1504	1387	Combinations & overtones	1363		Combinations & overtones
1179,1153	1171, 1129		O-H deformation		
			1009, 997	1007, 997	O-H deformation
981	985, 938	Cr ^{VI} -O			
889	889				
			817		
			771	770	Cr ^{VI} -O
			729	719	
823	823	ν_1 (O-Cr ^{III} -O)	683	684	
630	630				
558	556	ν_3 (O-Cr ^{III} -O)	602	599	Cr ₂ O ₃
			544, 518	542, 513	Cr ₂ O ₃
452	452	ν_2 (O-Cr ^{III} -O)		477	Cr ^{VI} -O
			389	396	Cr ₂ O ₃
			348	344	Cr ₂ O ₃
			304	304	Cr ₂ O ₃

329 ν_1 (O-Cr^{III}-O symmetric stretching);330 ν_2 (O-Cr^{III}-O symmetric bending);331 ν_3 (O-Cr^{III}-O anti-symmetric stretching)

332

333

334 **LIST OF TABLES**

335

336 Table 1 Summary of Raman shifts (cm^{-1}) and their assignment for $\alpha\text{-CrO(OH)}$ and Cr_2O_3
337 nanomaterials in the hot-stage Raman spectroscopic study.

338

339

340

341 **LIST OF FIGURES**

342

343 Fig. 1 XRD pattern for synthetic $\alpha\text{-CrO(OH)}$ and a reference pattern: JCPDS card No.
344 01-085-1374 (Grimaldiite).

345

346 Fig. 2 Schematic of the $\alpha\text{-CrO(OH)}$ in rhombohedral structure (space group $R3m$)
347 observed from different directions. The hexagonal unit cells are shown.

348

349 Fig. 3 TEM image of synthetic $\alpha\text{-CrO(OH)}$ nanomaterial

350

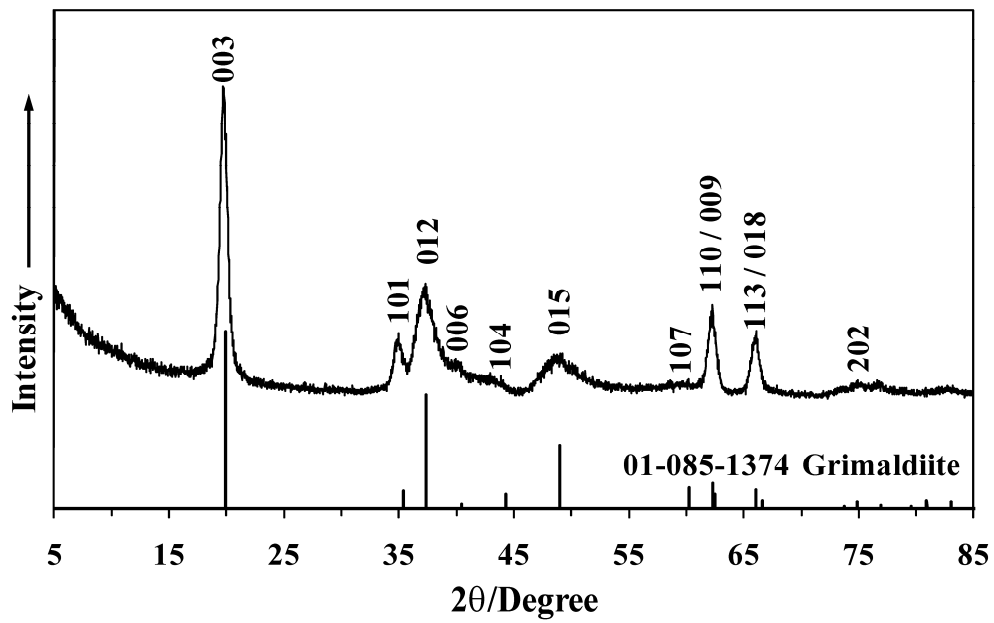
351 Fig. 4 Hot-stage Raman spectram of synthetic $\alpha\text{-CrO(OH)}$ nanomaterial in the 200 to
352 1800 cm^{-1} region at 25 and $100\text{ }^\circ\text{C}$

353

354 Fig. 5 Raman spectrum of synthetic $\alpha\text{-CrO(OH)}$ nanomaterial in the 200 to 1800 cm^{-1}
355 region at 350 and $550\text{ }^\circ\text{C}$

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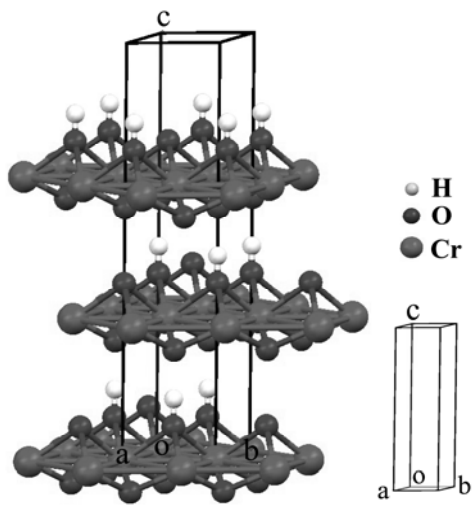


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359 **Fig. 1**

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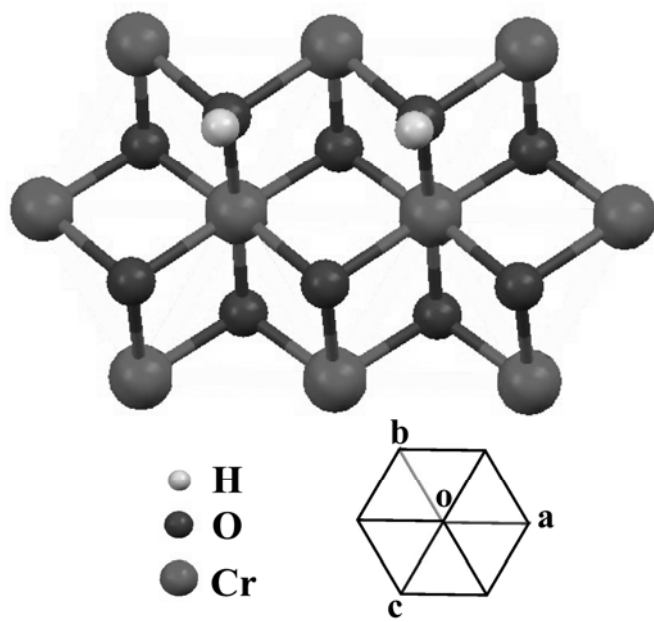
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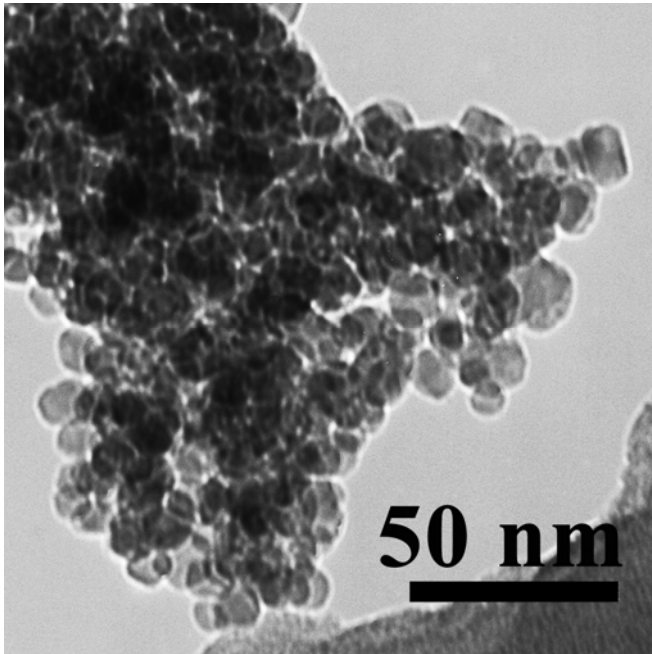
363 **Fig. 2a**

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366 **Fig. 2b**



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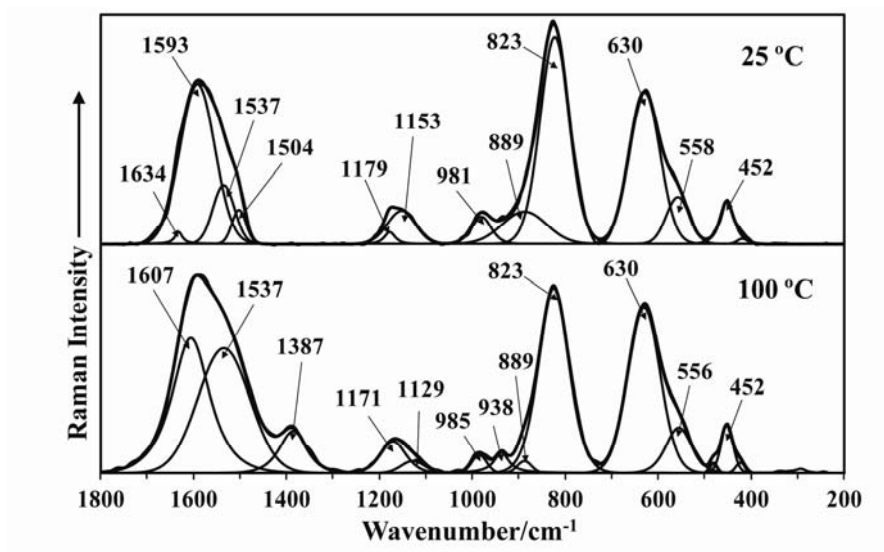
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Fig. 3

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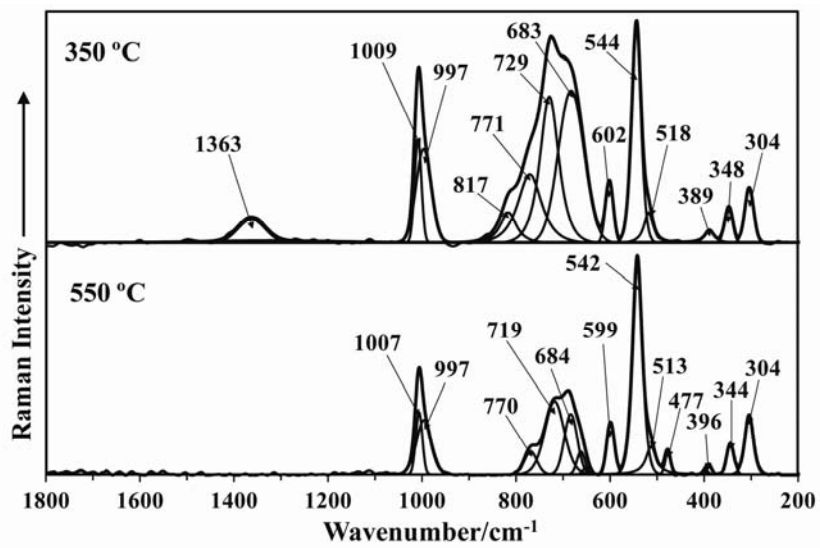
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373 **Fig. 4**

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376 Fig. 5