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**Synthesis and thermal analysis of Indium based hydrotalcites of formula
 $\text{Mg}_6\text{In}_2(\text{CO}_3)(\text{OH})_{16}\cdot 4\text{H}_2\text{O}$**

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ABSTRACT

Insight into the unique structure of layered double hydroxides has been obtained using a combination of X-ray diffraction and thermal analysis. Indium containing hydrotalcites of formula $\text{Mg}_4\text{In}_2(\text{CO}_3)(\text{OH})_{12}\cdot 4\text{H}_2\text{O}$ (2:1 In-LDH) through to $\text{Mg}_8\text{In}_2(\text{CO}_3)(\text{OH})_{18}\cdot 4\text{H}_2\text{O}$ (4:1 In-LDH) with variation in the Mg:In ratio have been successfully synthesised. The d(003) spacing varied from 7.83 Å for the 2:1 LDH to 8.15 Å for the 3:1 indium containing layered double hydroxide.

Distinct mass loss steps attributed to dehydration, dehydroxylation and decarbonation are observed for the indium containing hydrotalcite. Dehydration occurs over the temperature range ambient to 205 °C. Dehydroxylation takes place in a series of steps over the 238 to 277 °C temperature range. Decarbonation occurs between 763 and 795 °C. The dehydroxylation and decarbonation steps depend upon the Mg:In ratio. The formation of indium containing hydrotalcites and their thermal activation provides a method for the synthesis of indium oxide based catalysts.

KEYWORDS: hydrotalcite synthesis, hydrocalumite, Raman spectroscopy, indium

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INTRODUCTION

The quest for developing new materials for catalytic purposes is on-going [1-5]. One methodology is to use thermally transformed hydrotalcites or layered double hydroxides as a source of catalyst materials [6-8]. The advantage of using thermally activated hydrotalcites is that mixed oxides are formed which are mixed at the atomic level and not at the particle level. Thus, this methodology offers a high surface area suitable for catalysts [4, 9-11]. Indium oxides mixed with other oxides have potential catalytic properties. Whilst there have been several studies of layered double hydroxides containing gallium [12-15], there have been very few studies of LDHs containing indium [1, 2, 16, 17]. Further methodical studies of LDHs based upon indium as the trivalent cation have not been forthcoming.

Hydrotalcites or layered double hydroxides (LDHs), have been known for an extended period of time. [18-20] Hydrotalcites, are fundamentally known as anionic clays [21]. Hydrotalcites consist of stacked layers of metal cations (M^{2+} and M^{3+}) similar to brucite ($Mg(OH)_2$). The structure of hydrotalcite can be derived from a brucite structure ($Mg(OH)_2$) in which e.g. Al^{3+} or Fe^{3+} (pyroaurite-sjögrenite) substitutes a part of the Mg^{2+} [19, 22-24]. The trivalent cation is not restricted to these cations but may also be based upon In^{3+} . Any trivalent cation may substitute for aluminium in the brucite layer. The ionic radii of Mg^{2+} , Al^{3+} and In^{3+} are 0.066, 0.056 and 0.081 nm. This substitution creates a positive layer charge on the hydroxide layers, which is compensated by anions held within the interlayer. In general, any trivalent cation may substitute for the Al^{3+} in the brucite-like layer. Hydrotalcites consist of stacked layers of metal cations (M^{2+} and M^{3+}) similar to brucite ($Mg(OH)_2$). For hydrotalcite-like structures, the substitution of divalent cations for trivalent ones (of similar radii), gives rise to a positive charge on the brucite-like layers. In hydrotalcites a broad range of compositions are possible of the type $[M^{2+}_{1-x}M^{3+}_x(OH)_2]_{x/n} \cdot yH_2O$, where M^{2+} and M^{3+} are the di- and trivalent cations in the octahedral positions within the hydroxide layers with x normally between 0.17 and 0.33. A^{n-} is an exchangeable interlayer anion. [25] The positively charged hydroxyl layers are neutralised through the intercalation and adsorption of anionic species, therefore stabilising the structure. Anions that are intercalated between the hydroxyl layers need to meet certain criteria, including having a high charge density and small anionic radius.

Recent studies have proven the usefulness of thermoanalytical techniques for the study of the thermal stability of minerals and compounds of interest in catalysis [26-39]. Very few studies of the replacement of the aluminium by indium have been reported [1, 2, 16, 17]. There is some evidence that in bauxite, indium is found as a very low level impurity as indium trihydroxide [27, 40, 41]. The reaction of red mud and sea water results in the formation of hydrotalcites based not only upon aluminium but also trivalent cations including indium. This is the basis for the underlying reason why this research is being undertaken. This study focusses upon the synthesis, and thermoanalytical characterisation of hydrotalcites with indium substituting for aluminium in the brucite layer.

EXPERIMENTAL

Synthesis of hydrotalcite samples

Hydrotalcites can be synthesised in the laboratory using analytical grade chemicals. The reason for using synthetic compounds as opposed to the natural minerals are that difficulties associated with multiple anions in the interlayer can be minimised, and allow for trends and characteristics to be more readily determined. In this case a range of Mg-In with varying ratios has been synthesised.

The hydrotalcites were synthesised by the co-precipitation method. The amounts and concentrations of the ingredients used for the synthesis of the indium containing hydrotalcites are provided in Table 1. Two solutions were prepared, solution 1 contained 2M NaOH and 0.2 M Na₂CO₃, and solution 2 contained Mg²⁺ (MgCl₂.6H₂O) at different concentrations, together with InCl₃. Solution 2 was added at a steady rate to solution 1 drop wise, under vigorous stirring. A separating funnel was used to deliver solution 2 to solution 1. The precipitated minerals were washed at ambient temperatures thoroughly with ultra pure water to remove any residual salts and dried in an oven (<~85 °C) overnight.

X-ray diffraction

X-Ray diffraction patterns were collected using a Philips X'pert wide angle X-Ray diffractometer, operating in step scan mode, with Cu K α radiation (1.54052 Å).

Thermal Analysis

Thermal decomposition of approximately 50mg of hydrotalcite was carried out in a TA[®] Instruments incorporated high-resolution thermogravimetric analyser (series Q500) in a flowing nitrogen atmosphere (80 cm³/min), at a rate of 2.0 °C/min up to 1000 °C. For more information on the experimental and analysis techniques used, refer to previous work by the authors [26, 27, 30, 35-37].

Table 1 Table of concentrations of chemicals used in the synthesis of indium containing hydrotalcites.

	2:1	2.5:1	3:1	3.5:1	4:1
Concentration of MgCl ₂ .6H ₂ O	0.67M	0.71M	0.75M	0.77M	0.80M
Masses of MgCl ₂ .6H ₂ O	3.40g	3.63g	3.81g	3.96g	4.07g
Concentration of InCl ₃	0.33M	0.29M	0.25M	0.22M	0.20M
Masses of InCl ₃	1.82g	1.58g	1.38g	1.23g	1.11g

RESULTS AND DISCUSSION

X-ray diffraction

Hydrotalcites both synthetic and natural are normally in the first instance characterised, by X-ray diffraction in order to confirm their layered structures. This enables proof of the structure of the layered material to be obtained. A typical pattern will show the d(003) peak and consequential diffraction peaks. The powder XRD patterns of the synthesised magnesium-indium containing layered double hydroxides are shown in Fig. 1 together with possible impurity phases. Possible impurities include sodium chloride and dzhallindite (In(OH)₃). The synthesised indium containing layered double hydroxides show excellent purity. The width of the d(003) peaks provided evidence that the indium based hydrotalcites are highly crystalline.

The d(003) spacing for a series of magnesium-indium containing layered double hydroxides with varying Mg/In ratios varies from 7.78 Å for the 2:1 layered double hydroxides to 8.09 Å for the 3.5:1 indium containing layered double hydroxides. The d(003) spacing for a typical Mg/Al hydrotalcite varies from 7.62 Å for the 2:1 Mg hydrotalcite to 7.98 Å for the 4:1 hydrotalcite. The interlayer spacing for the hydrotalcite based upon Mg/In is higher than that for the Mg:Al hydrotalcite. This difference in the interlayer spacing is accounted for by the size of the In³⁺ cation. The ionic radii of Mg²⁺ and In³⁺ are 0.066 and 0.081 nm. Li et al. [3] reported the unit cell dimensions of a 3:1 Mg:In layered double hydroxide and compared the *a* and *c* parameters for 3:1 Mg:Al and Mg/Al/In layered double hydroxides.

THERMAL ANALYSIS

The thermal analysis of the 3:1 Mg₆In₂(CO₃)(OH)₁₆·4H₂O and 2:1 Mg₄In₂(CO₃)(OH)₁₂·4H₂O indium containing hydrotalcites are reported in Figures 2 and 3. A comparison of the thermal analysis patterns of the 2:1, 3:1 and 4:1 indium containing hydrotalcites is displayed in Fig. 4. A number of mass loss steps are observed for the 3:1 In HT (Fig. 2). The first mass loss of 2.44% occurs at low temperatures below 50 °C. This mass loss is attributed to the loss of adsorbed water. A further mass loss of 8.44% assigned to the loss of structural water contained within the HT interlayer is observed over the 60 °C to 209 °C temperature range. Based upon the formula of the 3:1 HT Mg₆In₂(CO₃)(OH)₁₆·4H₂O, the theoretical mass loss of structural water is 9.28% which compares well with the experimental result of 8.44%.

Three mass loss steps are observed at 209, 263 and 277 °C. The total mass loss over these three decomposition steps was calculated as 20.96%. Ion current mass spectrometry indicates water is lost over the 200 to 300°C temperature range. The theoretical mass loss due to dehydroxylation is 18.55% which is in harmony with the experimentally determined result. A higher temperature mass loss step is observed at 777 °C with a mass loss of 11.77%. This mass loss step is ascribed to the loss of carbon dioxide. The theoretical mass loss of CO₂ is 7.73 %. The experimental value is larger than the theoretical number.

The 2:1 In HT thermal analysis patterns are reported in Fig. 3. There is a strong resemblance between the thermal analysis patterns of the 2:1 In HT with the 3:1 In HT. Distinct mass loss steps are observed at 57, 130, 202, 251 and 763 °C. The low temperature mass loss of 2.14% is attributed to the desorption of surface water. Two mass loss steps of 4.18 and 4.48% are observed at 59 and 130 °C. These mass loss steps are ascribed to the loss of interlayer water held between the hydrotalcite layers. The three mass loss steps at 202, 251 and 261 °C are assigned to dehydroxylation. Ion current mass spectrometry indicates some carbon dioxide is lost at these temperatures as well. It is understood that most of the carbonate is retained and is lost at the higher temperature of 763 °C.

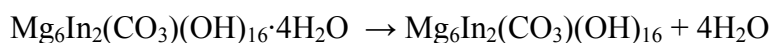
A comparison of the thermal decomposition of the 4:1, 3:1 and 2:1 indium containing hydrotalcites is shown in Fig. 4. Subtle changes are occurring as the ratio of Mg:In is changed from 2:1 to 4:1. The temperature of the mass loss step assigned to decarbonation shifts from 763 °C for the 2:1 In HT to 777 °C for the 3:1 In HT to 795 °C for the 4:1 In HT. The two overlapping mass loss steps at 251 and 261 °C show greater separation as the ratio of the Mg:In changes from 2:1 through 3:1 to 4:1. These mass loss peaks change from 251 and 261 °C for the 2:1 In HT, to 263 and 277 °C for the 3:1 In HT, to 262 and 238 °C for the 4:1 In HT. Also there appears to be less water associated with the 4:1 In HT compared with the 2:1 In HT.

Mechanism for the decomposition of Indium based hydrotalcites

Based upon the 3:1 In HT $\text{Mg}_6\text{In}_2(\text{CO}_3)(\text{OH})_{16}\cdot 4\text{H}_2\text{O}$, the following steps are proposed.

Step 1 dehydration

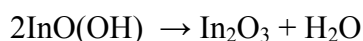
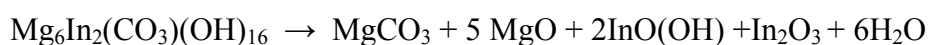
Temperature range ambient up to 205 °C



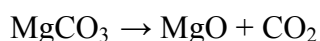
Step 2 dehydroxylation

Temperature range 210 to 280 °C

A two-step process is envisaged.



Step 2 decarbonation



CONCLUSIONS

Indium containing hydrotalcites of formula $\text{Mg}_4\text{In}_2(\text{CO}_3)(\text{OH})_{12}\cdot 4\text{H}_2\text{O}$ (2:1 In-LDH) to $\text{Mg}_8\text{In}_2(\text{CO}_3)(\text{OH})_{18}\cdot 4\text{H}_2\text{O}$ (4:1 In-LDH) have been successfully synthesised and characterized by X-ray diffraction and thermoanalytical techniques. The XRD patterns proved that the In-LDHs were synthesised with high purity. Indium containing hydrotalcites of formula $\text{Mg}_4\text{In}_2(\text{CO}_3)(\text{OH})_{12}\cdot 4\text{H}_2\text{O}$ (2:1 In-LDH) through to $\text{Mg}_8\text{In}_2(\text{CO}_3)(\text{OH})_{18}\cdot 4\text{H}_2\text{O}$ (4:1 In-LDH) with variation in the Mg:In ratio have been successfully synthesised. The $d(003)$ spacing varied from 7.83 Å for the 2:1 LDH to 8.15 Å for the 3:1 indium containing layered double hydroxide.

Distinct mass loss steps attributed to dehydration, dehydroxylation and decarbonation are observed for the indium containing hydrotalcite. Dehydration occurs over the temperature range ambient to 205 °C. Dehydroxylation takes place in a series of steps over the 238 to 277 °C temperature range. Decarbonation occurs between 763 and 795 °C. The dehydroxylation and decarbonation steps depend upon the Mg:In ratio. The formation of indium containing hydrotalcites and their thermal activation provides a method for the synthesis of indium oxide based catalysts.

Acknowledgements

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List of Figures

Figure 1 XRD patterns of indium based hydrotalcites with Mg: In varying from 2:1 to 4:1 together with reference patterns

Figure 2 Thermogravimetry of 3:1 indium hydrotalcite

Figure 3 Thermogravimetry of 2:1 indium hydrotalcite

Figure 4 Derivative thermogravimetry of 2:1, 3:1 and 4:1 indium hydrotalcite

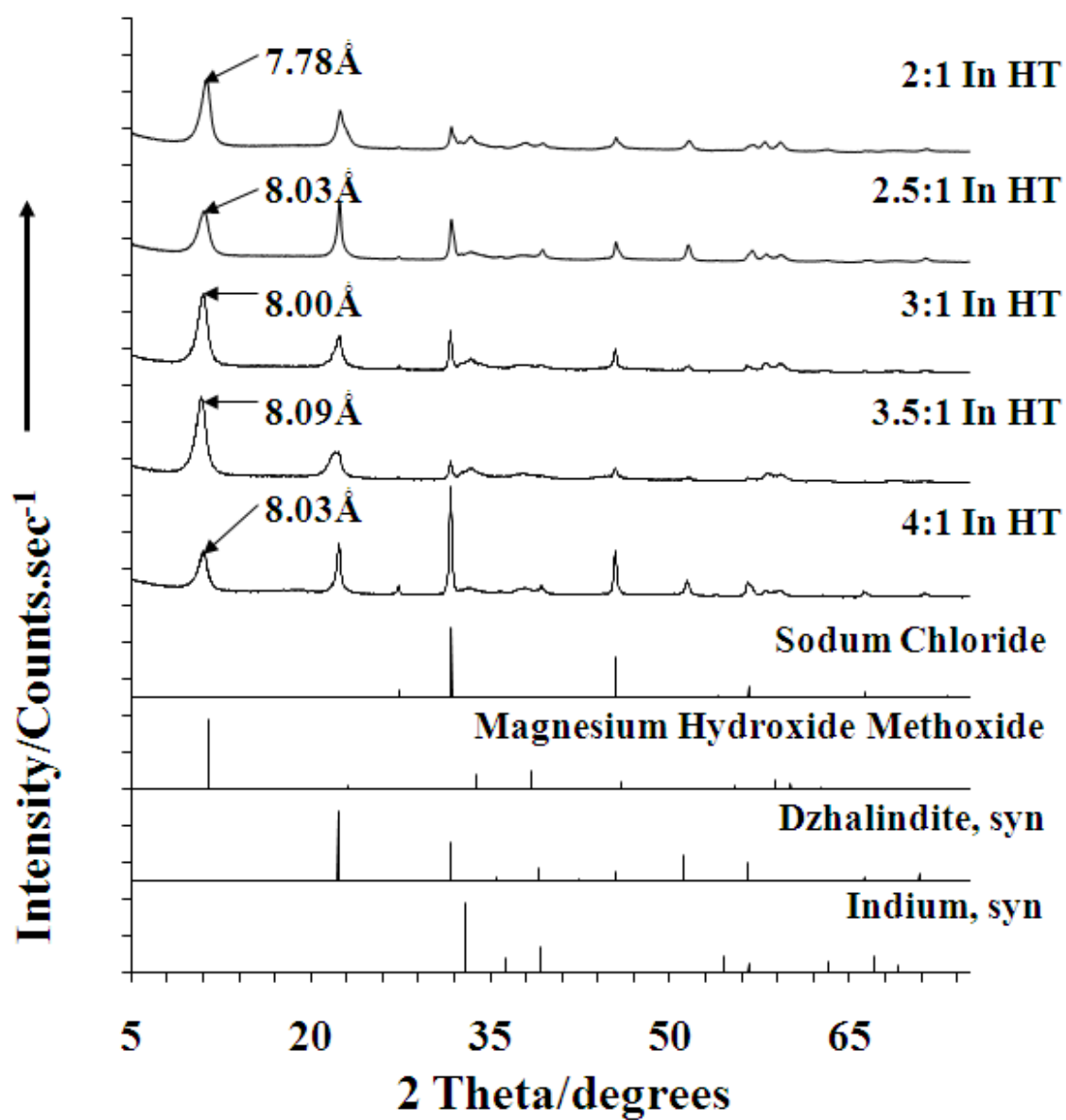


Figure 1

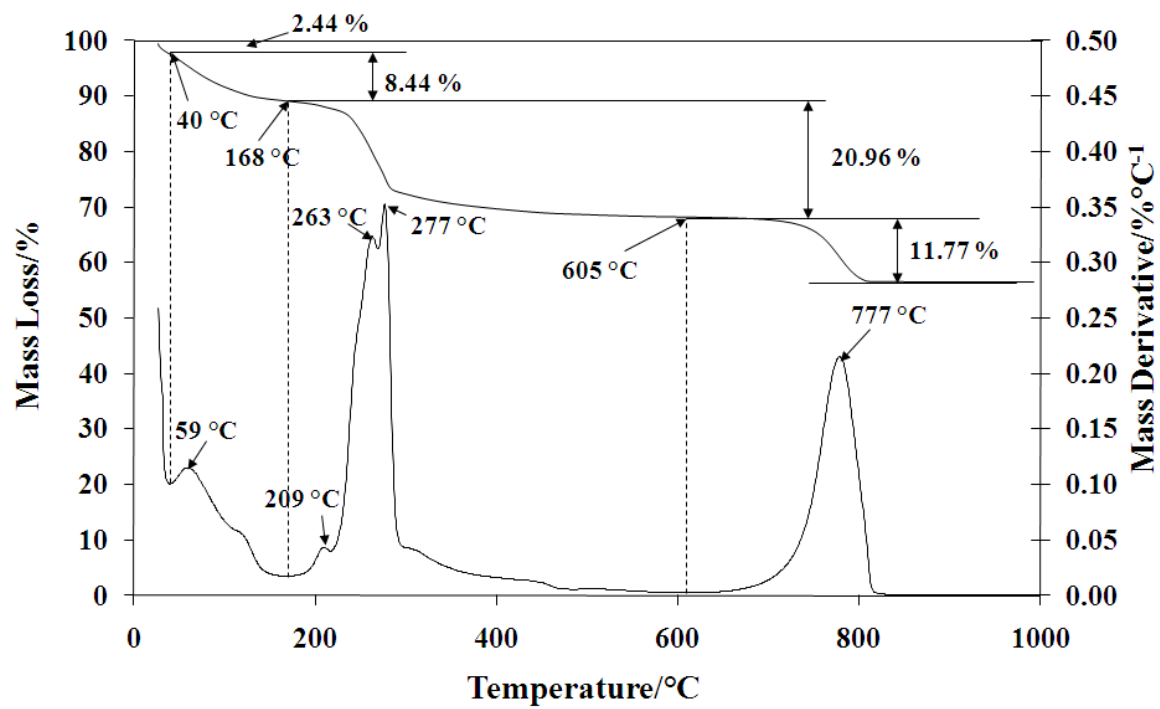


Figure 2 3:1

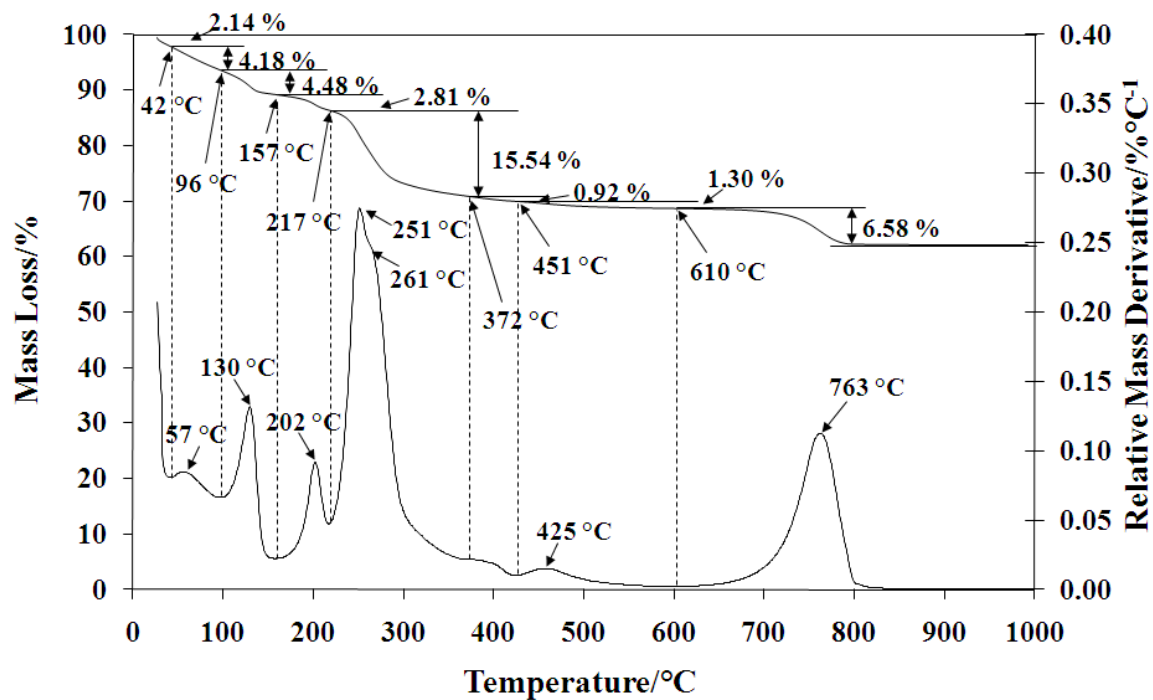


Figure 3

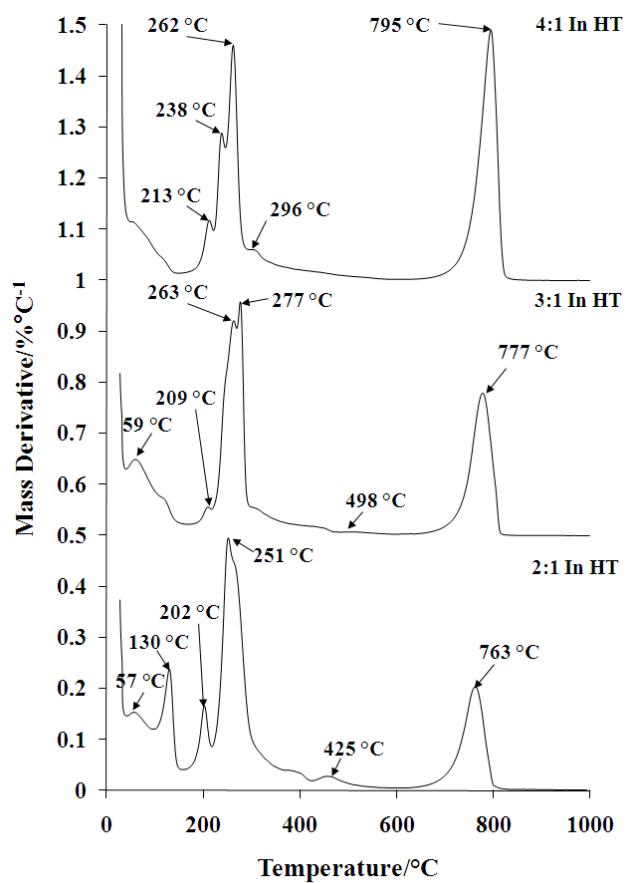


Figure 4