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1	Thermogravimetric analysis of selected group II carbonate minerals –
2	implication for the geosequestration of greenhouse gases
3	
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5	
6	Inorganic Materials Research Program, School of Physical and Chemical Sciences,
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8	Australia.
9	
10	Abstract
11	
12	The precursors of carbonate minerals have the potential to react with
13	greenhouse gases to form many common carbonate minerals. The carbonate bearing
14	minerals, magnesite, calcite, strontianite and witherite, were synthesised and analysed
15	using a combination of thermogravimetry and evolved gas mass spectrometry. The
16	DTG curves show that as both the mass and the size of the metal cationic radii
17	increase, the inherent thermal stability of the carbonate also increases dramatically. It
18	is proposed that this inherent effect is a size stabilisation relationship between that of
19	the carbonate and the metal cation. As the cationic radius increases in size, the radius
20	approaches and in the case of Sr^{2+} and Ba^{2+} exceeds that of the overall size of the
21	carbonate anion. The thermal stability of these minerals has implications for the
22	geosequestration of greenhouse gases. The carbonates with the larger cations show
23	significantly greater stability.
24	
25	Keywords: Nesquehonite, Hydromagnesite, Thermo-gravimetric analysis,
26	
27	Introduction
28	
29	Thermal analysis of carbonate minerals has proven to be a useful technique for
30	the analysis of other synthetic carbonate and hydroxy-carbonate minerals such as
31	hydrotalcite, hydrozincite and smithsonite for comparing relative thermal stability [1-
32	4]. Previous studies [5, 6] have demonstrated the effects on the calcite structure when

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33 other alkaline earth metals are substituted into the carbonate lattice. Such effects not 34 only lead to the distortion of the crystal lattice which cause apparent changes to the 35 vibrational spectra as well as the X-Ray diffraction patterns but also significantly alter 36 the phase of CaCO₃ from the common and most stable phase calcite to that of the less 37 stable aragonite. Previous studies of authors [6-8] have demonstrated that phase 38 specificity depends largely on metal cation size. That is metal cations of similar sizes 39 will readily form mixed metal carbonates. This is apparent in the example of dolomite where Mg^{2+} and Ca^{2+} ions form an intermediate layered structure. 40

41

42 Relevant previous studies of the thermal decomposition of synthetic alkaline earth 43 carbonates have been limited. Of the studies available [9-15], thermogravimetric 44 analysis coupled with evolved gas analysis through mass spectroscopy was only 45 performed once on a sample of witherite. The study conducted by Bouwknegt et al 46 [16] in 1974 did not have access to high resolution TGA-MS instruments available 47 today. The other studies conducted date back to the late 1950's and 1960's.

48

The aim of this research is to compare and contrast the various thermal stabilities of selected alkaline earth carbonates in order to gain an appreciation of there individual stability in relation to the phase of the synthetic mineral but also what effects the size of the individual cationic radii have on thermal stability [1, 2, 17-28]. Such measurements have serious implications for the geosequestration of greenhouse gases. The differential thermogravimetric curves from each analysis will be used to give an appreciation of the relative stability.

56

57 Experimental

58 **Review of the synthesis of alkaline earth carbonates**

59 The Precipitation Method

60

One of the most common synthesis methods was found to be the Precipitated
Calcium Carbonate (PCC) technique. This technique consists of mixing two solutions

63 of varied concentration (subject to appropriate stoichiometric ratios) at a

64 predetermined temperature which suits the solubility of the precipitated product. For

example two solutions consist of equimolar amounts of salts, the first solution

66 containing a calcium salt e.g. calcium nitrate $(Ca(NO_3)_2)$ and the second solution

67 containing a carbonate salt usually in the form of sodium carbonate (Na₂CO₃) or

68 sodium hydrogen carbonate (NaHCO₃). The two solutions are then mixed slowly

whilst stirring one into the other. Preferentially the carbonate solution is dropped intothe mineralising solution.

71

72 As soon as the solubility product of CaCO₃ is exceeded the carbonate begins 73 to precipitate out of solution, thus driving the reaction forward and inturn increasing 74 the pH of the solution well into the basic range. The addition rate and also the size of 75 the drops of carbonate solution being added into the calcium solution can determine the overall particle size generated. Generally the solution solvent is water, but there 76 77 have been a few cases in the literature where the reactant salts have been dissolved in 78 mixed solvent solutions. This particular synthetic route has also been proven useful 79 for synthesising various other carbonates such as strontianite (SrCO₃) and witherite 80 (BaCO₃) [29] even though these carbonates adopt the aragonite morphology.

81 The Carbonation Method

82

83 The next most common method of producing various synthetic carbonate minerals has 84 been through the carbonation method. Many studies have been conducted in recent 85 times into the feasibility of this method, as it has proved to be a useful method for the 86 development of long term carbon dioxide storage in stable minerals [30-38]. The 87 method of synthesis consists of precipitating selected metal carbonates from a concentrated/saturated metal hydroxide $M^{n+}(OH)_n$ solution/slurry by bubbling carbon 88 89 dioxide through the aqueous system at low flow rates and pressure. An effect similar 90 to this is the common laboratory test for the presence of carbon dioxide (CO_2) 91 otherwise known as the lime water test. In this test as CO_2 is passed through the clear 92 solution, CaCO₃ is formed and begins to precipitate out of solution therefore turning 93 an initially clear solution into a cloudy one therefore confirming the presence of CO₂ 94 in the gaseous phase.

96 The Urea Method

97

98 Another common method found in the literature as a possible synthetic route for 99 various carbonates, is via the decomposition of urea. A synthesis study conducted by 100 Refat et al [39] has demonstrated that under the right conditions, various divalent 101 metal carbonates can be synthesised with a relatively high impurity using this 102 technique. The technique works by the fact that when an aqueous solution of urea is 103 heated, urea decomposes to form ammonia, carbon dioxide and an ammonium halide 104 salt. The advantage of this reaction is that the production of hydroxide ions and the 105 subsequent pH increase is slow and can even be controlled by buffering with a weak 106 acid system such as that from acetic acid. This leads to slower overall carbonate 107 formation and precipitation. Below is a generalised reaction for the decomposition of 108 urea and formation of the carbonate at ~80°C:

109
$$[M(\text{urea})_4] X_{2(aq)} + 5H_2O_{(l)} \rightarrow MCO_{3(s)} + 3CO_{2(g)} + 2NH_4X_{(aq)} + 6NH_{3(g)}$$

110 The metal ion which is to form the carbonate is in the form of the tetrahedrally co-

111 ordinated urea salt. This technique is suitable for the formation of calcium, barium

- and strontium carbonates with a reasonably high yield via a relatively un-complicated
- 113 experimental apparatus.

114 Carbonate synthesis involving organic modification

115

116 There have been various studies conducted in which other materials such as

117 surfactants have been used to control particle size and morphology. For example Yu

118 *et al* [40] used a mixed aqueous solution of poly (styrene-alt-maleic acid) (PSMA)

and cetyl-tri-methyl-ammonium bromide (CTAB) to synthesise CaCO₃ with very

- 120 interesting and unique morphologies such as hollow micro-spheres or peanuts
- 121 depending on the ratio of each organic templating agent. Surfactant/Organic
- 122 modification of a mineralising solution has also been used to great effect by [41, 42].
- 123 Both studies consisted of producing laboratory synthesised vaterite which is an
- 124 unstable and relatively uncommon phase of CaCO₃. Through the use of bio-mimicry,
- 125 these previously mentioned studies have successfully used a phenomenon seen in

nature whereby molluscs and coral can control the phase specificity of the precipitatedinorganic structure by using excreted organic molecules.

128

129 Wet Chemical Method – Precipitation - Generic Procedure

130

131 Precipitation by wet chemical method was found to be the easiest and most 132 reproducible way to successfully synthesize the desired synthetic carbonate mineral. 133 This procedure involved measuring out equimolar amounts of the solutions in order to 134 satisfy stoichiometric ratios. A carbonate reservoir was then set up in a separate 135 beaker. The carbonate solution was then added drop-wise by a peristaltic pump at a rate of 5-10cm³min⁻¹ into the temperature controlled metal ion solution being stirred 136 at 250rpm. The pH of the solution was monitored for any extreme fluctuations during 137 138 the precipitation process. The pH and temperature probes were connected to a TPS[™] 139 900-13 3 Channel Specific Ion/pH-mV meter with a data recording program set to 140 record and store both pH and temperature readings at 5 second intervals for retrieval 141 at a later time via connection with a PC.

142

After all of the carbonate solution had been added to the metal ion solution, the solution was further stirred for at least another hour whilst still recording the pH. It was found that for the majority of cases, when the initial amount of carbonate was added the pH of the metal ion solutions decreased, if they were basic to begin with. This appeared to be due to the buffering effect of the carbonate ion system.

148 The precipitate was then transferred to centrifuge tubes and spun down, the

supernatant liquor was then decanted off and the product was re-suspended in fresh

150 ultra-pure water and spun down again. This process was repeated 3 times, or in the

151 case of the chloride precursor, the procedure was repeated until the silver chloride test

152 no longer gave a positive result. The silver chloride test for excess chloride ions

- 153 involved reaction of the supernatant liquor with the 0.5M Silver Nitrate solution
- 154 precipitating insoluble whitish Silver Chloride.

155 The following is the reaction for the well known silver nitrate test:

156 $\operatorname{Cl}^{-}(aq) + \operatorname{AgNO}_{3(aq)} \longrightarrow \operatorname{AgCl}_{(s)} + \operatorname{NO}^{-}_{3(aq)}$

This reaction proved useful in determining if adequate washing had been achieved. It
is obvious that adequate washing was achieved when no more silver chloride was
precipitated.

160 The final wash supernatant liquor was decanted off and the product was resuspended 161 in 95% ethanol (5% denatured) and centrifuged down again. Excess ethanol was poured off leaving enough for slurry like suspension of the carbonate product and 162 163 ethanol to be poured out onto a clean Petri dish. The dish was then placed in an oven set to 80°C overnight to dry the sample sufficiently. Centrifuging the sample was 164 165 chosen for post experimental work up and purification, as it was far superior to 166 vacuum filtration with respect to time and ease. It also resulted in less product loss 167 and therefore better overall yields.

168

169 Thermal Analysis

170

171 Thermal decomposition of the carbonates was carried out in a TA®

172 Instruments incorporated high-resolution thermogravimetric analyzer (series Q500) in

173 a flowing nitrogen atmosphere ($80 \text{ cm}^3 \text{min}^{-1}$). Approximately 50 mg of sample was

heated in an open platinum crucible at a rate of 5.0 °Cmin⁻¹ up to 1000°C at high

175 resolution. The TGA instrument was coupled to a Balzers (Pfeiffer) mass

176 spectrometer for gas analysis. Only selected gases such as water and carbon dioxide

177 were analyzed.

178

- 180 **Results and discussion**
- 181

182 TGA-MS of synthetic calcite CaCO₃

183

Synthetic calcite was prepared for and subjected to thermal analysis as per the procedure above. The decomposition product was subjected to XRD analysis and was found to be a mix of lime CaO and portlandite Ca(OH)₂. The presence of portlandite in the decomposition product was not expected, but can be accounted for, due to the nature of the design of the experimental methodology of the instrument. Once the furnace has completed a run, it opens at temperature and it appears that the hot sample (CaO) reacted with atmospheric water forming portlandite.

191From the TGA/dTG plot of synthetic calcite seen in Figure 1a there is a large192sequential mass loss equating to approximately 45.90% of the total mass. The

193 combined large mass loss started at 505°C and was complete by 600°C. There was no

194 evidence in the accompanying ion curves of water or its daughter ions (OH), this

195 confirmed that water was not present in the sample.

196 The theoretical decomposition reaction for synthetic calcite is as follows:

197
$$CaCO_{3(s)} \longrightarrow CaO_{(s)} + CO_{2(g)}$$

The expected mass loss should be equivalent to 44.00% of the total mass, the analysis resulted in an actual mass loss of 45.90% overall mass loss which is very close to that of the theoretical calculated percentage loss. The decomposition pathway in confirmed by the presence of a peak in the ion curves of m/Z 44, 16 and 12 at 555°C and 580°C in Figure 1b which corresponds to the dTG curve.

203 TGA-MS of synthetic strontianite SrCO₃

204

205 The carbonate mineral strontianite was described previously and is a member of the

aragonite group of minerals. Strontium is the next heaviest metal in Group 2. The

207 decomposition product was subjected to XRD analysis and was found to be strontium

hydroxide hydrate ($Sr(OH)_2$. H_2O). Again the formation of this compound in the

209 decomposition product was not expected, but can be accounted for, due to the nature

210 of the experiment. The decomposition products are exposed to the external

atmosphere at temperature as the furnace opens, this causes a hydration reaction tooccur as products cool.

213 From the TGA/dTG plot of synthetic strontianite Figure 2a there is a gradual 214 mass loss of 2.3%. This loss has been attributed to the presence of water in the 215 sample. There are two water peaks seen in the ion curves Figure 2b at 67 and 182°C 216 in the m/Z 16, 17 and 18, confirming water loss. It is not a substantial amount and is 217 understood to be surface adsorbed water on the sample. There is a large mass loss 218 beginning at 709oC and resulting in a 30.26% loss which is completed by 869oC. 219 This loss can be attributed to the loss CO_2 ; this is confirmed by the ion curves m/Z 12, 220 16 and 44 at a temperature of 815°C. The theoretical decomposition reaction for 221 synthetic strontianite is as follows:

222
$$\operatorname{SrCO}_{3(s)} \longrightarrow \operatorname{SrO}_{(s)} + \operatorname{CO}_{2(g)}$$

The expected mass loss should be equivalent to 29.00% of the total mass, the analysis resulted in an actual mass loss of 30.26%. The overall mass loss was very close to that of the theoretical calculated percentage loss.

- 226 TGA-MS of synthetic witherite BaCO₃
- 227

228 The final synthetic carbonate mineral studied in the analysis of alkaline earth 229 carbonates is witherite. It is also a member of the aragonite group of minerals, a 230 common feature of larger ionic radii metal carbonates. Barium is also the next 231 heaviest metal in alkaline series after strontium. Synthetic witherite was prepared and 232 subjected to thermal analysis as per the procedure detailed above. The decomposition 233 product was subjected to XRD analysis and was found to be mostly witherite 234 (BaCO₃). It appears that there has in fact been a partial decomposition of witherite but 235 due to thermal constraints of the TGA furnace with an upper limit of 1000°C, full 236 thermal decomposition of witherite was not possible in this study. 237 However, partial decomposition was possible and this can be seen in the TGA/dTG 238 plot of synthetic witherite, Figure 3a. There was a gradual mass loss of approximately

239 3% which can be attributed to minor amounts of adsorbed water in the sample. This

- 240 loss has been attributed to the presence of water in the sample. There are two water
- 241 peaks seen in the ion curves Figure 3b, at 65 and 348°C in the m/Z 17 and 18,
- 242 confirming a small water loss. Again it is by no means a substantial amount and is

- believe to be surface water on the sample. There is a large mass loss beginning at
- 244 800oC and resulting in a 14.21% loss which continues until the furnace temperature
- limit is reached. This loss can be attributed to the loss CO₂ and is confirmed by the

ion curves m/Z 12, 16 and 44 at a temperature of 942° C.

247 The theoretical decomposition reaction for synthetic witherite is as follows:

248
$$BaCO_{3(s)} \longrightarrow BaO_{(s)} + CO_{2(g)}$$

- 249 The expected mass loss should be equivalent to 22.30% of the total mass, the analysis
- resulted in an actual mass loss of just 14.21%. This mass loss together with the
- evidence from the XRD analysis of the decomposition product that partial
- decomposition had in fact occurred but was unable to go to completion due to
- 253 instrumental constraints.

254 A relative thermal stability comparison of alkaline earth carbonates

255

256 Figure 4 reports a comparison of the differential thermogravimetric (dTG) 257 curves of the individual alkaline earth carbonates analysed in this work. The dTG 258 curves show that as both the mass and the size of the metal cationic radii increase, the 259 inherent thermal stability of the carbonate also increases dramatically. It is believed 260 that this inherent effect is a size stabilisation relationship between that of the 261 carbonate and the metal cation. As the cationic radius increases in size, the radius approaches and in the case of Sr^{2+} and Ba^{2+} exceeds that of the overall size of the 262 carbonate anion. Table shows the relative atomic and cationic size (in nanometres) of 263 264 the alkaline earth metals in this study.

However, as the magnitude of the difference in ion size increases, the physical ability of a metal to substitute into a carbonate matrix without the change of phase or morphology becomes increasing improbable. This is why metals such as strontium and barium form aragonite minerals where as calcium and magnesium with there lower cationic radii are more likely to form calcite structured carbonate minerals. Figure 5 consists of a plot of thermal decomposition versus ionic radii, the stability increase appears to be an exponential relationship.

272

274 Implications for geosequestration

275

276 Geo-sequestration is a method where by various greenhouse gases such as carbon

277 dioxide (CO₂) can be trapped either physically or chemically in systems other than

that of the atmosphere in order to prevent the detrimental effects on global warming

due to greenhouse gases. The feasibility for various carbonate minerals to provide

long term stable CO₂ storage options has been explored by various authors [33, 36,

- 281 43-46]. Some common methods involved pumping liquefied CO₂ into fishers located
- underground were oil/gas deposits once existed. One of the main problems with this
- suggestion is that if there is a rupture of the storage site due to man-made or seismic activity the results could be disastrous.

A well known chemical test referred to as the "limewater" test is the simplest example of how CO₂ be trapped as a relatively stable mineral CaCO₃. The reaction for the limewater test is as follows:

288 $CO_{2(aq)} + M^{n+}(OH)_{n(aq)} \rightarrow M^{n+}CO_{3(s)} + H_2O$

289 CO₂ reacts with a metal hydroxide solution in water and forms an insoluble carbonate 290 precipitate. It was found in the literature that alkaline earth metal carbonate hydroxy 291 hydrates are very useful in sequestering CO₂ to form stable minerals. Currently there 292 are trials proceeding on the feasibility of pumping CO₂ into "mineralising solutions" 293 below the surface to see if vast, stable storage systems can be created. The idea of 294 "mineralising solutions" is not new, it can also be seen in action around the world in 295 the aquatic environment. Oceans, lakes and streams chemically uptake CO_2 to form 296 various carbonate minerals in order to control the pH of the water system. In fact 297 there is a great concern that if the atmospheric partial pressure of CO_2 increases too 298 much, acidification of the oceans will occur [47], as the concentrations of various metal cations, such as Na^+ , Ca^{2+} and Mg^{2+} in solution decrease. 299

300

301 Conclusions

302

Thermal stability of the alkaline earth carbonates has been successfully
studied. It was found that as cationic radii increase so does the inherent thermal
stability. It is also surprising that aragonite type minerals are in fact more thermally

306	stable with larger metal cations than calcite type carbonate minerals. There was also
307	evidence that minerals studied followed the proposed thermal decomposition
308	mechanisms with actual percentage mass losses agreeing with the proposed
309	theoretical losses.
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311	
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315	instrumentation.
316	
317	
318	

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- 409
- 410
- 411

Table 1 Radii of alkaline earth metals

Ion species	Atomic Radius (nm)	Ionic Radius (M ²⁺) (nm)
Mg ²⁺	0.066	0.130
Ca ²⁺	0.099	0.174
Sr ²⁺	0.113	0.192
Ba ²⁺	0.143	0.198
CO ^{2–} ₃		0.185

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432	
433	Figure 3b Ion current curves for the gas evolution of witherite
434	
435	Figure 4 Variation of the DTG peak temperatures with ionic radii

TGA / dTG Calcite syn (CaCO₃)













Figure 2a



















₽6guFigure 4