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1 *Journal of Dairy Science* Interpretive Summary

2

3 **Short Communication: The effect of dry period duration and dietary energy**

4 **density on the rennet gelation properties of milk in early lactation.** *By Butler et*

5 *al., page XXX.* The rennet gelation characteristics of milk samples collected at 2, 6,

6 and 10 weeks postpartum were compared in cows given one of two planned dry

7 period lengths (0 or 8 weeks) and one of two feeding levels (standard or high energy

8 TMR). Decreasing dry period duration resulted in higher postpartum milk protein

9 concentrations, and was associated with greater maximum curd firming rate and gel

10 strength of milk following rennet addition. Feeding level had no effect on milk

11 protein concentration or rennet gelation characteristics. Decreasing dry period

12 duration may have beneficial effects on the processability of milk in the subsequent

13 lactation.

14 Running Title: SHORT COMMUNICATION: DRY PERIOD DURATION AND  
15 MILK PROCESSABILITY

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18 *Short Communication:* The effect of dry period duration and dietary energy density in  
19 early lactation on the rennet gelation properties of milk

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## ABSTRACT

32  
33 This study was carried out to examine the effects of decreasing dry period duration  
34 (DP) and altering the energy density of the diet during early lactation on the  
35 rheological characteristics of milk. Forty mature Holstein-Friesian cows were used in  
36 a completely randomized design with a  $2 \times 2$  factorial arrangement of treatments.  
37 Cows were randomly assigned to one of two dry period treatments and one of two  
38 nutritional treatments. The dry period treatments were continuous milking (CM) or an  
39 8-week standard dry period (SDP), and the nutritional treatments were a standard  
40 energy diet (SE) or a high energy diet (HE). Actual dry period lengths were  $6.3 \pm 1.7$   
41 days and  $62.1 \pm 1.9$  days for cows for the CM and SDP treatments, respectively. Milk  
42 samples were collected at 2, 6 and 10 weeks postpartum. The concentration of fat,  
43 protein and lactose was determined in each sample. The rennet gelation properties  
44 were measured at  $31^\circ \text{C}$  using dynamic low-amplitude strain oscillatory rheometry.  
45 The following parameters were obtained from the resultant elastic shear modulus ( $G'$ ):  
46 gelation time (GT), maximum curd firming rate ( $\text{CFR}_{\text{max}}$ ) and gel strength (GS).  
47 Reducing dry period duration from 62 to 6 days resulted in increases in milk protein  
48 concentration (31.8 vs. 34.7 g/kg;  $P < 0.001$ ),  $\text{CFR}_{\text{max}}$  (2.58 vs. 3.60 Pa/min;  $P <$   
49 0.001) and GS (69.4 vs. 90.5 Pa;  $P = 0.003$ ). Raising the dietary energy density  
50 decreased percentage milk fat (43.1 vs. 37.7 g/kg;  $P < 0.001$ ) but otherwise had no  
51 effect. GS was correlated with  $\text{CFR}_{\text{max}}$  ( $r = 0.98$ ;  $P < 0.001$ ), and both variables were  
52 correlated with milk protein concentration ( $r = 0.71$ ;  $P < 0.001$ , and  $r = 0.73$ ;  $P <$   
53 0.001, respectively). The results indicate that decreasing the duration of DP increased  
54 milk protein concentration and improved the rennet gelation properties of milk, but  
55 that dietary energy density had little effect.  
56 (KEYWORDS: milk, dry period duration, dietary energy density, rennet gelation)

57

58 **Abbreviation key:**  $G'$  = elastic shear modulus; **GS** = gel strength; **GT** = Gelation

59 time; **CFR<sub>max</sub>** = Maximum curd firming rate.

## 60 **Introduction**

61           Decreasing the duration of the dry period between lactations has recently  
62 gained considerable attention in the management of dairy cows (Annen et al., 2004a,  
63 Grummer and Rastani, 2004). Omitting the dry period improves energy balance in  
64 early lactation, with a consequent reduction in body condition score loss (Rastani et  
65 al., 2005). This is achieved through the combined effects of higher dietary energy  
66 intake and decreased milk energy output (Rastani et al., 2005), though administration  
67 of bovine somatotropin prevents the decrease in milk output in multiparous cows  
68 (Annen et al., 2004b). It is well documented that severe negative energy balance and  
69 excessive body condition loss in early lactation are risk factors for fatty liver, ketosis,  
70 and compromised reproductive performance (Butler and Smith, 1989, Drackley,  
71 1999). Thus, decreasing dry period duration may have potentially important benefits  
72 for dairy cow health and longevity. The effect of decreasing dry period duration on  
73 milk processability has not been examined, but a previous report indicated that a  
74 decrease in dry period duration increased milk protein concentration in the subsequent  
75 lactation (Rastani et al., 2005). This change in protein concentration is expected to  
76 have marked implications for rennet gelation of milk, and the manufacturing  
77 efficiency and composition of cheese (Guinee et al., 2006).

78           Rennet gelation of milk is a central step in the manufacture of most cheese  
79 varieties such as Cheddar, Mozzarella and Gouda. The resultant gel is subjected to a  
80 number of operations (e.g. cutting, cooking, acidification, pressing and salting) which  
81 differ in degree with cheese variety and result in the formation of cheese (curd). The  
82 rennet gelation characteristics (curd firming rate, set-to-cut time, firmness) of the milk  
83 have marked effects on cheese composition (e.g. moisture), percentage recovery of fat  
84 from milk to cheese, and, hence, manufacturing efficiency and quality (Lelievre and

85 Gilles, 1982; Banks et al., 1982, 1984; Mayes and Sutherland, 1989; O'Brien et al.,  
86 1999; Guinee et al., 2005). Consequently, the rennet gelation characteristics are a  
87 valuable indicator of the suitability of milk for cheese manufacture. However, the  
88 rennet gelation of milk is also influenced by numerous factors other than protein  
89 including *inter alia* other compositional factors, pH, somatic cell count, and calcium  
90 level (Fox et al., 2000). The objective of the current study was to evaluate the effects  
91 of dry period duration, dietary energy density, and their interaction on the  
92 composition and rennet gelation of milk.

93 Forty multiparous Holstein-Friesian dairy cows were used in a completely  
94 randomized 2 × 2 factorial design. The 2 factors examined in the study were dry  
95 period duration and dietary energy density. For dry period duration, cows were  
96 assigned to either continuous milking (CM) or a 10-week standard dry period (SDP).  
97 Cows on the CM treatment were dried off when daily milk yield was <2 kg/day.  
98 Actual dry period lengths were 6.3 ± 1.7 days and 62.1 ± 1.9 days for cows on the no  
99 planned dry period and the 8 week dry period, respectively. Dietary energy density  
100 treatments consisted of either standard energy (SE) or high energy (HE) diets. Full  
101 details of the study design, management of the experimental animals, and effects on  
102 milk production have been previously reported (de Feu et al., 2009).

103 Milk samples were collected at weeks 2, 6 and 10 postpartum from all cows at  
104 the afternoon milking for composition, somatic cell count, and rheology analysis.  
105 Samples were pooled when cows within treatment at a common week postpartum  
106 were sampled on the same week; this resulted in the number of cows contributing to  
107 each composite milk sample for rennet gelation analysis ranging from 1 to 4; each dry  
108 period duration and feeding level treatment combination had 7 replicates at weeks 2,  
109 6, and 10 postpartum. Milk samples were stored overnight at 4 °C, and analysis was

110 carried out the day after sample collection. An aliquot of each pooled milk sample  
111 was analyzed for fat, protein and lactose concentrations by near-infrared reflectance  
112 spectroscopy (Milkoscan 605; Foss Electric, Hillerød, Denmark), and somatic cell  
113 count (SCC) was measured by laser based flow cytometry (Somacount 300; Bentley  
114 Instruments Inc., Chaska, MN).

115 The rennet gelation properties were measured using low amplitude strain  
116 oscillation (Advanced Rheometer ER550; TA instruments). The pH of 100 ml of milk  
117 was standardized to 6.55 at room temperature. The temperature of the milk was then  
118 brought to 31 °C by immersing the milk sample in a water bath, and the pH readjusted  
119 to 6.55 if necessary. Rennet (Chymax Plus, Pfizer Inc., Milwaukee, WI, USA), diluted  
120 to 1:20 with de-ionized water, was added to milk at a level of 0.18 mL undiluted  
121 rennet per L milk. The sample was subjected to a low amplitude shear strain of 0.025  
122 at a frequency of 1 Hz and the elastic shear modulus,  $G'$ , was measured continuously  
123 as a function of time (Guinee et al., 1997). The following variables were calculated  
124 from the resultant  $G'$ /time profiles: gelation time (GT), defined as the time in seconds  
125 for  $G'$  to reach a value  $\geq 0.2$  Pa; maximum curd firming rate ( $CFR_{max}$ ) defined as the  
126 maximum slope of the  $G'$ -time curve; and gel strength (GS) defined as the  $G'$  value at  
127 50 minutes.

128 Data were analyzed as a factorial design using the MIXED procedure of SAS  
129 (SAS Institute, Inc., Cary, NC). Fixed effects in the model included dry period  
130 length, feeding level, lactation week and all possible interactions, and sample was  
131 included as a random effect. Pre-planned contrasts between SE and HE at each dry  
132 period length, and between SDP and CM at each feeding level were carried out using  
133 the ESTIMATE statement. Correlation analysis (PROC CORR) was undertaken to



134 test for correlations between rennet gelation characteristics and milk composition  
135 results.

136         The mean values for milk composition and rennet gelation characteristics for  
137 the different treatments are summarized in Table 1 and Figure 1. The mean milk fat  
138 content of the cows on the HE diet was 12.5% lower than that of the cows on the SE  
139 diet (4.31 vs. 3.77%;  $P < 0.001$ ), a result that concurs with the well documented milk  
140 fat-depressing effects of high energy diets (Bauman and Griinari, 2003). An  
141 interaction ( $P = 0.016$ ) between dry period duration and feeding level was observed  
142 for the concentration of milk protein (Figure 1), whereby the HE diet increased ( $P =$   
143 0.013) milk protein concentration for SDP cows, but had no effect for CM cows ( $P >$   
144 0.3).  $CFR_{max}$  and GS were increased in milk from CM cows compared to SDP cows,  
145 but were not affected by dietary energy density (Table 1, Figure 2). However, for  
146 both  $CFR_{max}$  and GS the interaction between dry period duration and feeding level  
147 came close to significance ( $P = 0.1$  and  $P = 0.06$ , respectively). In general, the effects  
148 of each factor and their interaction on  $CFR_{max}$  and GS were mirrored by the effects on  
149 milk protein content. Neither dry period duration nor feeding level had significant  
150 effects on GT, but post-hoc data analysis revealed that milk from cows on the SDP  
151 treatment fed the SE diet had a shorter GT than cows fed the HE diet (537 vs. 659 s,  
152  $P < 0.05$ ; Figure 2).

153          $CFR_{max}$  was highly correlated with GS ( $r = 0.99$ ;  $P < 0.001$ ), and both  
154 variables were correlated with milk protein concentration ( $r = 0.73$  and  $r = 0.71$ ,  
155 respectively; both  $P < 0.001$ ). Weak but significant correlations were also observed  
156 between milk fat concentration and  $CFR_{max}$  ( $r = 0.37$ ,  $P = 0.001$ ) and GS ( $r = 0.35$ ,  $P$   
157  $= 0.002$ ). However, this observation is likely explained by the fact that milk fat  
158 concentration was correlated with milk protein concentration ( $r = 0.33$ ,  $P = 0.004$ ),

159 rather than milk fat concentration having any direct positive effects on  $CFR_{max}$  or GS.  
160 Somatic cell count was not influenced by treatment; mean SCC values for the dry  
161 period and feeding level treatments were within the range previously reported by  
162 O'Brien et al. (2006). Rennet gelation properties of the milk samples were not  
163 affected by SCC, in agreement with the report of O'Brien et al. (2006).

164 The higher protein content in milk from cows on the continuous milking  
165 treatment is beneficial in terms of its potential to increase cheese yield. All other  
166 factors being equal, Cheddar cheese yield increases by  $\sim 0.25\text{-}0.30$  kg  $100$  kg<sup>-1</sup> of milk  
167 for every  $0.1$  g  $100$  g<sup>-1</sup> increase in milk protein in the range  $3.0$  to  $4.5$  g  $100$  g<sup>-1</sup> while  
168 retaining the protein to fat ratio constant at  $0.96$  (Guinee et al., 1994, Guinee et al.,  
169 1996, Guinee et al., 2006). Moreover, the increase in milk protein and associated  
170 improvement in the rennet gelation characteristics of CM treatment milk has  
171 implications for cheesemaking efficiency, e.g., percentage recovery of components  
172 such as moisture, fat and protein. These effects can be particularly manifest in large  
173 modern cheese plants (e.g. processing  $> 1\text{-}2$  M L milk *per* day). In these operations,  
174 coagulant and starter culture are added to milk on a volume basis (rather than on a  
175 protein or casein basis), the rennet gel tends to be cut on the basis of time rather than  
176 on gel firmness or gel firming rate, and other steps such as speed and duration of cut  
177 programme are fixed. With such practices, a more rapid gelation and curd firming rate  
178 minimise the risk of the curd being cut when underset. Associated defects, such as  
179 shattering of curd particles during cutting and early stages of stirring, smaller curd  
180 particles, higher losses of moisture and fat, and lower cheesemaking efficiency are  
181 also less likely to be encountered. Nevertheless, the use of appropriate manufacturing  
182 protocols (gelation temperature, gel firmness at cutting, cut programmes) enable

183 satisfactory cheesemaking efficiencies to be achieved across the range of protein  
184 levels observed in the current study.

185         In conclusion, continuous milking significantly enhanced the rennet gelation  
186 characteristics of milk (i.e., maximum curd firming rate, gel strength), an effect  
187 attributable mainly to the higher milk protein content. In contrast, increasing dietary  
188 energy density did not affect the rennet gelation characteristics. The results indicate  
189 that shortening the duration of the dry period could have beneficial effects the  
190 processability of milk.

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248 Mashek, and M. C. Schwab. 2005. Reducing dry period length to simplify  
249 feeding transition cows: milk production, energy balance, and metabolic  
250 profiles. *J. Dairy Sci.* 88:1004-1014.

251 Table 1. Mean milk composition and rennet gelation results during weeks 2, 6 and 10  
 252 postpartum<sup>1</sup>.

	<u>Dry period (DP)</u>		<u>Feeding level (FL)</u>		<u>P-values</u>			
	SDP	CM	SE	HE	SEM	DP	FL	DP × FL
Protein (%)	3.18	3.47	3.29	3.37	0.046	<0.001	0.22	0.015
Fat (%)	3.93	4.15	4.31	3.77	0.099	0.11	<0.001	0.5
Lactose (%)	4.76	4.70	4.72	4.74	0.039	0.3	0.7	0.7
SCC <sup>2</sup>	218	360	309	269	51	0.06	0.6	0.2
SCS <sup>3</sup>	4.32	5.59	5.10	4.81	0.22	<0.001	0.4	0.5
GT (s)	598	613	575	636	29.3	0.7	0.14	0.15
CFR <sub>max</sub> (Pa/min)	2.58	3.60	3.06	3.18	0.003	<0.001	0.9	0.098
GS (Pa)	69.4	90.5	81.0	78.9	4.85	0.18	0.8	0.060

253 <sup>1</sup> SDP = standard dry period; CM = continuous milking; SE = standard energy diet;

254 HE = high energy diet; DP = dry period; FL = Feeding level.

255 <sup>2</sup> SCC = somatic cell count; values reported are cells/ml ÷ 1000

256 <sup>3</sup> SCS = somatic cell score; calculated as the natural log of SCC values.

257 Figure 1. Effects of dry period duration and feeding level on milk composition during  
258 weeks 2, 6 and 10 postpartum on milk fat, protein and lactose. Panel A: Milk fat  
259 concentrations were not affected by decreasing dry period duration ( $P > 0.1$ ), but were  
260 decreased by increasing dietary energy density ( $P < 0.001$ ). The effect of lactation  
261 week was also significant ( $P = 0.015$ ). Panel B: Milk protein concentration was  
262 increased by decreasing dry period duration ( $P < 0.001$ ), but dietary energy density  
263 did not have a significant effect ( $P > 0.2$ ). A significant interaction between dry  
264 period duration and dietary energy density was observed ( $P = 0.016$ ), and lactation  
265 week was also a significant effect ( $P = 0.006$ ). Panel C: Milk lactose concentrations  
266 were not affected by dry period duration, dietary energy density, lactation week or any  
267 interaction term (all  $P > 0.3$ ). SDP = standard dry period; CM = continuous milking;  
268 SE = standard energy diet; HE = high energy diet.

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271 Figure 2. Effects of dry period duration and feeding level on the rennet gelation  
272 characteristics of milk. Milk samples were collected at weeks 2, 6, and 10  
273 postpartum. The fixed effect 'lactation week' was not significant for any of the three  
274 rheological variables, and therefore overall means are presented. Panel A: Mean  
275 gelation time was not affected by either dry period duration or dietary energy density  
276 ( $P > 0.1$ ). Panel B: Maximum curd firming rate was increased ( $P < 0.001$ ) by  
277 decreasing dry period duration, but dietary energy density did not have a significant  
278 effect ( $P > 0.8$ ). The interaction between dry period length and dietary energy density  
279 tended to be significant ( $P = 0.10$ ). Panel C: Gel strength was increased ( $P < 0.01$ ) by  
280 decreasing dry period duration, but dietary energy density did not have a significant  
281 effect ( $P > 0.7$ ). The interaction between dry period length and dietary energy density  
282 tended to be significant ( $P = 0.06$ ). SDP = standard dry period; CM = continuous  
283 milking; SE = standard energy diet; HE = high energy diet.

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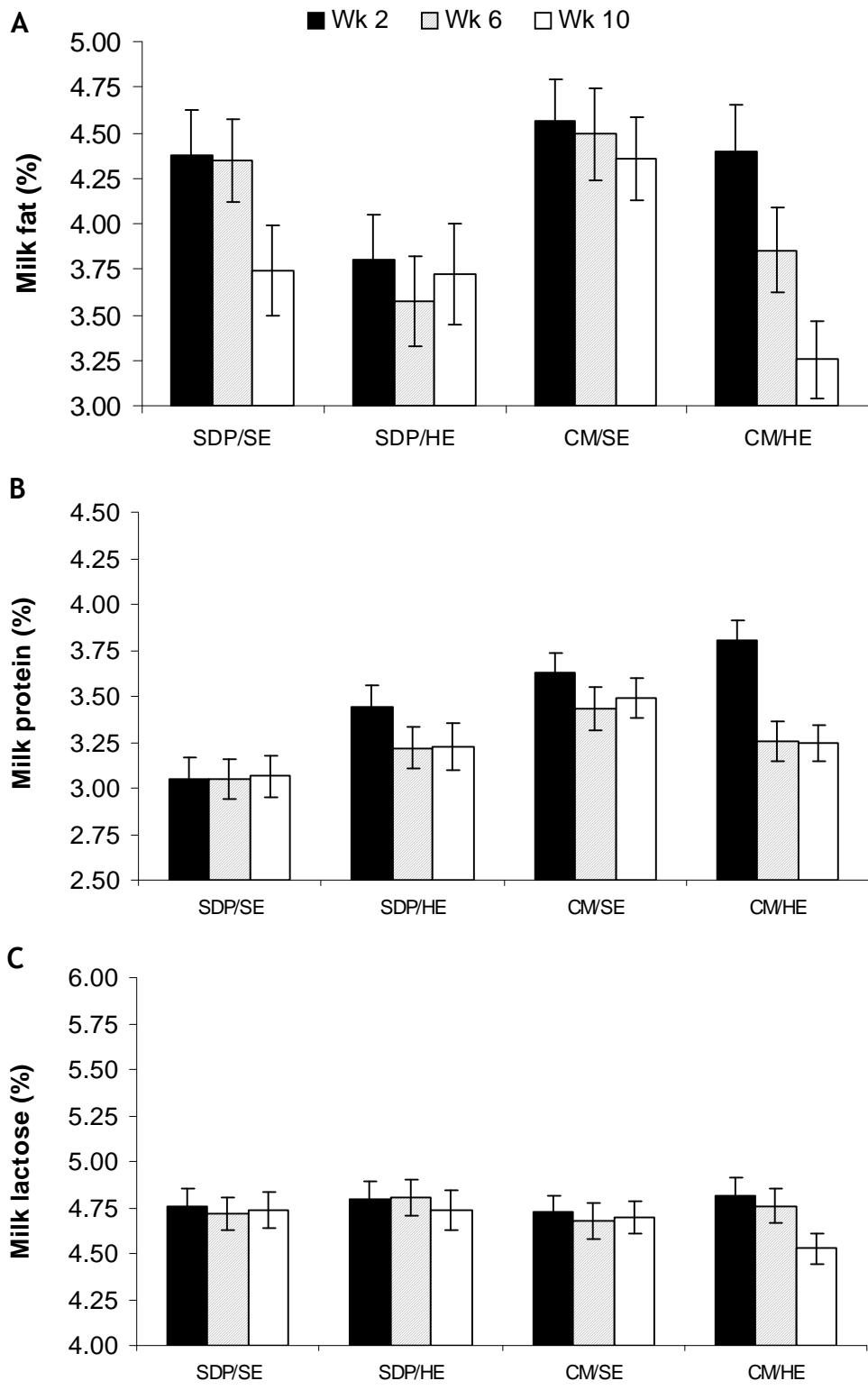


Figure 1 - Butler



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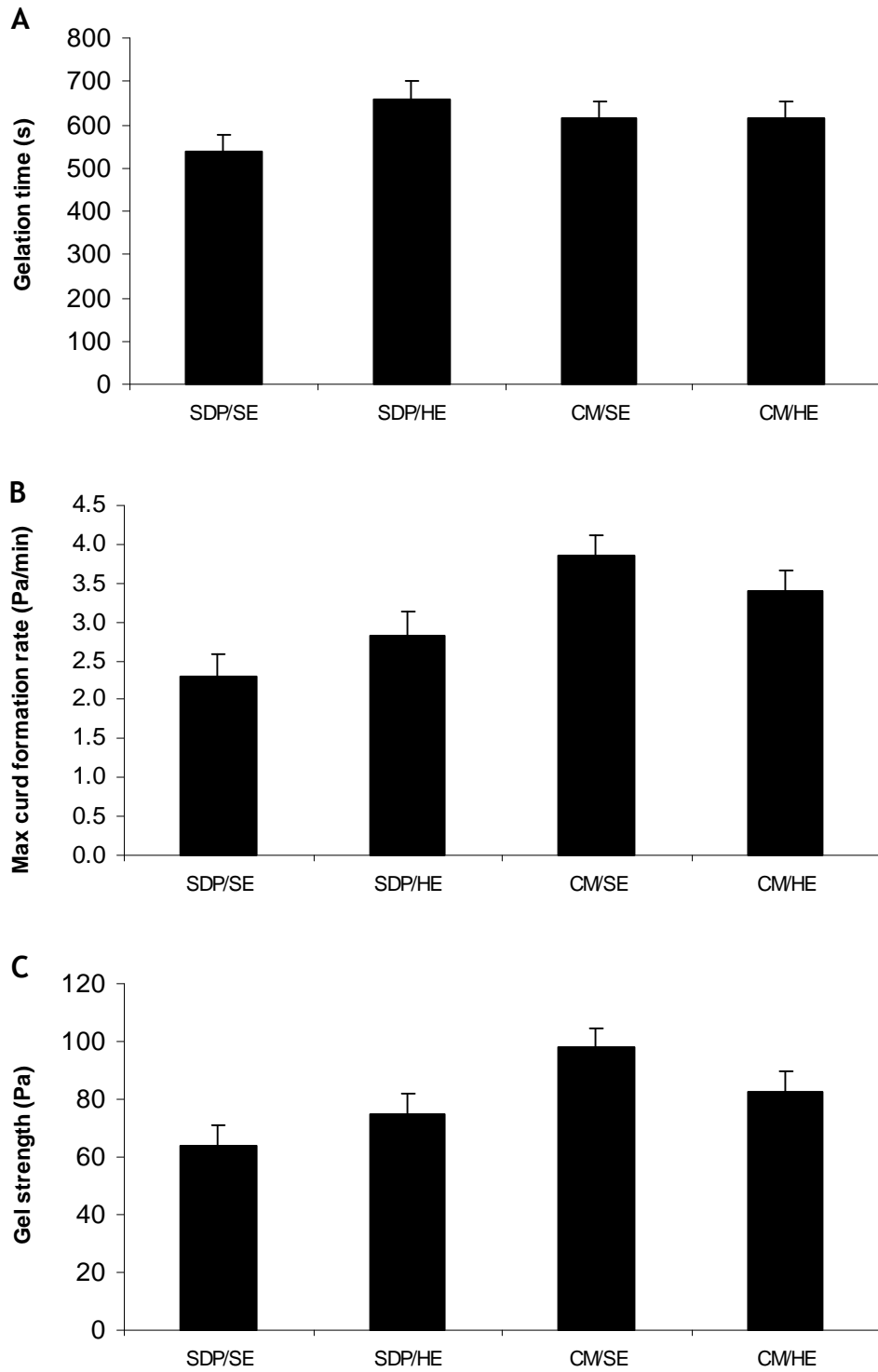


Figure 2 - Butler